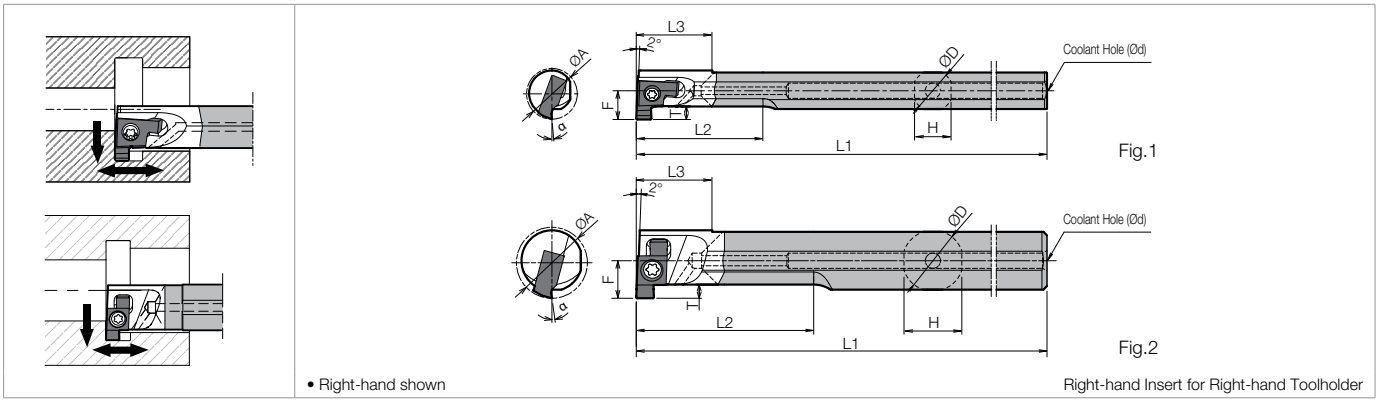
для заказа - kyocera@kyocera-tools.ru

SIGE-WH-90 Carbide Shank Bar (With Coolant Hole)



• Right-hand shown

Right-hand Insert for Right-hand Toolholder

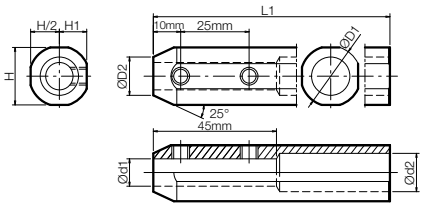
Toolholder Dimensions

Part Number		Stock	Min. Bore Dia.	Dimensions (mm)								Drawing	Spare Parts		Applicable Inserts
			ØA	ØD	H	L1	L2	*L3	F	T	Ød		Clamp Screw	Wrench	G52~G54
SIGER	1008B-WH-90	○	10	8	7.2	90	25	15	5.6	2.2	3	Fig.1	SB-2255TR	FT-7	GER100-005B~GER300-020B GER100-050BR~GER200-100BR
	1210B-WH-90	○	12	10	9.4	90	30	15	6.6	2.2	3				
	1412C-WH-90	○	14	12	11.4	90	35	15	7.4	2.5	3	Fig.2	SB-2570TR	FT-8	GER100-005C~GER350-020C GER150-010CM~GER350-020CM GER200-100CR~GER300-150CR

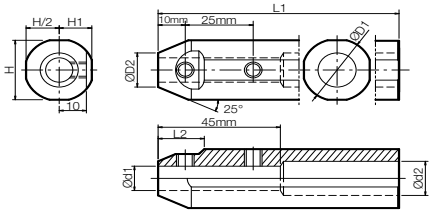
*Dimension L3 shows minimum overhang length.

• Ref. to Page G56 for applicable Insert & Rake Angle (α) after Installment of Insert.

Applicable Sleeves



Holder Installation Side Fig.1



Holder Installation Side Fig.2

Part Number		Stock	Dimensions (mm)								Drawing	Spare Parts		Applicable Machine Manufacturer
			Ød1	ØD1	ØD2	Ød2	H	H1	L1	L2		Screw	Wrench	
SHA	0820-120	□	8	20.00	14	12	19.0	9.25	120	-	Fig.1	HS6x4P	LW-3	Amada Machine Tools Eguro Tsugami Citizen Machinery
	1020-120	□	10	20.00	14	12	19.0	9.25	120	-				
SHA	0825.0-135	○	8	25.00	14	14	24.0	11.50	135	17	Fig.2	HS6x4P	LW-3	
	1025.0-135	○	10	25.00	14	14	24.0	11.50	135	17				
	1225.0-135	□	12	25.00	16	14	24.0	11.50	135	17				
SHA	0819-120	□	8	19.05	14	12	18.0	8.75	120	-	Fig.1	HS6x4P	LW-3	Citizen Machinery
	1019-120	□	10	19.05	14	12	18.0	8.75	120	-				
SHA	0820-120	□	8	20.00	14	12	19.0	9.25	120	-				
	1020-120	□	10	20.00	14	12	19.0	9.25	120	-				
SHA	0825.4-120	□	8	25.40	14	14	24.4	12.00	120	17	Fig.2	HS6x4P	LW-3	
	1025.4-120	○	10	25.40	14	14	24.4	12.00	120	17				
	1225.4-120	□	12	25.40	16	14	24.4	12.00	120	17				
SHA	0822-125	□	8	22.00	14	14	21.0	10.00	125	-	Fig.1	HS6x4P	LW-3	Star Micronics Nomura DS
	1022-125	□	10	22.00	14	14	21.0	10.00	125	-				
	1222-125	□	12	22.00	16	14	21.0	10.00	125	-				
SHA	0823-120	□	8	23.00	14	14	22.0	10.50	120	16	Fig.2	HS6x4P	LW-3	Nomura DS
	1023-120	□	10	23.00	14	14	22.0	10.50	120	16				
	1223-120	□	12	23.00	16	14	22.0	10.50	120	16				

※ : Length of Ød1…45mm (All types of SHA sleeves)

• Choose sleeves (Ød1) to meet with ØD dimension of toolholder.

• Machine manufacturers are in random order.

● : U.S. Stock Standard
□ : Made to Order
○ : World Express (Shipping: 7-10 Business Days)

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