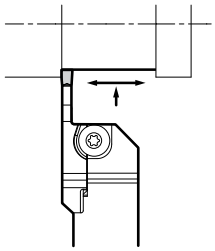
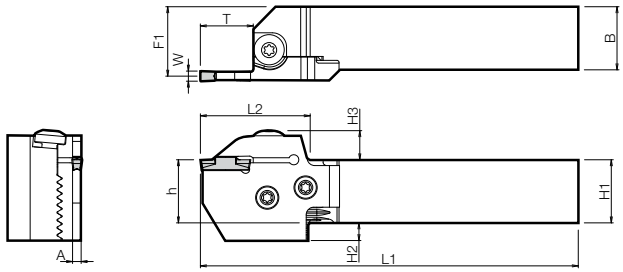
для заказа - kyocera@kyocera-tools.ru

KGD-S (0° SwitchBlade Type)





• Right-hand shown (Right-hand Blade and Right-hand Toolholder)

Toolholder Dimensions (Blade + Toolholder) (Inch Size)

Shank Angle	Width (in)	Max. Grooving Depth (in)	Unit Part Number (Standard Stock Part Number)	Stock R	Stock L	Blade Part Number ➡ G25	Toolholder Part Number ➡ G25	Dimensions (in) H1=h	H2	H3	B	L1	L2	F1	A	T	Width W (in) MIN	MAX
0°	0.079" (2mm)	0.669 (17mm)	KGD□ 12X-2T17S	●	●	KGD□-2T17-C	KGD□12-C	0.75	0.472	0.456	0.75	4.80	1.57	0.88	0.067	0.669 (17mm)	0.079	0.118
			16X-2T17S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	5.78	1.57	1.13	0.067	0.669 (17mm)	0.079	0.118
0°	0.118" (3mm)	0.393 (10mm)	KGD□ 12X-3T10S	●	●	KGD□-3T10-C	KGD□12-C	0.75	0.472	0.456	0.75	4.52	1.29	0.86	0.094	0.393 (10mm)	0.118	0.157
			16X-3T10S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	5.51	1.29	1.11	0.094	0.393 (10mm)	0.118	0.157
		0.787 (20mm)	KGD□ 12X-3T20S	●	●	KGD□-3T20-C	KGD□12-C	0.75	0.472	0.456	0.75	4.92	1.68	0.86	0.094	0.669 (17mm)	0.118	0.157
			16X-3T20S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	5.90	1.68	1.11	0.094	0.669 (17mm)	0.118	0.157
0°	0.158" (4mm)	0.393 (10mm)	KGD□ 12X-4T10S	●	●	KGD□-4T10-C	KGD□12-C	0.75	0.472	0.456	0.75	4.52	1.29	0.84	0.133	0.393 (10mm)	0.157	0.197
			16X-4T10S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	5.51	1.29	1.09	0.133	0.393 (10mm)	0.157	0.197
		0.787 (20mm)	KGD□ 12X-4T20S	●	●	KGD□-4T20-C	KGD□12-C	0.75	0.472	0.456	0.75	4.92	1.68	0.84	0.133	0.790 (20mm)	0.157	0.197
			16X-4T20S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	5.90	1.68	1.09	0.133	0.790 (20mm)	0.157	0.197
		0.984 (25mm)	KGD□ 12X-4T25S	●	●	KGD□-4T25-C	KGD□12-C	0.75	0.472	0.456	0.75	5.11	1.88	0.84	0.133	0.990 (25mm)	0.157	0.197
			16X-4T25S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	6.10	1.88	1.09	0.133	0.990 (25mm)	0.157	0.197
0°	0.197" (5mm)	0.393 (10mm)	KGD□ 12X-5T10S	●	●	KGD□-5T10-C	KGD□12-C	0.75	0.472	0.456	0.75	4.52	1.29	0.82	0.173	0.393 (10mm)	0.197	0.236
			16X-5T10S	●	●		KGD□16-C	1.00	0.275	0.456	1.00	5.51	1.29	1.07	0.173	0.393 (10mm)	0.197	0.236
		0.984 (25mm)	KGD□ 16X-5T25S	●	●	KGD□-5T25-C	KGD□16-C	1.00	0.275	0.456	1.00	6.10	1.88	1.07	0.173	0.990 (25mm)	0.197	0.236

Note) 1. When using the toolholder in normal mounting position, the lower jaw of toolholder may interfere with the tool presetter.
2. The toolholder and blade descriptions are printed on the toolholder body. (Unit description is not printed.)
KGD-S: Right-hand Blade for Right-hand Toolholder, Left-hand Blade for Left-hand Toolholder.
The toolholder is applicable for all blade with suitable hand.
3. In case the unit description is not available (No Unit Part Number), please purchase toolholder and blade separately.
4. Dimension T : Maximum depth to which processing can be made. If the dimension T is 0.787" (20mm) or more, the maximum groove-depth of groove made by the 2-edge insert will be 0.709" (18mm).

Applicable Inserts ➡ G17~G18

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