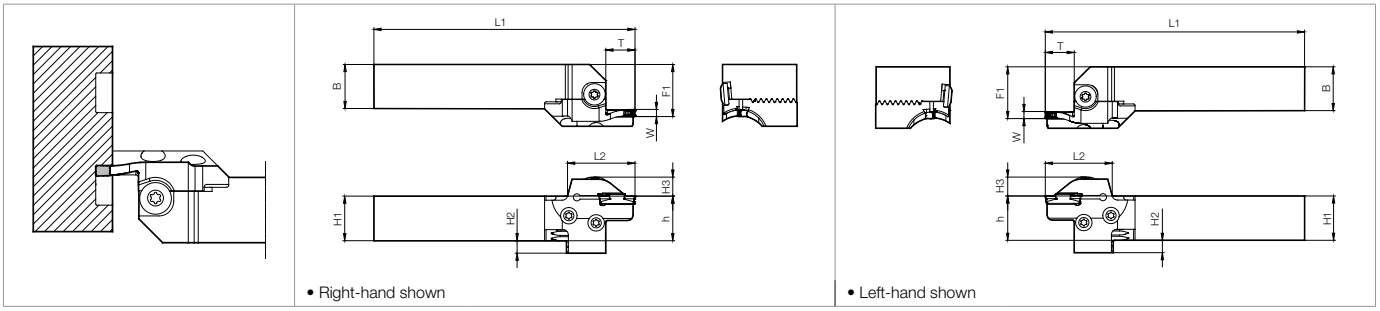
для заказа - kyocera@kyocera-tools.ru

KGDF Face Grooving 0° SwitchBlade Toolholders (Inch-Size)



• Right-hand shown

• Left-hand shown

Toolholder Dimensions (0.118" width)

Shank Angle	Insert Width W (in)	Max. Grooving Depth (in)	Face Grooving Dia. ØD (in) MIN	Face Grooving Dia. ØD (in) MAX	Unit Part Number	Toolholder Part Number → G25	Stock R	Stock L	Blade Part Number → G105	Stock R	Stock L	Dimensions (in) H1=h	H2	H3	B	L1	L2	F1	T
0°	0.118	0.512	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDL12-C		●	KGDFR -25-3A-C	●		0.750	0.510	0.457	0.750	4.650	1.420	0.927	0.512
			1.181	1.575					-30-3A-C	●									
			1.575	1.969					-40-3A-C	●									
		0.591	1.969	2.559					-50-3B-C	●		0.750	0.510	0.457	0.750	4.720	1.500	0.927	0.591
			2.559	3.346					-65-3B-C	●									
			3.346	4.331					-85-3B-C	●									
			4.331	5.709					-110-3B-C	●									
		0.866	1.969	2.559					-50-3C-C	●		0.750	0.510	0.457	0.750	5.000	1.770	0.927	0.866
			2.559	3.346					-65-3C-C	●									
		0.984	3.346	4.331					-85-3C-C	●		0.750	0.510	0.457	0.750	5.120	1.890	0.927	0.984
			4.331	5.709					-110-3C-C	●									
		0.512	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDL16-C		●	KGDFR -25-3A-C	●		1.000	0.260	0.457	1.000	5.630	1.420	1.177	0.512
			1.181	1.575					-30-3A-C	●									
			1.575	1.969					-40-3A-C	●									
		0.591	1.969	2.559					-50-3B-C	●		1.000	0.260	0.457	1.000	5.710	1.500	1.177	0.591
			2.559	3.346					-65-3B-C	●									
			3.346	4.331					-85-3B-C	●									
			4.331	5.709					-110-3B-C	●									
		0.866	1.969	2.559					-50-3C-C	●		1.000	0.260	0.457	1.000	5.980	1.770	1.177	0.866
			2.559	3.346					-65-3C-C	●									
		0.984	3.346	4.331					-85-3C-C	●		1.000	0.260	0.457	1.000	6.100	1.890	1.177	0.984
			4.331	5.709					-110-3C-C	●									
0°	0.118	0.512	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDR12-C	●		KGDFL -25-3A-C		●	0.750	0.510	0.457	0.750	4.650	1.420	0.927	0.512
			1.181	1.575					-30-3A-C		●								
			1.575	1.969					-40-3A-C		●								
		0.591	1.969	2.559					-50-3B-C		●	0.750	0.510	0.457	0.750	4.720	1.500	0.927	0.591
			2.559	3.346					-65-3B-C		●								
			3.346	4.331					-85-3B-C		●								
			4.331	5.709					-110-3B-C		●								
		0.866	1.969	2.559					-50-3C-C		●	0.750	0.510	0.457	0.750	5.000	1.770	0.927	0.866
			2.559	3.346					-65-3C-C		●								
		0.984	3.346	4.331					-85-3C-C		●	0.750	0.510	0.457	0.750	5.120	1.890	0.927	0.984
			4.331	5.709					-110-3C-C		●								
		0.512	0.984	1.181	No Unit Part Number. Please order Toolholder and Blade separately.	KGDR16-C	●		KGDFL -25-3A-C		●	1.000	0.260	0.457	1.000	5.630	1.420	1.177	0.512
			1.181	1.575					-30-3A-C		●								
			1.575	1.969					-40-3A-C		●								
		0.591	1.969	2.559					-50-3B-C		●	1.000	0.260	0.457	1.000	5.710	1.500	1.177	0.591
			2.559	3.346					-65-3B-C		●								
			3.346	4.331					-85-3B-C		●								
			4.331	5.709					-110-3B-C		●								
		0.866	1.969	2.559					-50-3C-C		●	1.000	0.260	0.457	1.000	5.980	1.770	1.177	0.866
			2.559	3.346					-65-3C-C		●								
		0.984	3.346	4.331					-85-3C-C		●	1.000	0.260	0.457	1.000	6.100	1.890	1.177	0.984
			4.331	5.709					-110-3C-C		●								

- R-hand Blade for L-hand Toolholder, L-hand Blade for R-hand Toolholder
- Blade and tool holder are available to assemble when purchasing individually.
- Insert clamp bolt (BH6x10TR) and Blade fixing bolt (SB-60120TR) come with toolholder.

Applicable Inserts → G83

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