для заказа - kyocera@kyocera-tools.ru

Face Grooving Dia. ØD

Face grooving diameter (ØD) is the suitable value for the initial grooving on the unprocessed workpiece.
(Ref. to Fig.1).

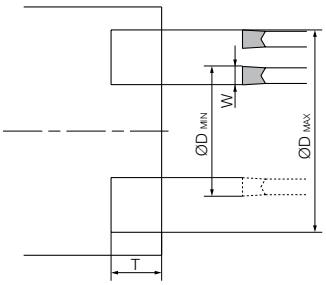
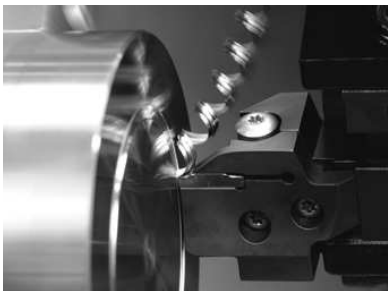
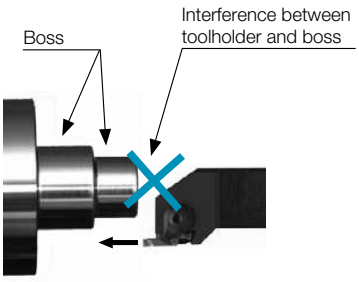


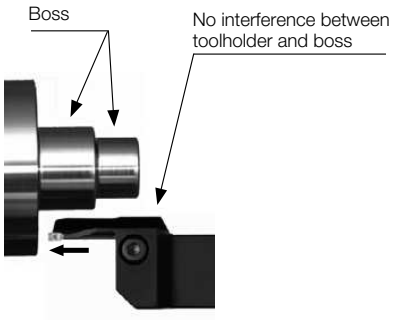
Fig.1



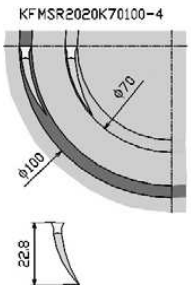
Caution for Face Grooving

1) When face grooving, the suitable toolholder depends on the length of the boss

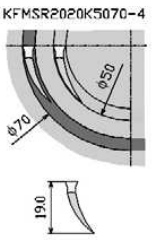




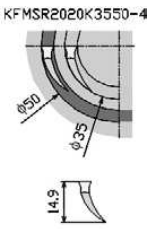
2) Selection of Face Grooving Toolholder



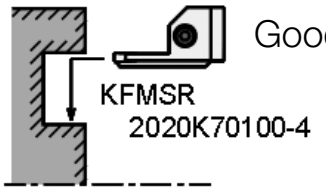
Shape of below Jaw

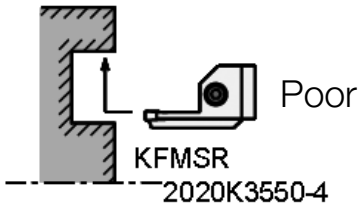


Shape of below Jaw



Shape of below Jaw



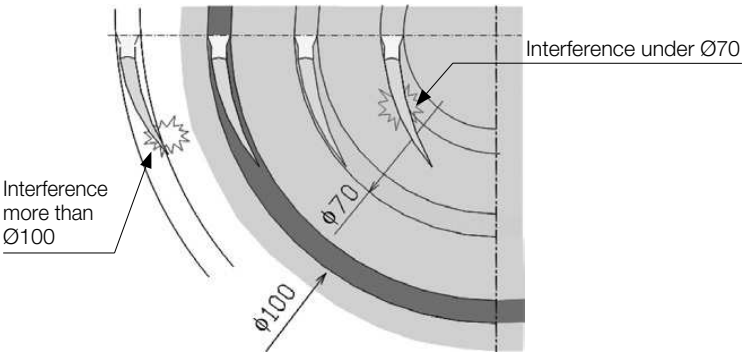


Wider grooving (turning) should be performed from the outside inwards.

- Example of usage for the face grooving toolholder. When face grooving, KFMSR2525M70100-4 should be between Ø70~Ø100 for grooving the outer diameter at first. If the workpiece is machined at a diameter Ø100 or Ø70, the jaw of toolholder interferes with the workpiece.

3) Interference of Face Grooving Toolholder

e.g.) KFMSR2525M70100-4



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