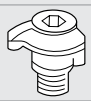
для заказа - kyocera@kyocera-tools.ru

Toolholder Dimensions

Part Number		Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	T	Drawing	Spare Parts: Clamp Set		Wrench	Wrench	Ref. Page for Applicable Inserts
																	
SI-GIV®	10-09	●		inch	0.472	0.625	0.590	5.910	0.787	0.236	0.087	Fig.1	CPS-4V	-	FT-10	-	
	12-12	●			0.630	0.750	0.710	6.300	1.100	0.314	0.090	Fig.2	CPS-5V	-	FT-15	-	
	16-15	●			0.790	1.000	0.960	7.100	1.380	0.394	0.125						
	20-21	●			0.984	1.250	1.170	7.875	1.700	0.492	0.177	Fig.2	-	CPS-6V	-	LW-3	
GIV®	1216-1SS	○	○	mm	12	16	15.0	150	20	6.0	2.2	Fig.1	CPS-4V	-	FT-10	-	
	1420-1S	○	○		14	20	19.0	150	24	7.0	2.2	Fig.1	CPS-5F	-	FT-15	-	
	1620-1A	○	○		16	20	19.0	160	28	8.0	2.2	Fig.2	CPS-5V	-	FT-15	-	
	2025-1B	○	○		20	25	23.0	180	35	10.0	Note 1) 2.8	Fig.2	CPS-5V	-	FT-15	-	
	2025-2B	○	○		20	25	23.0	180	35	10.0	Note 2) 3.2						
	2532-1C	○	○		25	32	30.0	200	43	12.5	Note 3) 4.5	Fig.2	-	CPS-6V	-	LW-3	
	3232-1C	○	○		32	32	30.0	220	52	16.0	Note 3) 4.5						
	4032-1C	○	○		40	32	30.0	250	43	21.0	Note 3) 4.5	Fig.3	-	CPS-6V	-	LW-3	
	2532-2C	○	○		25	32	30.0	200	43	12.5	Note 4) 5.5	Fig.2	-	CPS-6V	-	LW-3	
	3232-2C	○	○		32	32	30.0	220	52	16.0	Note 4) 5.5						
	4032-2C	○	○		40	32	30.0	250	43	22.2	Note 4) 5.5	Fig.3	-	CPS-6V	-	LW-3	
GIV®	1412-1SE	○	○		14	12	11.4	150	18	7.7	1.7	Fig.4	CPS-5F	-	FT-15	-	
	1612-1AE	○	○		16	12	11.4	150	19	8.2	2.2	Fig.5	CPS-5V	-	FT-15	-	
	2016-1BE	○	○		20	16	15.2	180	20	11.2	Note 1) 2.8	Fig.5	CPS-5V	-	FT-15	-	
	2016-2BE	○	○		20	16	15.2	180	19	11.7	Note 5) 3.2						
	2520-1CE	○	○		25	20	19.0	200	25	14.5	Note 6) 4.5	Fig.5	-	CPS-6V	-	LW-3	
	3225-1CE	○	○		32	25	24.0	220	24	17.5	Note 7) 4.5						
	4032-1CE	○	○		40	32	31.0	240	29	21.0	Note 7) 4.5						
	2720-2CE	○	○		27	20	19.0	200	25	16.2	Note 4) 5.5						
	3225-2CE	○	○		32	25	24.0	220	24	18.7	Note 4) 5.5						
	4032-2CE	○	○		40	32	31.0	240	29	22.2	Note 4) 5.5						
GIV®	1616-1AW	○	○		16	16	15.0	175	48	10.6	2.2	Fig.6	CPS-5V	-	FT-15	-	
	2020-1BW	○	○		20	20	19.0	220	60	14.6	Note 1) 2.8	Fig.6	CPS-5V	-	FT-15	-	
	2020-2BW	○	○		20	20	19.0	220	60	14.6	Note 2) 3.2						
	2525-1CW	○	○		25	25	24.0	260	70	19.1	Note 3) 4.5	Fig.6	-	CPS-6V	-	LW-3	
	2525-2CW	○	○		25	25	24.0	260	70	19.1	Note 4) 5.5						

G59

- Dimension T shows available grooving depth.

Note 1: GV®200~250-020B Insert can be used up to a Groove Depth 3.2mm.
Note 2: GV®300~400-020B Insert can be used up to a Groove Depth 4.2mm.
Note 3: GV®340-020C Insert can be used up to a Groove Depth 5.5mm.
Note 4: GV®430~500-020C Insert can be used up to a Groove Depth 6.3mm.
Note 5: GV®300~400-020B Insert can be used up to a Groove Depth 3.8mm. (When using GIV®2016-2BE)
Note 6: GV®340-020C Insert can be used up to a Groove Depth 4.7mm. (When using GIV®2520-1CE)
Note 7: GV®340-020C Insert can be used up to a Groove Depth 5.3mm. (When using GIV®3225-1CE, GIV®4032-1CE)
If you need any of insert groove depth specified in notes 1 to 7, modify the dimension T of toolholder.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)