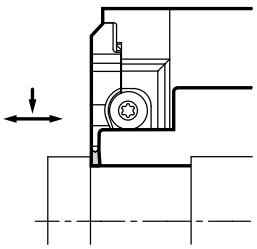
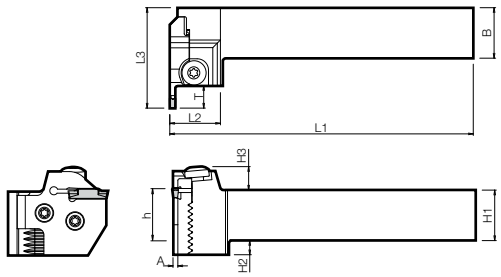
для заказа - kyocera@kyocera-tools.ru

KGDS-S (90° SwitchBlade Type)





• Right-hand shown (Left-hand Blade and Right-hand Toolholder)

Toolholder Dimensions (Toolholder + Blade) (Metric Size)

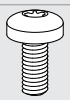
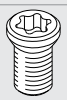
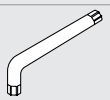
Shank Angle	Width (mm)	Max. Groving Depth (mm)	Shank Size (mm)	Blade Part Number ➡ G25	Toolholder Part Number ➡ G25	Unit Part Number (Standard Stock Part Number)	Stock R	Stock L	H1=h	H2	H3	B	L1	L2	L3	F1	A	T	Width W (mm) MIN	Width W (mm) MAX
90°	2	17	□20	KGD□-2T17-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	56.7	-	1.7	17	2.0	3.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	56.7	-	1.7	17	2.0	3.0
	3	10	□20	KGD□-3T10-C	KGDS□2020-C	KGDS□ 2020X-3T10S	○	○	20	12	11.6	20	125	27.7	49.7	-	2.4	10	3.0	4.0
			□25		KGDS□2525-C	2525X-3T10S	○	○	25	7	11.6	25	150	27.7	49.7	-	2.4	10	3.0	4.0
	3	20	□20	KGD□-3T20-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	59.7	-	2.4	20	3.0	4.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	59.7	-	2.4	20	3.0	4.0
	4	10	□20	KGD□-4T10-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	49.7	-	3.4	10	4.0	5.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	49.7	-	3.4	10	4.0	5.0
	4	20	□20	KGD□-4T20-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	59.7	-	3.4	20	4.0	5.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	59.7	-	3.4	20	4.0	5.0
	4	25	□20	KGD□-4T25-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	64.7	-	3.4	25	4.0	5.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	64.7	-	3.4	25	4.0	5.0
	5	10	□20	KGD□-5T10-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	49.7	-	4.4	10	5.0	6.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	49.7	-	4.4	10	5.0	6.0
	5	25	□20	KGD□-5T25-C	KGDS□2020-C	-	-	-	20	12	11.6	20	125	27.7	64.7	-	4.4	25	5.0	6.0
			□25		KGDS□2525-C	-	-	-	25	7	11.6	25	150	27.7	64.7	-	4.4	25	5.0	6.0

Applicable Inserts ➡ G17~G18

Note) 1. When using the toolholder in normal mounting position, the lower jaw of toolholder may interfere with the tool presetter.
2. The toolholder and blade descriptions are printed on the toolholder body. (Unit description is not printed.)
KGD-S: Right-hand Blade for Right-hand Toolholder, Left-hand Blade for Left-hand Toolholder.
The toolholder is applicable for all blade with suitable hand.
4. Dimension T : Maximum depth to which processing can be made. If the dimension T is 0.787" (20mm) or more, the maximum groove-depth of groove made by the 2-edge insert will be 0.709" (18mm).

Spare Parts (Common with SwitchBlade Types)

* The parts are included in the toolholder and unit.

Unit Part Number	Spare Parts: Clamp Bolt (for Insert Clamp)	Spare Parts: Clamp Bolt (for Blade)	Spare Parts: Wrench
			
KGD□·····S	BH6X10TR	SB-60120TR	LTW-25

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