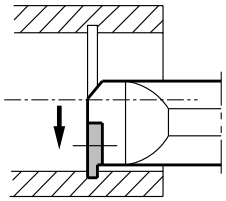
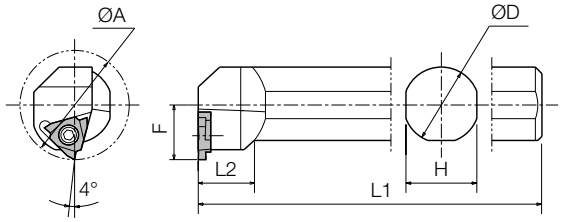
для заказа - kyocera@kyocera-tools.ru

KITG (Will be phased out and switched to **KIGBA** G62)

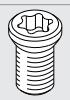
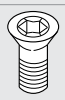
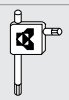
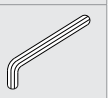




• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder.

Toolholder Dimensions

Part Number	Stock		Min. Bore Dia.	Dimensions (mm)					Spare Parts			
									Clamp Screw		Wrench	
	R	L	ØA	ØD	H	L1	L2	F				
KITG 3525T-16	○	○	35	25	23	220	18	17.5	SB-4TR	-	FT-15	-
4532T-22	○	○	45	32	30	250	20	22.5	-	GS-50	-	LW-3

• Available Grooving Depth: KITG 3525T-16=2.0mm, KITG 4532T-22=2.5mm

* KITG will be switched to KIGBA as an Internal Large Diameter Shallow Grooving Toolholder; however, it will continue to be sold as Internal Threading Toolholder **J27**

• GBA Insert cannot be installed to this toolholder.

Applicable Inserts

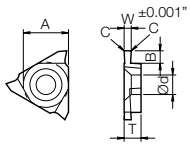
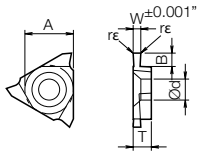
(TG insert will be switched to **GBA** **G6~G10**)

(in)

Part Number	A	T	Ød
TG32_	0.375	0.125	0.177
TG43_	0.500	0.187	0.217

P	Carbon Steel / Alloy Steel	
M	Stainless Steel	
K	Cast Iron	
N	Non-ferrous Metals	
S	Titanium Alloy	
H	Hard materials (≤40HRC)	
	Hard materials (≥40HRC)	

Classification of Usage
● : Light Interruption / 1st Choice
◔ : Light Interruption / 2nd Choice
● : Continuous / 1st Choice
○ : Continuous / 2nd Choice

Insert (Right-handed Insert Shown)		Part Number	Unit	Dimensions (in) W	Dimensions (in) B	Dimensions (in) C or rε	Cermet TN60	Applicable Toolholders	Ref. Page for Toolholder
General (Square) (Corner is Chamfered) TG32 type		TG32 075	inch	0.030	0.079	(C) 0.004	○	KITG…16	G63
		095		0.037			○		
		125		0.049			○		
		145		0.057			○		
		150		0.059			○		
		175		0.069			○		
		200		0.079			○		
General (Square) (Corner is R shape) TG43 type		TG43 150	inch	0.059	0.138	0.008	○	KITG…22	G63
		175		0.069			○		
		200		0.079			○		
		230		0.091			○		
		250		0.098	0.157	0.012	○		
		265		0.104			○		
		280		0.110			○		
		300		0.118			○		
		330		0.130			○		
		350		0.138	0.197	0.012	○		
		400		0.157		0.016	○		
		430		0.169			○		
		450		0.177			○		

• Dimension B: shows available grooving depth.

Recommended Cutting Conditions **G124**

* KITG will be switched to KIGBA.
Machining against the wall is available.
* For applicable insert, TG insert will be switched to GBA.
Change Insert Grade TN60 for TN90.
There are various types of GBA insert grades available depending on the user's cutting condition requirements.
* Check the corner-R(rε)of the insert when changing.

Inserts are sold in 10 piece boxes.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)