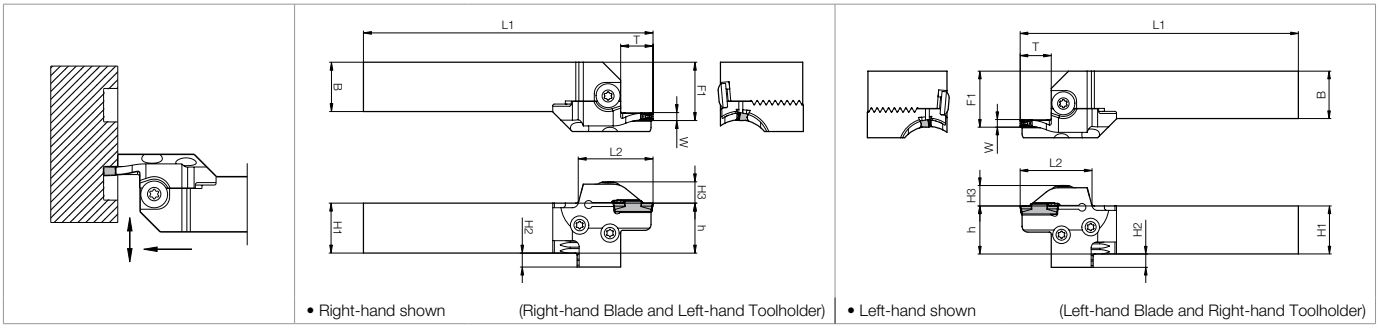
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 0° SwitchBlade Toolholders (Metric-Size)



• Right-hand shown (Right-hand Blade and Left-hand Toolholder)

• Left-hand shown (Left-hand Blade and Right-hand Toolholder)

Toolholder Dimensions (2mm width)

Shank Angle	Insert Width W (mm)	Shank Size (mm)	Max. Grooving Depth (mm)	Face Grooving Dia. ØD (mm) MIN	Face Grooving Dia. ØD (mm) MAX	Unit Part Number (Standard Stock Description)	Stock R	Stock L	Blade Part Number ➡ G25	Toolholder Part Number ➡ G105	Dimensions (mm) H1=h	H2	H3	B	L1	L2	F1	T
0°	2	□20	6	25	30	KGDFR 2020X25-2AS	○		KGDFR -25-2A-C	KGDL2020-C	20	12	11.6	20	115	33	24.5	6
				30	35	2020X30-2AS	○		-30-2A-C									
				35	45	2020X35-2AS	○		-35-2A-C									
				45	60	2020X45-2AS	○		-45-2A-C									
				60	80	2020X60-2AS	○		-60-2A-C									
				80	100	2020X80-2AS	○		-80-2A-C									
				100	130	2020X100-2AS	○		-100-2A-C									
			13	25	30	No Unit Part Number ➡			-25-2B-C		20	12	11.6	20	118	36	24.5	13
			15	30	35				-30-2B-C		20	12	11.6	20	120	38	24.5	15
				35	45				-35-2B-C									
				45	60				-45-2B-C									
				60	80				-60-2B-C									
				80	100				-80-2B-C									
				100	130				-100-2B-C									
		□25	6	25	30	KGDFR 2525X25-2AS	○		KGDFR -25-2A-C	KGDL2525-C	25	7	11.6	25	140	33	29.5	6
				30	35	2525X30-2AS	○		-30-2A-C									
				35	45	2525X35-2AS	○		-35-2A-C									
				45	60	2525X45-2AS	○		-45-2A-C									
				60	80	2525X60-2AS	○		-60-2A-C									
				80	100	2525X80-2AS	○		-80-2A-C									
				100	130	2525X100-2AS	○		-100-2A-C									
			13	25	30	No Unit Part Number ➡			-25-2B-C		25	7	11.6	25	143	36	29.5	13
			15	30	35				-30-2B-C		25	7	11.6	25	145	38	29.5	15
				35	45				-35-2B-C									
				45	60				-45-2B-C									
				60	80				-60-2B-C									
				80	100				-80-2B-C									
				100	130				-100-2B-C									
		□32	6	25	30	No Unit Part Number ➡			KGDFR -25-2A-C	KGDL3232-C	32	-	11.6	32	160	33	36.5	6
				30	35				-30-2A-C									
				35	45				-35-2A-C									
				45	60				-45-2A-C									
				60	80				-60-2A-C									
				80	100				-80-2A-C									
				100	130				-100-2A-C									
			13	25	30				-25-2B-C		32	-	11.6	32	163	36	36.5	13
			15	30	35				-30-2B-C		32	-	11.6	32	165	38	36.5	15
				35	45				-35-2B-C									
				45	60				-45-2B-C									
				60	80				-60-2B-C									
				80	100				-80-2B-C									
				100	130				-100-2B-C									

Note) 1. In case the unit description is not available (No Unit Part Number), please purchase toolholder and blade separately.
2. Dimension T shows the distance from the Toolholder to the cutting edge. (If the dimension T is 20mm or more, the maximum groove-depth of groove made by the 2-edge insert will be 18mm.)

Applicable Inserts ➡ G83

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

U.S. Stock Standard : ●
World Express (Shipping: 7-10 Business Days) : ○