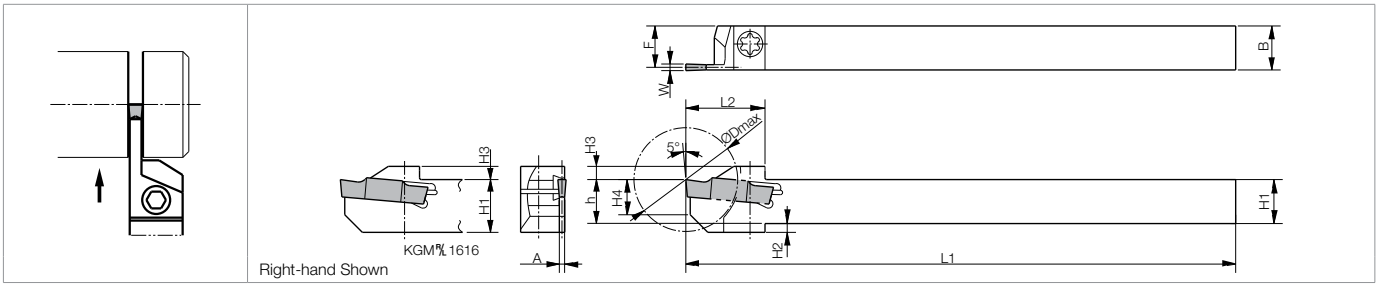
для заказа - kyocera@kyocera-tools.ru

KGM (Small Parts) Will be phased out and switched to KGD ➔ G19

Insert Width : 0.079"~0.118" / 1.5mm~4.0mm



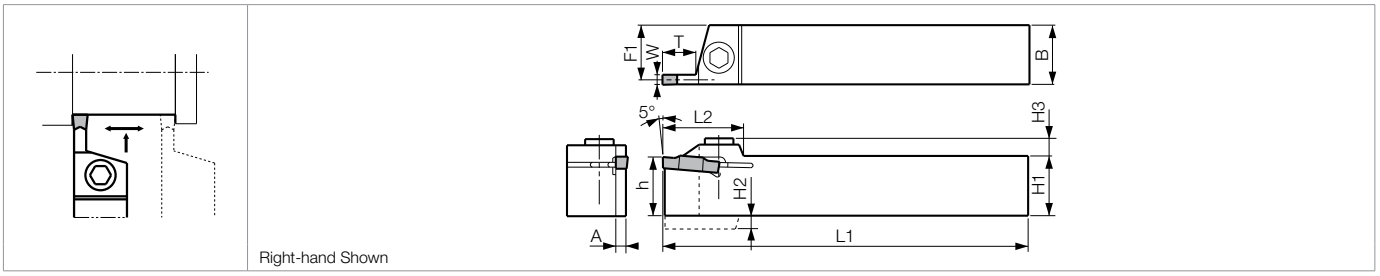
Toolholder Dimensions

Part Number	Stock R	Stock L	Unit	Cut-Off Dia. ØDmax	H1=h	H2	H3	H4	B	L1	L2	F	A	Insert Width W MIN	Insert Width W MAX	Spare Parts: Clamp Screw	Spare Parts: Wrench
KGM 6-2-5	●	●	inch	0.787	0.375	0.079	0.117	0.316	0.375	5.000	0.750	0.342	0.067	0.079	0.118	SE-40120TR	LTW-15S
8-2-6	●	●		0.984	0.500	0.051	0.138	0.394	0.500	6.000	0.830	0.467	0.067	0.079	0.118		
KGM 1010JX-1.5	○	○	mm	20	10	2	3	8	10	120	18.0	9.40	1.2	1.5	2.0	SE-40120TR	LTW-15S
1212JX-1.5	○	○		25	12	2	4	10	12	120	20.5	11.40	1.2	1.5	2.0		
KGM 1010JX-2	○	○		20	10	2	3	8	10	120	18.0	9.15	1.7	2.0	3.0	SE-40120TR	LTW-15S
1212JX-2	○	○		25	12	2	4	10	12	120	19.0	11.15	1.7	2.0	3.0		
1616JX-2	●	●		32	16	-	4	9	16	120	24.5	15.15	1.7	2.0	3.0	SE-50125TR	LTW-20
KGM 1212JX-2.5	○			25	12	2	4	10	12	120	20.5	11.00	2.0	2.4	3.0	SE-40120TR	LTW-15S
1616JX-2.5		●		32	16	-	4	9	16	120	25.5	15.00	2.0	2.4	3.0	SE-50125TR	LTW-20
KGM 1616JX-3	○	○		32	16	-	4	9	16	120	25.5	14.80	2.4	3.0	4.0	SE-50125TR	LTW-20
KGM 1212F-1.5-85	○			25	12	2	4	10	12	85	19.0	11.40	1.2	1.5	2.0	SE-40120TR	LTW-15S
1212F-2-85	○			25	12	2	4	10	12	85	19.0	11.15	1.7	2.0	3.0		
1212F-2.5-85	○			25	12	2	4	10	12	85	19.0	11.00	2.0	2.4	3.0		

Choose insert with width that falls within **MIN** and **MAX** parameters shown in table above. Insert table ➔ **G32~G35**

KGM Will be phased out and switched to KGD ➔ G20~G23

Insert Width : 0.750"~1.000" / 3mm~6mm



Toolholder Dimensions

Part Number	Stock R	Stock L	Unit	H1=h	H2	H3	B	L1	L2	F1	A	T	Insert Width W MIN	Insert Width W MAX	Spare Parts: Clamp Screw	Spare Parts: Clamp Screw	Spare Parts: Wrench	Spare Parts: Wrench
KGM 12-3	●		inch	0.750	-	0.217	0.750	5.000	1.070	0.702	0.094	0.354	0.118	0.157	-	HH5X16	-	LW-4
16-3	●			1.000	-	0.217	1.000	6.000	1.070	0.953	0.094	0.354	0.118	0.157		HH5X25		
KGM 1212H-3	○	○	mm	12	4	6	12	100	27	10.8	2.4	9	3.0	3.0	SB-5TR	-	LTW-20	-
1616H-3	●	○		16	4	7	16	100	27	14.8	2.4	9	3.0	4.0	-	HH5X16	-	LW-4
2020K-3	○	○		20	-	7	20	125	27	18.8	2.4	9	3.0	4.0				
2525M-3	○	○		25	-	7	25	150	27	23.8	2.4	9	3.0	4.0		HH5X25		
KGM 2020K-4	○	○		20	-	7	20	125	27	18.3	3.4	10	4.0	5.0	-	HH5X16	-	LW-4
2525M-4	○	○		25	-	7	25	150	27	23.3	3.4	10	4.0	5.0		HH5X25		
KGM 2020K-5	○	○		20	-	7	20	125	27	17.8	4.4	10	5.0	6.0	-	HH5X16	-	LW-4
2525M-5	○	○		25	-	7	25	150	27	22.8	4.4	10	5.0	6.0		HH5X25		
3232P-5	○	○		32	-	7	32	170	27	29.8	4.4	10	5.0	6.0				
KGM 2525M-8	○	○		25	7.5	10.5	25	150	40	22.0	6.0	25	8.0	8.0	-	HH6X25	-	LW-5
3232P-8	○	○		32	-	10.5	32	170	40	29.0	6.0	25	8.0	8.0				

- Dimension T shows available grooving depth
- 4.0mm width insert can be installed in KGM 1212H-3, but is not recommended due to the toolholder's rigidity

Choose insert with width that falls within **MIN** and **MAX** parameters shown in table above.
Insert table ➔ **G32~G35**

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

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