для заказа - kyocera@kyocera-tools.ru

Toolholder Dimensions (3mm / 4mm width)

Shank Angle	Insert Width W (mm)	Shank Size (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	MAX	Unit Part Number (Standard Stock Description)	Stock R	Stock L	Blade Part Number ➡ G25	Toolholder Part Number ➡ G105	H1=h	H2	H3	B	L1	L2	F1	T
0°	3	□20	13	25	30	KGDF□ 2020X25-3AS	○	○	KGDF□ -25-3A-C	KGD□2020-C	20	12	11.6	20	118	36	24.5	13
				30	40	2020X30-3AS	○	○	-30-3A-C									
				40	50	2020X40-3AS	○	○	-40-3A-C									
			15	50	65	2020X50-3BS	○	○	-50-3B-C		20	12	11.6	20	120	38	24.5	15
				65	85	2020X65-3BS	○	○	-65-3B-C									
				85	110	2020X85-3BS	○	○	-85-3B-C									
				110	145	2020X110-3BS	○	○	-110-3B-C									
			22	50	65	2020X50-3CS	○	○	-50-3C-C		20	12	11.6	20	127	45	24.5	22
				65	85	2020X65-3CS	○	○	-65-3C-C									
			25	85	110	2020X85-3CS	○	○	-85-3C-C		20	12	11.6	20	130	48	24.5	25
				110	145	2020X110-3CS	○	○	-110-3C-C									
		□25	13	25	30	KGDF□ 2525X25-3AS	○	○	KGDF□ -25-3A-C	KGD□2525-C	25	7	11.6	25	143	36	29.5	13
				30	40	2525X30-3AS	○	○	-30-3A-C									
				40	50	2525X40-3AS	●	○	-40-3A-C									
			15	50	65	2525X50-3BS	○	○	-50-3B-C		25	7	11.6	25	145	38	29.5	15
				65	85	2525X65-3BS	○	○	-65-3B-C									
				85	110	2525X85-3BS	○	○	-85-3B-C									
				110	145	2525X110-3BS	○	○	-110-3B-C									
			22	50	65	2525X50-3CS	○	○	-50-3C-C		25	7	11.6	25	152	45	29.5	22
				65	85	2525X65-3CS	○	○	-65-3C-C									
			25	85	110	2525X85-3CS	○	○	-85-3C-C		25	7	11.6	25	155	48	29.5	25
				110	145	2525X110-3CS	○	○	-110-3C-C									
		□32	13	25	30	No Unit Part Number ➡			KGDF□ -25-3A-C	KGD□3232-C	32	-	11.6	32	163	36	36.5	13
				30	40				-30-3A-C									
				40	50				-40-3A-C									
			15	50	65				-50-3B-C		32	-	11.6	32	165	38	36.5	15
				65	85				-65-3B-C									
				85	110				-85-3B-C									
				110	145				-110-3B-C									
			22	50	65				-50-3C-C		32	-	11.6	32	172	45	36.5	22
				65	85				-65-3C-C									
			25	85	110				-85-3C-C		32	-	11.6	32	175	48	36.5	25
				110	145				-110-3C-C									
	4	□20	13	25	35	KGDF□ 2020X25-4AS	○	○	KGDF□ -25-4A-C	KGD□2020-C	20	12	11.6	20	118	36	24.5	13
			15	35	50	2020X35-4BS	○	○	-35-4B-C		20	12	11.6	20	120	38	24.5	15
				50	70	2020X50-4BS	○	○	-50-4B-C									
				70	100	2020X70-4BS	○	○	-70-4B-C									
				100	150	2020X100-4BS	○	○	-100-4B-C									
				150	220	2020X150-4BS	○	○	-150-4B-C									
				220	∞	2020X220-4BS	○	○	-220-4B-C									
			25	35	50	2020X35-4CS	○	○	-35-4C-C		20	12	11.6	20	130	48	24.5	25
				50	70	2020X50-4CS	○	○	-50-4C-C									
				70	100	2020X70-4CS	○	○	-70-4C-C									
				100	150	2020X100-4CS	○	○	-100-4C-C									
				150	220	2020X150-4CS	○	○	-150-4C-C									
				220	∞	2020X220-4CS	○	○	-220-4C-C									
		□25	13	25	35	KGDF□ 2525X25-4AS	○	○	KGDF□ -25-4A-C	KGD□2525-C	25	7	11.6	25	143	36	29.5	13
			15	35	50	2525X35-4BS	○	○	-35-4B-C		25	7	11.6	25	145	38	29.5	15
				50	70	2525X50-4BS	○	○	-50-4B-C									
				70	100	2525X70-4BS	○	○	-70-4B-C									
				100	150	2525X100-4BS	○	○	-100-4B-C									
				150	220	2525X150-4BS	○	○	-150-4B-C									
				220	∞	2525X220-4BS	○	○	-220-4B-C									
			25	35	50	2525X35-4CS	○	○	-35-4C-C		25	7	11.6	25	155	48	29.5	25
				50	70	2525X50-4CS	○	○	-50-4C-C									
				70	100	2525X70-4CS	○	○	-70-4C-C									
				100	150	2525X100-4CS	○	○	-100-4C-C									
				150	220	2525X150-4CS	○	○	-150-4C-C									
				220	∞	2525X220-4CS	○	○	-220-4C-C									
		□32	13	25	35	No Unit Part Number ➡			KGDF□ -25-4A-C	KGD□3232-C	32	-	11.6	32	163	36	36.5	13
			15	35	50				-35-4B-C		32	-	11.6	32	165	38	36.5	15
				50	70				-50-4B-C									
				70	100				-70-4B-C									
				100	150				-100-4B-C									
				150	220				-150-4B-C									
				220	∞				-220-4B-C									
			25	35	50				-35-4C-C		32	-	11.6	32	175	48	36.5	25
				50	70				-50-4C-C									
				70	100				-70-4C-C									
				100	150				-100-4C-C									
				150	220				-150-4C-C									
				220	∞				-220-4C-C									

Note) 1. In case the unit description is not available (No Unit Part Number), please purchase toolholder and blade separately.
2. Dimension T shows the distance from the Toolholder to the cutting edge. (If the dimension T is 20mm or more, the maximum groove-depth of groove made by the 2-edge insert will be 18mm.)

Applicable Inserts ➡ G83

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)