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How to Read "Turning Inserts" Pages

- Refer below on how to read the "Indexable Turning Inserts" tables
- Section C contains similar content.

Classification of usage

- ✖ Interruption / 1st Choice
- ✖ Interruption / 2nd Choice
- ● Light Interruption / 1st Choice
- ○ Light Interruption / 2nd Choice
- ● Continuous / 1st Choice
- ○ Continuous / 2nd Choice

(In case hardness is under 45HRC)

Recommended grades for each application are shown here.

Inserts' ISO Classification of Usage
(Workpiece materials are written on the right side)

Insert Dimensions

Insert Grades
(Red Fonts Are New Grades)

Insert Corner-R(rε)

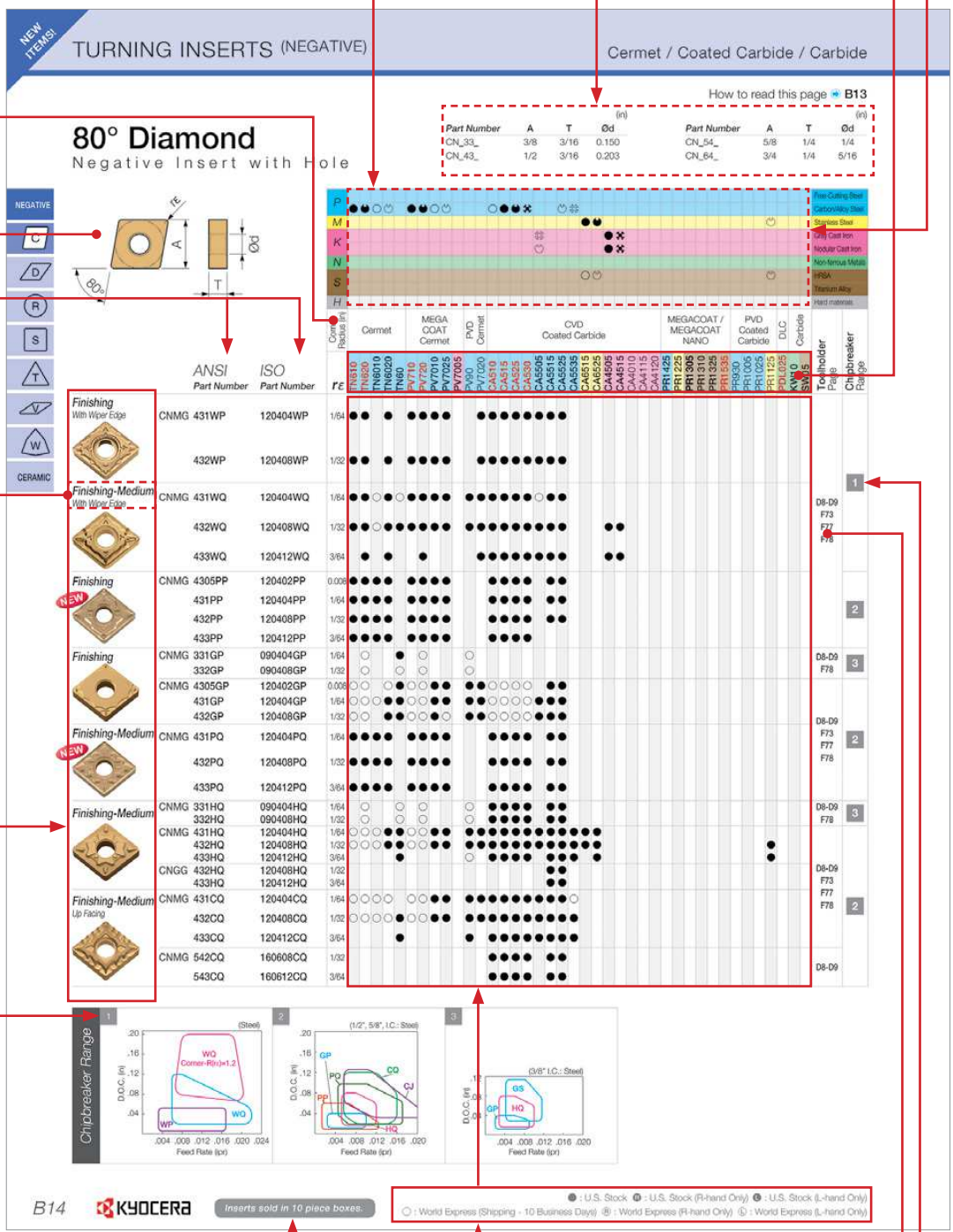
Insert Shape

Insert Description

Application

Insert Appearance Image
Ref. Page B6 for Insert Color.

Applicable Chipbreaker Range No.



Purchase Unit Amounts

Available Stock Status

Applicable Toolholder and Cross Reference Page

Applicable Chipbreaker Map No.

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