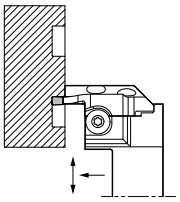
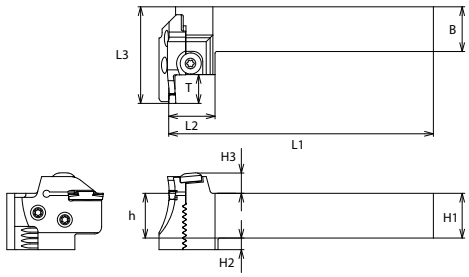
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 90° SwitchBlade Toolholders (Inch-Size)





• Right-hand shown

Toolholder Dimensions (0.118" width)

Shank Angle	Insert Width W (in)	Max. Grooving Depth (in)	Face Grooving Dia. ØD (in) MIN	Face Grooving Dia. ØD (in) MAX	Unit Part Number	Toolholder Part Number → G25	Stock R	Stock L	Blade Part Number → G105	Stock R	Stock L	Dimensions (in) H1=h	H2	H3	B	L1	L2	L3	T
90°	0.118	0.512	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS R/L 12-C	●	●	KGDF R/L -25-3A-C	●	●	0.750	0.510	0.457	0.750	4.921	0.988	2.075	0.512
			1.181	1.575					-30-3A-C	●	●								
			1.575	1.969					-40-3A-C	●	●								
		0.591	1.969	2.559					-50-3B-C	●	●							2.154	0.591
			2.559	3.346					-65-3B-C	●	●								
			3.346	4.331					-85-3B-C	●	●								
			4.331	5.709					-110-3B-C	●	●								
		0.866	1.969	2.559					-50-3C-C	●	●							2.350	0.866
			2.559	3.346					-65-3C-C	●	●								
		0.984	3.346	4.331					-85-3C-C	●	●							2.429	0.984
			4.331	5.709					-110-3C-C	●	●								
		0.512	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDS R/L 16-C	●	●	KGDF R/L -25-3A-C	●	●	1.000	0.260	0.457	1.000	5.906	0.988	2.075	0.512
			1.181	1.575					-30-3A-C	●	●								
			1.575	1.969					-40-3A-C	●	●								
		0.591	1.969	2.559					-50-3B-C	●	●							2.154	0.591
			2.559	3.346					-65-3B-C	●	●								
			3.346	4.331					-85-3B-C	●	●								
			4.331	5.709					-110-3B-C	●	●								
		0.866	1.969	2.559					-50-3C-C	●	●							2.350	0.866
			2.559	3.346					-65-3C-C	●	●								
		0.984	3.346	4.331					-85-3C-C	●	●							2.429	0.984
			4.331	5.709					-110-3C-C	●	●								

Applicable Inserts → G83

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.

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