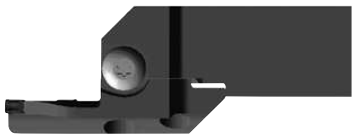
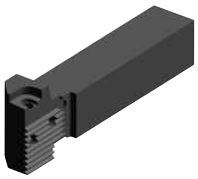
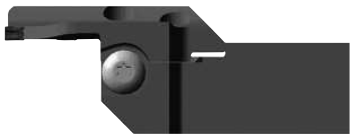
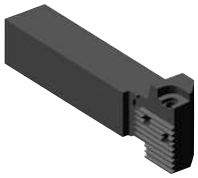
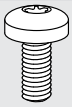
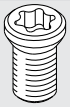
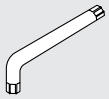
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KGDF

Toolholder Assembly Identification

Unit Description (Unit Description is not printed.)	Blade (Blade Description is printed.)	Toolholder (Toolholder Description is printed.)
Left-hand : KGDFL...S	Left-hand : KGDFL...-C	Right-hand : KGDR...-C
 • Left-hand shown	 • Left-hand shown	 • Right-hand shown
Right-hand : KGDFR...S	Right-hand : KGDFR...-C	Left-hand : KGDL...-C
 • Right-hand shown	 • Right-hand shown	 • Left-hand shown

- Right-hand Blade for Left-hand Toolholder, Left-hand Blade for Right-hand Toolholder.
- The Unit Description is not printed on the product. It is printed on the box label.
- Combination of the toolholder and blade (both separately sold) can make up the corresponding assembly.
- The insert clamping bolt (BH6x10TR), blade fixing bolt (SB-60120TR) and wrench (LTW-25) which are included in the toolholder can be used.

Clamp Bolt (for Insert Clamp)	Clamp Bolt (for Blade)	Wrench
		
BH6X10TR	SB-60120TR	LTW-25

Face Grooving Toolholder Assembly Identification System

Hand of Tool	Toolholder Shank Size	Toolholder Length	Width	Symbol of Assembly Toolholder
R:Right-hand	**2020** : U20	**X** : Special	**2** : 2mm	**S** : indicates the unit description
L:Left-hand	**2525** : U25		**3** : 3mm	
			:	

KGDF **R** **2020** **X** **25** – **3** **A** **S**

Series	Min. Diameter in Face Grooving		Grooving Depth	
KGDF Face Grooving	Indicates the minimum external diameter suitable for the initial face grooving.	* For the minimum external diameter which can be applied to the initial face grooving (you can also use 1-edge insert), see the MIN. value of "Face Grooving Dia. ØD" in the dimension tables of toolholders and blades.	**A** : 6~13mm **B** : 13~15mm	2-Edge Insert (1-Edge Insert can also be used.)
	25 : 25mm		**C** : 20~25mm **D** : 32mm	1-Edge Insert
	:			
	235 : 235mm			

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