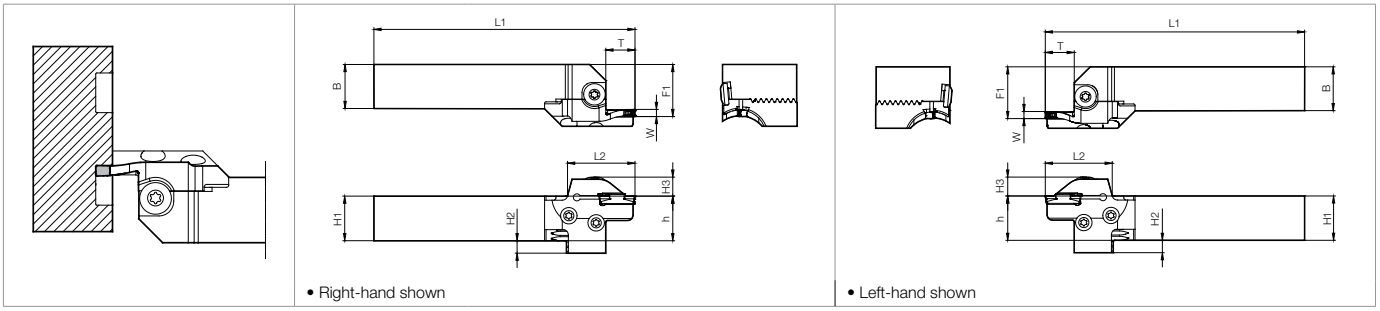
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 0° SwitchBlade Toolholders (Inch-Size)



• Right-hand shown

• Left-hand shown

Toolholder Dimensions (0.197" width)

Shank Angle	Insert Width W (in)	Max. Grooving Depth (in)	Face Grooving Dia. ØD (in) MIN	Face Grooving Dia. ØD (in) MAX	Unit Part Number	Toolholder Part Number ➡ G25	Stock R	Stock L	Blade Part Number ➡ G105	Stock R	Stock L	Dimensions (in) H1=h	H2	H3	B	L1	L2	F1	T
0°	0.197	0.591	0.984	1.378	No Unit Part Number. Please order Toolholder and Blade separately.	KGDL12-C		●	KGDFR -25-5B-C	●		0.750	0.510	0.457	0.750	4.720	1.500	0.927	0.591
			1.378	1.969					-35-5B-C	●									
			1.969	2.953					-50-5B-C	●									
			2.953	4.528					-75-5B-C	●									
			4.528	7.087					-115-5B-C	●									
			7.087	9.252					-180-5B-C	●									
			9.252	∞					-235-5B-C	●									
		0.787	0.984	1.378					-25-5C-C	●		0.750	0.510	0.457	0.750	4.920	1.690	0.927	0.787
		0.984	1.378	1.969					-35-5C-C	●		0.750	0.510	0.457	0.750	5.120	1.890	0.927	0.984
			1.969	2.953					-50-5C-C	●									
			2.953	4.528					-75-5C-C	●									
			4.528	7.087					-115-5C-C	●									
			7.087	9.252					-180-5C-C	●									
			9.252	∞					-235-5C-C	●									
		0.591	0.984	1.378	No Unit Part Number. Please order Toolholder and Blade separately.	KGDL16-C		●	KGDFR -25-5B-C	●		1.000	0.260	0.457	1.000	5.700	1.500	1.177	0.591
			1.378	1.969					-35-5B-C	●									
			1.969	2.953					-50-5B-C	●									
			2.953	4.528					-75-5B-C	●									
			4.528	7.087					-115-5B-C	●									
			7.087	9.252					-180-5B-C	●									
			9.252	∞					-235-5B-C	●									
		0.787	0.984	1.378					-25-5C-C	●		1.000	0.260	0.457	1.000	5.900	1.690	1.177	0.787
		0.984	1.378	1.969					-35-5C-C	●		1.000	0.260	0.457	1.000	6.100	1.890	1.177	0.984
			1.969	2.953					-50-5C-C	●									
			2.953	4.528					-75-5C-C	●									
			4.528	7.087					-115-5C-C	●									
			7.087	9.252					-180-5C-C	●									
			9.252	∞					-235-5C-C	●									
0°	0.197	0.591	0.984	1.378	No Unit Part Number. Please order Toolholder and Blade separately.	KGDR12-C	●		KGDFL -25-5B-C		●	0.750	0.510	0.457	0.750	4.720	1.500	0.927	0.591
			1.378	1.969					-35-5B-C		●								
			1.969	2.953					-50-5B-C		●								
			2.953	4.528					-75-5B-C		●								
			4.528	7.087					-115-5B-C		●								
			7.087	9.252					-180-5B-C		●								
			9.252	∞					-235-5B-C		●								
		0.787	0.984	1.378					-25-5C-C		●	0.750	0.510	0.457	0.750	4.920	1.690	0.927	0.787
		0.984	1.378	1.969					-35-5C-C		●	0.750	0.510	0.457	0.750	5.120	1.890	0.927	0.984
			1.969	2.953					-50-5C-C		●								
			2.953	4.528					-75-5C-C		●								
			4.528	7.087					-115-5C-C		●								
			7.087	9.252					-180-5C-C		●								
			9.252	∞					-235-5C-C		●								
		0.591	0.984	1.378	No Unit Part Number. Please order Toolholder and Blade separately.	KGDR16-C	●		KGDFL -25-5B-C		●	1.000	0.260	0.457	1.000	5.700	1.500	1.177	0.591
			1.378	1.969					-35-5B-C		●								
			1.969	2.953					-50-5B-C		●								
			2.953	4.528					-75-5B-C		●								
			4.528	7.087					-115-5B-C		●								
			7.087	9.252					-180-5B-C		●								
			9.252	∞					-235-5B-C		●								
		0.787	0.984	1.378					-25-5C-C		●	1.000	0.260	0.457	1.000	5.900	1.690	1.177	0.787
		0.984	1.378	1.969					-35-5C-C		●	1.000	0.260	0.457	1.000	6.100	1.890	1.177	0.984
			1.969	2.953					-50-5C-C		●								
			2.953	4.528					-75-5C-C		●								
			4.528	7.087					-115-5C-C		●								
			7.087	9.252					-180-5C-C		●								
			9.252	∞					-235-5C-C		●								

Applicable Inserts ➡ G83

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.

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