для заказа - kyocera@kyocera-tools.ru

FACE GROOVING TOOLHOLDERS (0° SWITCHBLADE TYPE)

Toolholder Dimensions (5mm width)

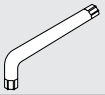
Shank Angle	Insert Width W (mm)	Shank Size (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	Face Grooving Dia. ØD (mm) MAX	Unit Part Number (Standard Stock Description)	Stock R	Stock L	Blade Part Number ➡ G25	Toolholder Part Number ➡ G105	H1=h	H2	H3	B	L1	L2	F1	T
0°	5	□20	15	25	35	KGDF□ 2020X25-5BS	○	○	KGDF□ -25-5B-C	KGD□ 2020-C	20	12	11.6	20	120	38	24.5	15
				35	50	2020X35-5BS	○	○	-35-5B-C									
				50	75	2020X50-5BS	○	○	-50-5B-C									
				75	115	2020X75-5BS	○	○	-75-5B-C									
				115	180	2020X115-5BS	○	○	-115-5B-C									
				180	235	2020X180-5BS	○	○	-180-5B-C									
				235	∞	2020X235-5BS	○	○	-235-5B-C									
			20	25	35	2020X25-5CS	○	○	-25-5C-C		20	12	11.6	20	125	43	24.5	20
			25	35	50	2020X35-5CS	○	○	-35-5C-C		20	12	11.6	20	130	48	24.5	25
				50	75	2020X50-5CS	○	○	-50-5C-C									
				75	115	2020X75-5CS	○	○	-75-5C-C									
				115	180	2020X115-5CS	○	○	-115-5C-C									
				180	235	2020X180-5CS	○	○	-180-5C-C									
				235	∞	2020X235-5CS	○	○	-235-5C-C									
			32	75	115	No Unit Part Number ➡			-75-5D-C		20	12	11.6	20	137	55	24.5	32
				115	180				-115-5D-C									
				180	235				-180-5D-C									
				235	∞				-235-5D-C									
		□25	15	25	35	KGDF□ 2525X25-5BS	○	○	KGDF□ -25-5B-C	KGD□ 2525-C	25	7	11.6	25	145	38	29.5	15
				35	50	2525X35-5BS	○	○	-35-5B-C									
				50	75	2525X50-5BS	○	○	-50-5B-C									
				75	115	2525X75-5BS	○	○	-75-5B-C									
				115	180	2525X115-5BS	○	○	-115-5B-C									
				180	235	2525X180-5BS	○	○	-180-5B-C									
				235	∞	2525X235-5BS	○	○	-235-5B-C									
			20	25	35	2525X25-5CS	○	○	-25-5C-C		25	7	11.6	25	150	43	29.5	20
			25	35	50	2525X35-5CS	○	○	-35-5C-C		25	7	11.6	25	155	48	29.5	25
				50	75	2525X50-5CS	○	○	-50-5C-C									
				75	115	No Unit Part Number ➡			-75-5C-C									
				115	180				-115-5C-C									
				180	235				-180-5C-C									
				235	∞				-235-5C-C									
			32	75	115	KGDF□ 2525X75-5DS	○	○	-75-5D-C		25	7	11.6	25	162	55	29.5	32
				115	180	2525X115-5DS	○	○	-115-5D-C									
				180	235	2525X180-5DS	○	○	-180-5D-C									
				235	∞	2525X235-5DS	○	○	-235-5D-C									
		□32	15	25	35	No Unit Part Number ➡			KGDF□ -25-5B-C	KGD□ 3232-C	32	-	11.6	32	165	38	36.5	15
				35	50				-35-5B-C									
				50	75				-50-5B-C									
				75	115				-75-5B-C									
				115	180				-115-5B-C									
				180	235				-180-5B-C									
				235	∞				-235-5B-C									
			20	25	35				-25-5C-C		32	-	11.6	32	170	43	36.5	20
			25	35	50				-35-5C-C		32	-	11.6	32	175	48	36.5	25
				50	75				-50-5C-C									
				75	115				-75-5C-C									
				115	180				-115-5C-C									
				180	235				-180-5C-C									
				235	∞				-235-5C-C									
			32	75	115				-75-5D-C		32	-	11.6	32	182	55	36.5	32
				115	180				-115-5D-C									
				180	235				-180-5D-C									
				235	∞				-235-5D-C									

Note) 1. In case the unit description is not available (No Unit Part Number), please purchase toolholder and blade separately.
2. Dimension T shows the distance from the Toolholder to the cutting edge. (If the dimension T is 20mm or more, the maximum groove-depth of groove made by the 2-edge insert will be 18mm.)

Applicable Inserts ➡ G83

Spare Parts (Common with SwitchBlade types)

* The parts are included in the toolholder and unit.

Unit Part Number	Spare Parts: Clamp Bolt (for Insert Clamp)	Spare Parts: Clamp Bolt (for Blade)	Spare Parts: Wrench
			
KGDF□·····S	BH6X10TR	SB-60120TR	LTW-25

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

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