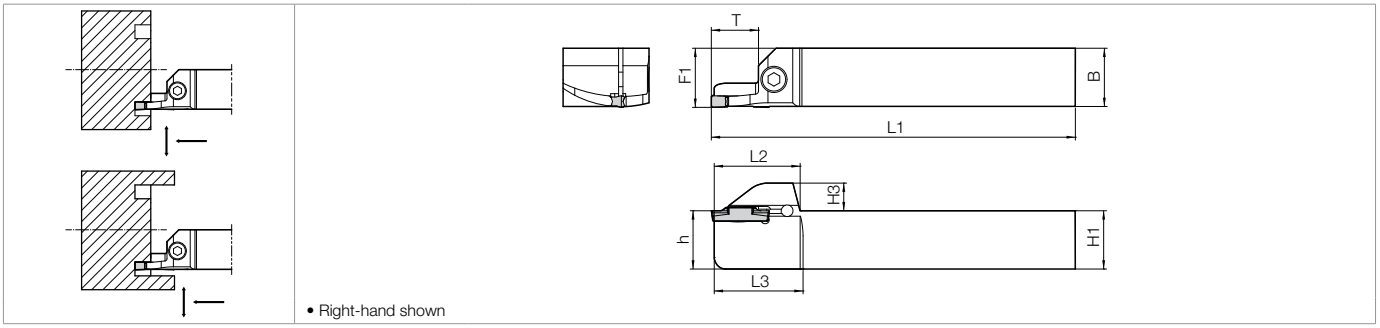
FACE GROOVING TOOLHOLDERS (INTEGRAL TYPE)

KGDF-Z NEW



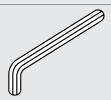
• Right-hand shown

Toolholder Dimensions (3mm / 4mm / 5mm width)

Insert Width W (mm)	Shank Size (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	Face Grooving Dia. ØD (mm) MAX	Part Number	Stock R	Stock L	Dimensions (mm) H1=h	H3	B	L1	L2	L3	F1	T
3	□20	15	50	65	KGDF R/L 2020K50-3B-Z	○	○	20	9.5	20	125	30.5	31	20.3	15
			65	85	2020K65-3B-Z	○	○								
			85	110	2020K85-3B-Z	○	○								
			110	145	2020K110-3B-Z	○	○								
	□25		50	65	KGDF R/L 2525M50-3B-Z	○	○	25	9.5	25	150	30.5	31	25.3	15
			65	85	2525M65-3B-Z	○	○								
			85	110	2525M85-3B-Z	○	○								
			110	145	2525M110-3B-Z	○	○								
4	□20	15	50	70	KGDF R/L 2020K50-4B-Z	○	○	20	9.5	20	125	30.5	31	20.3	15
			70	100	2020K70-4B-Z	○	○								
			100	150	2020K100-4B-Z	○	○								
	□25		50	70	KGDF R/L 2525M50-4B-Z	○	○	25	9.5	25	150	30.5	31	25.3	15
			70	100	2525M70-4B-Z	○	○								
			100	150	2525M100-4B-Z	○	○								
5	□20	15	50	75	KGDF R/L 2020K50-5B-Z	○	○	20	9.5	20	125	30.5	31	20.3	15
			75	115	2020K75-5B-Z	○	○								
			115	180	2020K115-5B-Z	○	○								
	□25		50	75	KGDF R/L 2525M50-5B-Z	○	○	25	9.5	25	150	30.5	31	25.3	15
			75	115	2525M75-5B-Z	○	○								
			115	180	2525M115-5B-Z	○	○								

Applicable Inserts ➡ G83

Spare Parts

Part Number	Spare Parts: Clamp Bolt	Spare Parts: Wrench
		
KGDF R/L ····-Z	HH5X16	LW-4

Toolholder Identification System (Integral Type)

KGDF | R | 2525 | M | 50 | 3 | B | Z

Series	Hand of Tool	Shank Size	Toolholder Length	Min. Face Groove Dia.	Width	Grooving Depth	Toolholder Type
KGDF Face Grooving	**R**:Right-hand	**2020** : □20mm	**K** : 125mm	**50** : 50mm	**3** : 3mm	**B** : 15mm	**Z** : Integral Type
	L:Left-hand	**2525** : □25mm	**M** : 150mm	:	**4** : 4mm		
				115 : 115mm	**5** : 5mm		