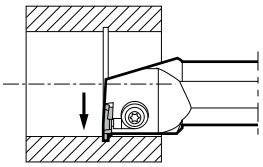
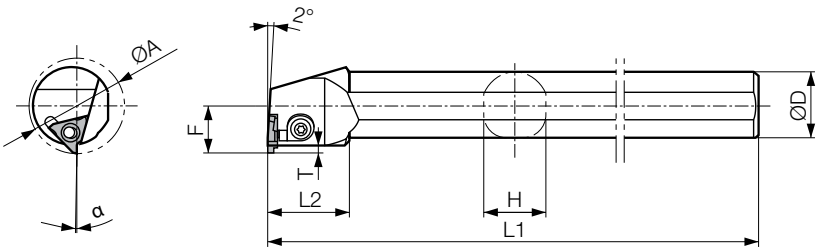
для заказа - kyocera@kyocera-tools.ru

KIGBA





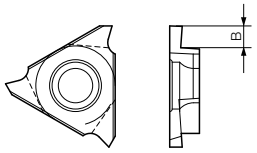
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder.

Toolholder Dimensions

Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	*T	Spare Parts: Clamp Set	Spare Parts: Wrench	Applicable Inserts
KIGBA□ 16-3	●	●	inch	1.38	1.00	0.92	9.0	1.18	0.69	0.12	LGBA-16□S	FT-15	GBA32□ Type
20-4	●	●	inch	1.57	1.25	1.18	10.0	1.18	0.90	0.12	LGBA-22□S	FT-15	GBA43□ Type
KIGBA□ 3525-16	○	○	mm	35	25	23	220	30	17.5	2.8	LGBA-16□S	FT-15	GBA32□ type
4032-22	○	○	mm	40	32	30	250	30	23.0	3.0	LGBA-22□S	FT-15	GBA43□ type

*Dimension T shows the distance from the Toolholder to the cutting edge.
Available Grooving Depth depends on the insert.
KIGBA□3525-16: Dimension B of the applicable insert (GBA32 type)
4032-22: Dimension B of the applicable insert (GBA43 type)
1. 2.0mm (Dimension B < 2.8mm)
2. 2.8mm (Dimension B≧2.8mm)



• Clamp Set : LGBA-○○LS for Right-hand Toolholder, and LGBA-○○RS for Left-hand Toolholder.

Rake Angle (α) after Installment of GBA

GBA32□○○○-○○○ α (°)	GBA32□○○○-○○○ Insert Grade	GBA43□○○○-○○○ α (°)	GBA43□○○○-○○○ Insert Grade	GBA43□○○○-○○○R (Full-R) α (°)	GBA43□○○○-○○○R (Full-R) Insert Grade	GBA43□○○○-○○○R (Full-R) Full-R
+1°	TN620, TN90, PV7040, PR930 PR1115, PR1215, PR905 KPD001, KPD010	-9°	KBN510, KBN525	+1°	TN620, TN90, PV7040, PR930 PR1115, PR1215, PR905	050R~150R
		+1°	TN620, TC40, TN90, PV7040 PR930, PR1115, PR1215, PR905 KPD001, KPD010	+5°	TN620, TN90, PV7040, PR930 PR1115, PR1215, PR905	200R
+11°	KW10	+11°	KW10	+5°	KW10	050R~200R

Rake Angle (α) after Installment of GBA-GM

α (°)	Insert Part Number
+1°	GBA43□150-020GM
+6°	GBA43□175-020GM ~ GBA43□265-030GM
+3°	GBA43□300-030GM ~ GBA43□400-040GM

Rake Angle (α) after Installment of GBA-MY

α (°)	Insert Part Number
+6°	GBA43□175-020MY ~ GBA43□350-030MY
+5°	GBA43□400-040MY

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