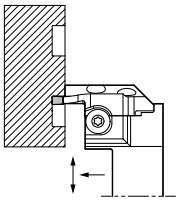
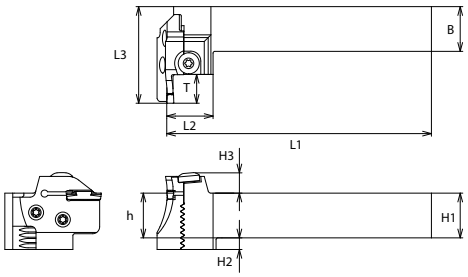
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 90° SwitchBlade Toolholders (Inch-Size)



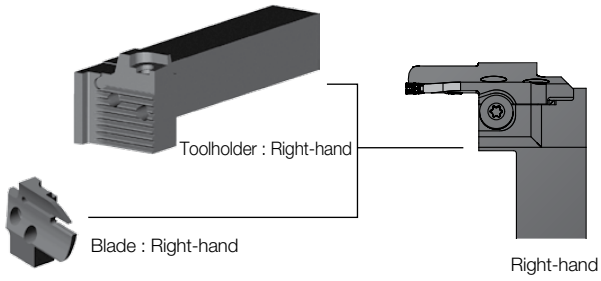


• Right-hand shown

Toolholder Dimensions (0.079" width)

Shank Angle	Insert Width W (in)	Max. Grooving Depth (in)	Face Grooving Dia. ØD (in) MIN	Face Grooving Dia. ØD (in) MAX	Unit Part Number	Toolholder Part Number G25	Stock R	Stock L	Blade Part Number G105	Stock R	Stock L	Dimensions (in) H1=h	H2	H3	B	L1	L2	L3	T
90°	0.079	0.236	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDSR12-C	●		KGDFR -25-2A-C	●		0.750	0.510	0.457	0.750	4.921	0.988	1.957	0.236
			1.181	1.378					-30-2A-C	●									
			1.378	1.772					-35-2A-C	●									
			1.772	2.362					-45-2A-C	●									
			2.362	3.150					-60-2A-C	●									
			3.150	3.937					-80-2A-C	●									
			3.937	5.118					-100-2A-C	●									
		0.236	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDSR16-C	●		KGDFR -25-2A-C	●		1.000	0.260	0.457	1.000	5.910	0.988	1.957	0.236
			1.181	1.378					-30-2A-C	●									
			1.378	1.772					-35-2A-C	●									
			1.772	2.362					-45-2A-C	●									
			2.362	3.150					-60-2A-C	●									
			3.150	3.937					-80-2A-C	●									
			3.937	5.118					-100-2A-C	●									

Applicable Inserts G83



- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.