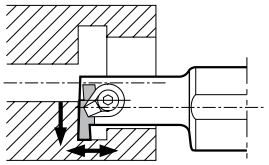
для заказа - kyocera@kyocera-tools.ru

GIV



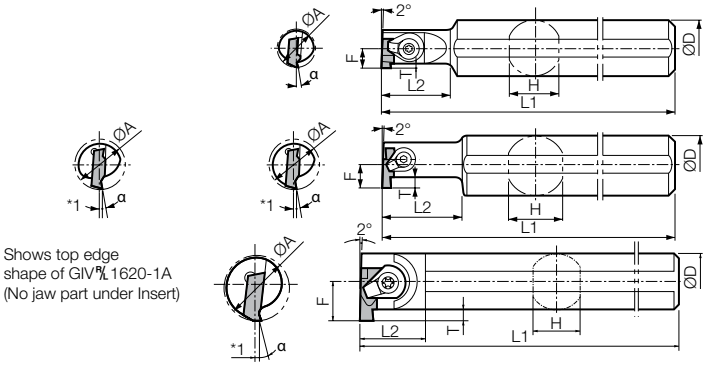


Fig.1

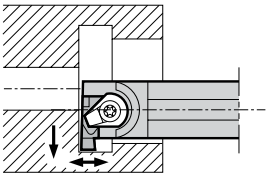
Fig.2

Fig.3

• Right-hand shown

Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder.

GIV-E Excellent Bar



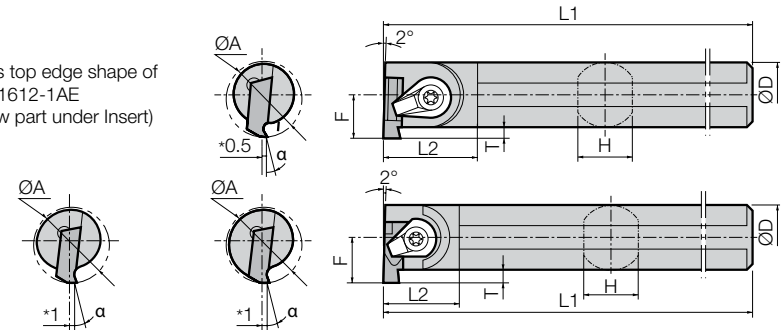


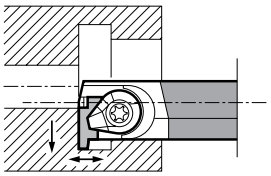
Fig.4

Fig.5

• Right-hand shown

Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder.

GIV-W Carbide Shank Bar



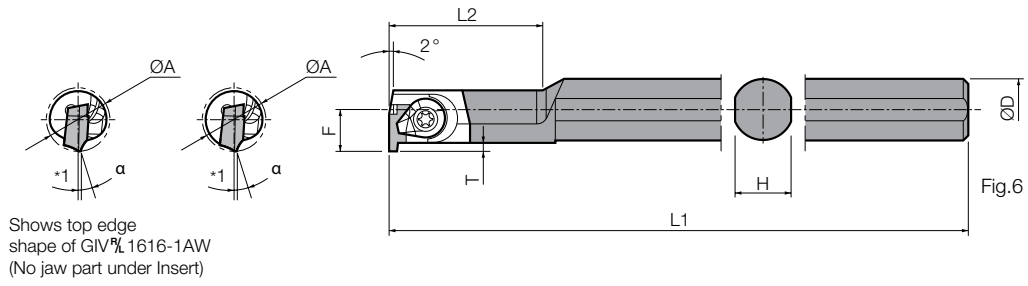


Fig.6

• Right-hand shown

Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder.

Applicable Inserts and Rake Angle (α) After Installment of Insert

Toolholder	Insert Part Number ➡ G59		Rake Angle (α)	
	General Grooving (Square)	Full-R Grooving (Round)	TC40	TN90,TC60M PR930,PR1225 KW10
GIV□…1SS	GV□100~300-020SS	-	10°	15°
GIV□…1S	GV□100~340-020S	-	10°	15°
GIV□…1SE	GV□100~340-020S	-	3°	8°
GIV□…1A(□)	GV□100~340-020A	GV□200-100AR~300-150AR	3°	8°
GIV□…1B(□)	GV□145~250-020B	GV□200-100BR	4°	9°
GIV□…2B(□)	GV□280~400-020B	GV□300-150BR		
GIV□…1C(□)	GV□280~340-020C	-	5°	10°
GIV□…2C(□)	GV□400~500-020C	-		

*** GIV, GIV-E and GIV-W are designed to set the cutting edge height 1mm above the center height. (0.5mm for GIV□1612-1AE)**

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