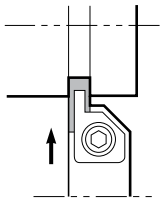
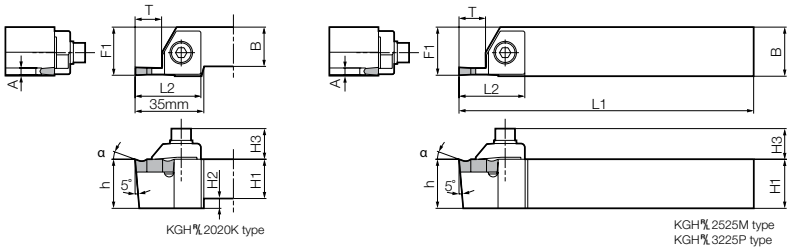
для заказа - kyocera@kyocera-tools.ru

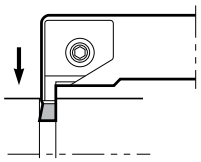
KGH

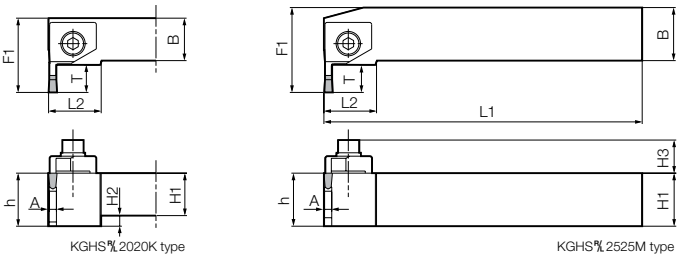




• Right-hand shown

KGHS





• Right-hand shown

Toolholder Dimensions

Part Number		Stock R	Stock L	Unit	Dimensions H1=h	H2	H3	B	L1	L2	F1	A	T	Spare Parts Clamp	Clamp Bolt	Washer	Spring	Wrench
KGH□	2020K-4	○	○	mm	20	5	15.6	20	125	33.5	24.5-24.8	3.4	13	CGH-1□	HH6X25	W-6	SP-6	LW-5
	2525M-4	○	○		25	-	15.6	25	150	33.5	24.5-24.8	3.4	13					
	2020K-5	○	○		20	5	15.6	20	125	33.5	25.0-25.8	4.2	13					
	2525M-5	○	○		25	-	15.6	25	150	33.5	25.0-25.8	4.2	13					
	3225P-5	○	○		32	-	15.6	25	170	33.5	25.0-25.8	4.2	13					
	2020K-7	○	○		20	5	15.6	20	125	33.5	24.5-25.0	5.8	13	CGH-2□	HH6X25	W-6	SP-6	LW-5
	2525M-7	○	○		25	-	15.6	25	150	33.5	24.5-25.0	5.8	13					
	2525M-10	○	○		25	-	16.1	25	150	41.0	25.5-26.5	9.0	17	CGH-3□	HH6X25	W-6	SP-6	LW-5
	3225P-10	○			32	-	16.1	25	170	41.0	25.5-26.5	9.0	17					
KGHS□	2020K-4	○	○		20	5	15.6	20	125	25.0	35.0	3.4	13	CGH-1□	HH6X25	W-6	SP-6	LW-5
	2525M-4	○	○		25	-	15.6	25	150	25.0	40.0	3.4	13					
	2020K-5	○	○		20	5	15.6	20	125	25.0	35.0	4.2	13					
	2525M-5	○	○		25	-	15.6	25	150	25.0	40.0	4.2	13					

- Dimension T shows available grooving depth.
- Dimension F1 of KGH□ Toolholder depends on the insert's edge width.
- Clamp KGH□ ... CGH-○R for Right-hand Toolholder, and CGH-○L for Left-hand Toolholder.
  KGHS□ ... CGH-○L for Right-hand Toolholder, and CGH-○R for Left-hand Toolholder.

Applicable Inserts ➡ **G41**

Rake Angle (α) after Installment of GH / GHU

GH-○○○○-○○		GHU○○-○○	
α (°)	Insert Grade	α (°)	Insert Grade
0°	A65, A66N, PT600M	10°	TN60 CR9025
10°	TC40		
20°	TN90, TC60M PR930 KW10		

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