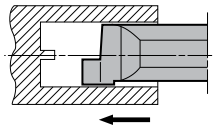
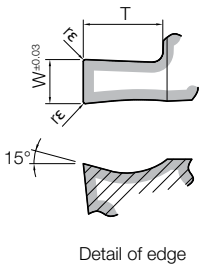
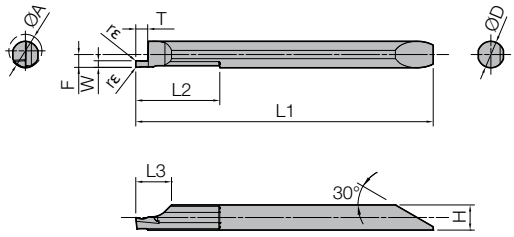
для заказа - kyocera@kyocera-tools.ru

EZFG





Detail of edge



• Right-hand shown

Dimensions

Part Number	Min. Face Groove Dia.	Dimensions (mm)									MEGACOAT	Applicable Sleeve
	ØA	W±0.03	rε	ØD	H	L1	L2	L3	F	T	PR1225	G77
EZFGR 050040-100	5	1.0	±0.013 0.05	4	3.8	45.0	12	5.4	1.9	1.5	○	EZH040..
050040-150		1.5								2.0	○	
EZFGR 060050-100	6	1.0	±0.013 0.05	5	4.8	53.2	15	6.9	2.4	1.5	●	EZH050..
060050-150		1.5								2.5	○	
060050-200		2.0								3.0	○	
EZFGR 080070-100	8	1.0	±0.013 0.05	7	6.8	64.2	25	7.9	3.4	2.0	○	EZH070..
080070-150		1.5		7						2.5	○	
080070-200		2.0		7						3.0	○	
080070-300		3.0		7							○	

• Dimension T : Available grooving depth

Recommended Cutting Conditions

Workpiece Material	Insert Grade (Vc:sfm) / MEGACOAT / PR1225	EZFGR050040-100 EZFGR060050-100 EZFGR080070-100	EZFGR050040-150 EZFGR060050-150 EZFGR080070-150	EZFGR060050-200 EZFGR080070-200	EZFGR080070-300	Notes
		Feed Rate (ipr)				
Carbon Steel / Alloy Steel	★ 100~330	~0.0008	~0.0012	~0.0016	~0.0020	Wet
Stainless Steel	★ 100~260	~0.0004	~0.0008	~0.0008	~0.0012	

★ : 1st Recommendation

EZ-Bar Sleeve Identification System (Face Grooving)

EZ FG R 050 040 – 100

EZ Symbol of Bar	Application	Hand of Tool	Min. Bore Dia.	Shank Dia.	Groove Width
	FG : Face Grooving	R : Right-hand	050 : 5mm	040 : 4mm	100 : 1.0mm
			060 : 6mm	050 : 5mm	150 : 1.5mm
			080 : 8mm	070 : 7mm	200 : 2.0mm
					300 : 3.0mm

EZ Bars are sold in 1 piece boxes.

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