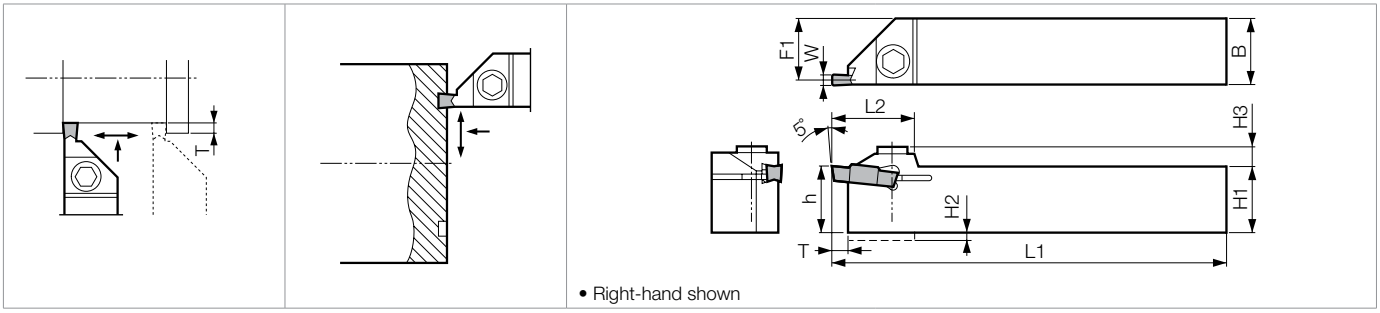
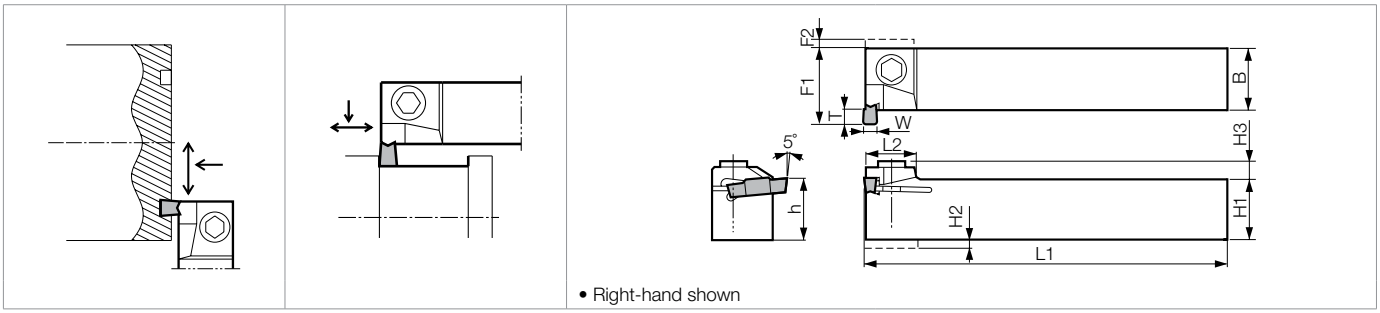
для заказа - kyocera@kyocera-tools.ru

KGMM



• Right-hand shown

KGMS



• Right-hand shown

Toolholder Dimensions

Part Number	Stock R	Stock L	Unit	Dimensions H1=h	H2	H3	B	L1	L2	F1	F2	T	Insert Width W (mm) MIN	MAX	Spare Parts Screw		Wrench	
KGMM□ 1212H-3	○	○	mm	12	4	5	12	100	25	10.8	-	4.8	3.0	5.0	SB-5TR	-	LTW-20	-
1616H-3	○	○		16	-		16			14.8					-	HH5X16	-	LW-4
2020K-3	○	○		20		6	20	125		18.8								
2525M-3	○	○		25			25	150		23.8					-	HH5X25	-	LW-4
KGMS□ 1212H-3	○	○		12	4	5	12	100	17	17	1.5	4.8	3.0	3.0	SB-5TR	-	LTW-20	-
1616H-3	○	○		16	-		16			21.5			3.0	5.0	GS-50	-	-	LW-3
2020K-3	○	○		20		6	20	125		25	-				-	HH5X16	-	LW-4
2525M-3	○	○		25			25	150		30					-	HH5X25	-	LW-4

• Dimension T shows available grooving depth. (Ref. to the table ➡ **G39** for Face Grooving)

Applicable Inserts [External Grooving]

Application	Grooving / Traversing	Grooving / Traversing	Grooving	Full-R / Copying	Grooving	Grooving	Grooving	Grooving	Grooving	Grooving
Ref. Page	➡ G32, G33	➡ G32	➡ G32	➡ G32, G33	➡ G34	➡ G34	➡ G34	➡ G34	➡ G34	➡ G35
Insert / Toolholder	(MW)	MS	MG		MT	NB	TK	TK		CBN • PCD
KGMS□1212H-3	GMM3014..	-	-	GMM3014..R	-	-	-	-	-	-
KGMM□···3 KGMS□···3	GMM3020..MW GMM4020..MW GMM5020..MW	GMG3020..MS GMM3020..MS GMG4020..MS GMM4020..MS GMG5020..MS GMM5020..MS	GMG3020..MG GMG3520..MG GMG4020..MG GMG5020..MG	GMG3020..R GMM3020..R GMG4020..R GMM4020..R GMG5020..R GMM5020..R	GMM3020..MT	GMM3020..NB	GMM3020..TK	GMN3..TK GMN4..TK	GMN3 GMN4 GMN5	GMN3 GMN4 GMN5

Applicable Inserts [Face Grooving]

Application	Grooving / Traversing	Undercutting	Grooving / Traversing	Grooving / Traversing	Grooving	Full-R / Copying	Grooving	Grooving	Grooving	Grooving
Ref. Page	➡ G33	➡ G32, G33	➡ G32	➡ G32	➡ G32	➡ G32	➡ G34	➡ G34	➡ G34	➡ G34
Insert / Toolholder			MW	MS	MG		MT	NB	TK	
KGMS□1212H-3	-	GMM3014..RU	-	-	-	-	-	-	-	-
KGMM□···3 KGMS□···3	FGG□3020.. FGG□4020.. FGG□5020..	GMG3020..RU GMG4020..RU GMG5020..RU	GMM3020..MW GMM4020..MW GMM5020..MW	GMG3020..MS GMM3020..MS GMG4020..MS GMM4020..MS GMG5020..MS GMM5020..MS	GMG3020..MG GMG3520..MG GMG4020..MG GMG5020..MG	GMG3020..R GMM3020..R GMG4020..R GMM4020..R GMG5020..R GMM5020..R	GMM3020..MT	GMM3020..NB	GMM3020..TK	GMN3 GMN4 GMN5 GMN3..TK GMN4..TK

Recommended Cutting Condtions ➡ **G129**
Recommended Cutting Condtions (CBN / PCD) ➡ **G128**

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