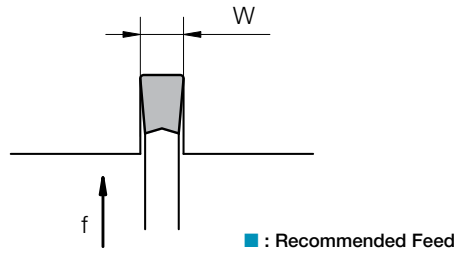
для заказа - kyocera@kyocera-tools.ru

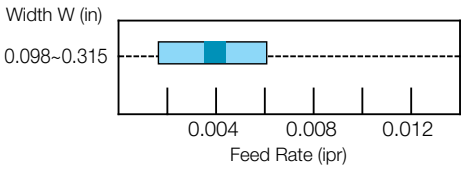
◆ Recommended Cutting Conditions (Feed Rate / D.O.C.)

(Workpiece Material : 1049)

Chipbreaker: Grooving



GS (Low Cutting Force)

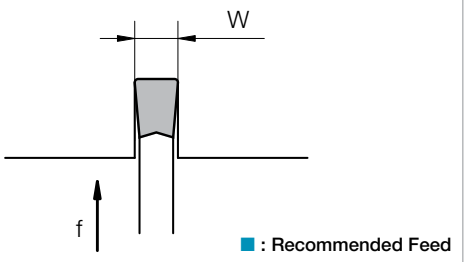


※ When traversing, keep D.O.C. less than the Corner-R(rε)

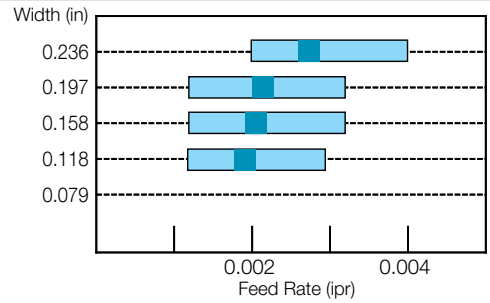
1) The above values reflect a T dimension that is 0.669" (17mm) or less.

◆ Recommended Cutting Conditions (Feed Rate)

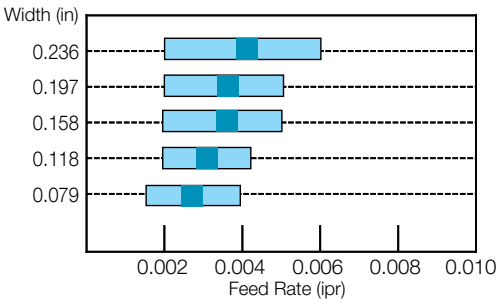
Workpiece Material / Insert Grade: Grooving



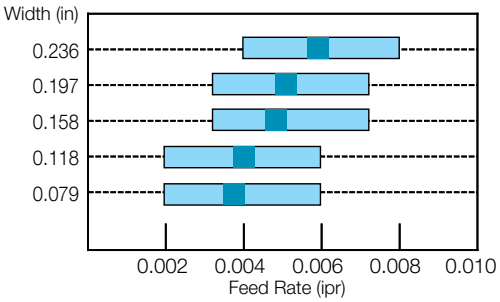
Hard Material — KBN05M



Powdered Steel — KBN570



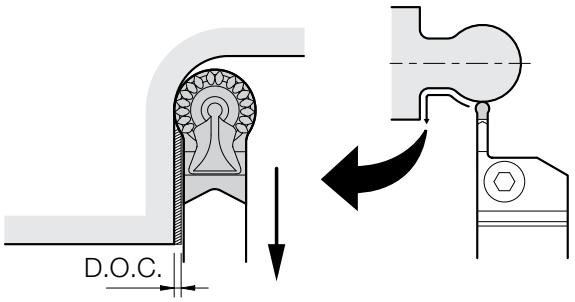
Non-ferrous Metals — KPD001



◆ CM Chipbreakers (Back Turning)

● Estimated maximum cutting amount (D.O.C.) for back turning.

Part Number		Max. D.O.C. (in) Toolholder Part Number				
		KGD...-2T...	KGD...-3T...	KGD...-4T...	KGD...-5T...	KGD...-6T...
GDM	3020N-150R-CM	0.009	0.008	-	-	-
	4020N-200R-CM	-	0.009	0.008	-	-
	5020N-250R-CM	-	-	0.012	0.008	-
	6020N-300R-CM	-	-	-	0.012	0.010



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