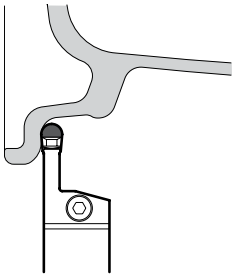
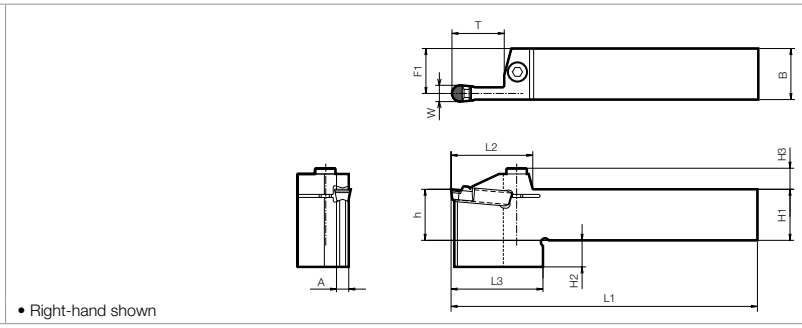
для заказа - kyocera@kyocera-tools.ru

KGMW (External / Facing / Copying)



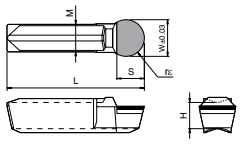
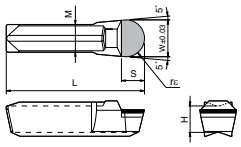


• Right-hand shown

Toolholder Dimensions

Part Number	Stock		Dimensions (mm)										Spare Parts		Applicable Inserts
													Clamp Bolt	Wrench	
	R	L	H1=h	H2	H3	B	L1	L2	L3	F1	A	T			
KGMW R/L 2525M-6	○		25	13	10.3	25	150	40	55	22.8	4.4	25	HH6X25	LW-5	GMGW6030-30R

Applicable Inserts

Insert		Part Number	Dimensions (mm)						No. of Edges	PCD
			W	rε	L	H	M	S		KPD001
		**GMGW 6030-30R**	6	3	30	5.5	5	4.5	1	○
		8030-40R	8	4	30	5.5	6	6.0	1	○
		**GMGW 8030-40R-HR**	8	4	30	5.5	6	5.0	1	○

• GMGW inserts are exclusively used for KGMW type toolholder. It cannot be used for other toolholder because of its different installation angle.
• GMGW inserts Edge Preparation: R-honed Cutting Edge.

Recommended Cutting Conditions

Workpiece Material	Recommended Insert Grade (Vc sfm)	① f (feed) during Grooving (ipr)
	PCD	② f (feed) during Traversing (ipr)
	KPD001	③ D.O.C. during Traversing (in)
Aluminum	★ 490~8860	① 0.0020~0.0120
		② 0.0080~0.0310
		③ MAX 0.118

★ : 1st Recommendation

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