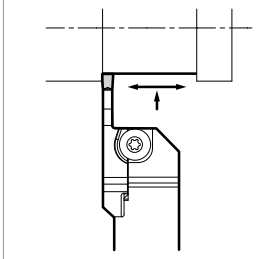
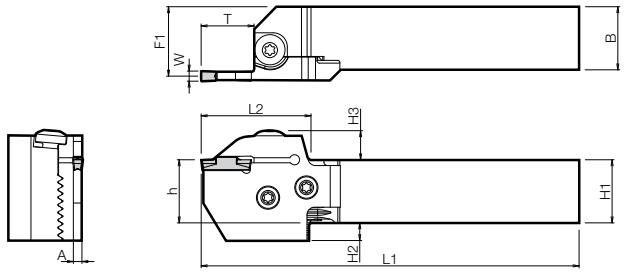
для заказа - kyocera@kyocera-tools.ru



## KGD-S (0° SwitchBlade Type)






• Right-hand shown (Right-hand Blade and Right-hand Toolholder)

### Toolholder Dimensions (Blade + Toolholder) (Metric Size)

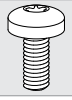
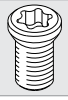
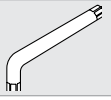
| Shank Angle | Width (mm) | Max. Groving Depth (mm) | Shank Size (mm) | Unit Part Number (Standard Stock Part Number) | Stock R | Stock L | Blade Part Number G25 | Toolholder Part Number G25 | Dimensions (mm) H1=h | H2 | H3 | B | L1 | L2 | F1 | A | T | Width W (mm) MIN | Width W (mm) MAX |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 0° | 2 | 17 | □20 | KGD□ 2020X-2T17S | ○ | ○ | KGD□-2T17-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 122 | 40 | 23.4 | 1.7 | 17 | 2.0 | 3.0 |
| | | | □25 | 2525X-2T17S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 147 | 40 | 28.4 | 1.7 | 17 | | |
| | | | □32 | No Unit Part Number ➡ | | | | KGD□3232-C | 32 | - | 11.6 | 32 | 167 | 40 | 35.4 | 1.7 | 17 | | |
| 0° | 3 | 10 | □20 | KGD□ 2020X-3T10S | ○ | ○ | KGD□-3T10-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 115 | 33 | 23.0 | 2.4 | 10 | 3.0 | 4.0 |
| | | | □25 | 2525X-3T10S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 140 | 33 | 28.0 | 2.4 | 10 | | |
| | | | □32 | 3232X-3T10S | ○ | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 160 | 33 | 35.0 | 2.4 | 10 | | |
| 0° | 3 | 20 | □20 | KGD□ 2020X-3T20S | ○ | ○ | KGD□-3T20-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 125 | 43 | 23.0 | 2.4 | 20 | 3.0 | 4.0 |
| | | | □25 | 2525X-3T20S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 150 | 43 | 28.0 | 2.4 | 20 | | |
| | | | □32 | 3232X-3T20S | ○ | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 170 | 43 | 35.0 | 2.4 | 20 | | |
| 0° | 4 | 10 | □20 | KGD□ 2020X-4T10S | ○ | ○ | KGD□-4T10-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 115 | 33 | 22.5 | 3.4 | 10 | 4.0 | 5.0 |
| | | | □25 | 2525X-4T10S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 140 | 33 | 27.5 | 3.4 | 10 | | |
| | | | □32 | 3232X-4T10S | | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 160 | 33 | 34.5 | 3.4 | 10 | | |
| 0° | 4 | 20 | □20 | KGD□ 2020X-4T20S | ○ | ○ | KGD□-4T20-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 125 | 43 | 22.5 | 3.4 | 20 | 4.0 | 5.0 |
| | | | □25 | 2525X-4T20S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 150 | 43 | 27.5 | 3.4 | 20 | | |
| | | | □32 | 3232X-4T20S | ○ | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 170 | 43 | 34.5 | 3.4 | 20 | | |
| 0° | 4 | 25 | □20 | KGD□ 2020X-4T25S | ○ | ○ | KGD□-4T25-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 130 | 48 | 22.5 | 3.4 | 25 | 4.0 | 5.0 |
| | | | □25 | 2525X-4T25S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 155 | 48 | 27.5 | 3.4 | 25 | | |
| | | | □32 | 3232X-4T25S | ○ | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 175 | 48 | 34.5 | 3.4 | 25 | | |
| 0° | 5 | 10 | □20 | KGD□ 2020X-5T10S | ○ | ○ | KGD□-5T10-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 115 | 33 | 22.0 | 4.4 | 10 | 5.0 | 6.0 |
| | | | □25 | 2525X-5T10S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 140 | 33 | 27.0 | 4.4 | 10 | | |
| | | | □32 | 3232X-5T10S | ○ | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 160 | 33 | 34.0 | 4.4 | 10 | | |
| 0° | 5 | 25 | □20 | KGD□ 2020X-5T25S | ○ | ○ | KGD□-5T25-C | KGD□2020-C | 20 | 12 | 11.6 | 20 | 130 | 48 | 22.0 | 4.4 | 25 | 5.0 | 6.0 |
| | | | □25 | 2525X-5T25S | ○ | ○ | | KGD□2525-C | 25 | 7 | 11.6 | 25 | 155 | 48 | 27.0 | 4.4 | 25 | | |
| | | | □32 | 3232X-5T25S | ○ | ○ | | KGD□3232-C | 32 | - | 11.6 | 32 | 175 | 48 | 34.0 | 4.4 | 25 | | |

Applicable Inserts ➡ G17~G18

Note) 1. When using the toolholder in normal mounting position, the lower jaw of toolholder may interfere with the tool presetter.
2. The toolholder and blade descriptions are printed on the toolholder body. (Unit description is not printed.)
KGD-S: Right-hand Blade for Right-hand Toolholder, Left-hand Blade for Left-hand Toolholder.
The toolholder is applicable for all blade with suitable hand.
3. In case the unit description is not available (No Unit Part Number), please purchase toolholder and blade separately.
4. Dimension T : Maximum depth to which processing can be made. If the dimension T is 0.787" (20mm) or more, the maximum groove-depth of groove made by the 2-edge insert will be 0.709" (18mm).

### Spare Parts (Common with SwitchBlade Types)

* The parts are included in the toolholder and unit.

| Unit Part Number | Spare Parts: Clamp Bolt (for Insert Clamp) | Spare Parts: Clamp Bolt (for Blade) | Spare Parts: Wrench |
|---|---|---|---|
| |  |  |  |
| KGD□·····S | BH6X10TR | SB-60120TR | LTW-25 |

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)