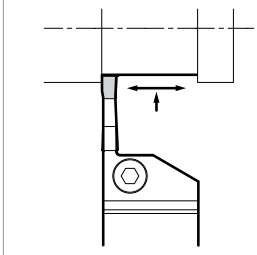
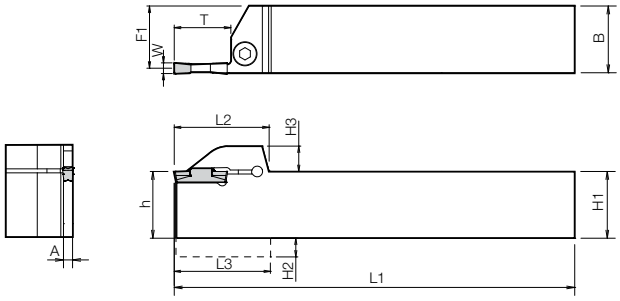
для заказа - kyocera@kyocera-tools.ru

KGD (Integral-Style)





• Right-hand shown

Toolholder Dimensions (Metric Size)

Width (mm)	Max. Grooving Depth (mm)	Part Number	Stock R	Stock L	Dimensions (mm) H1=h	H2	H3	B	L1	L2	L3	F1	A	T*	Insert Width W (mm) MIN	MAX	Spare Parts Clamp Bolt	Spare Parts Wrench
2	6	KGD 1616H-2T06	○	○	16	4.0	9.5	16	100	27.7	28.0	15.2	1.7	6	2.0	3.0	HH5X16	LW-4
		2020K-2T06	○	○	20	-	9.5	20	125	28.0	-	19.2	1.7	6	2.0	3.0		
		2525M-2T06	●	○	25	-	9.5	25	150	28.0	-	24.2	1.7	6	2.0	3.0	HH5X25	LW-4
	10	KGD 1616H-2T10	○	○	16	4.0	9.5	16	100	30.2	30.5	15.2	1.7	10	2.0	3.0	HH5X16	LW-4
		2020K-2T10	○	○	20	-	9.5	20	125	30.5	-	19.2	1.7	10	2.0	3.0		
		2525M-2T10	○	○	25	-	9.5	25	150	30.5	-	24.2	1.7	10	2.0	3.0	HH5X25	LW-4
	17	KGD 1616H-2T17	○	●	16	4.0	9.5	16	100	31.2	31.5	15.2	1.7	17	2.0	3.0	HH5X16	LW-4
		2012K-2T17	○	○	20	-	9.5	12	125	32.5	-	11.2	1.7	17	2.0	3.0		
		2020K-2T17	○	○	20	-	9.5	20	125	32.5	-	19.2	1.7	17	2.0	3.0		
		2525M-2T17	○	○	25	-	9.5	25	150	32.5	-	24.2	1.7	17	2.0	3.0	HH5X25	LW-4
NEW 2.4	17	KGD 2012K-2.4T17	○	○	20	-	9.5	12	125	32.5	-	11.0	2.0	17	2.4	3.0	HH5X16	LW-4
		2020K-2.4T17	○	○	20	-	9.5	20	125	32.5	-	19.0	2.0	17	2.4	3.0		
3	6	KGD 1616H-3T06	○	○	16	4.0	9.5	16	100	27.7	28.0	14.8	2.4	6	3.0	4.0	HH5X16	LW-4
		2020K-3T06	○	○	20	-	9.5	20	125	28.0	-	18.8	2.4	6	3.0	4.0		
		2525M-3T06	○	○	25	-	9.5	25	150	28.0	-	23.8	2.4	6	3.0	4.0	HH5X25	LW-4
	10	KGD 1616H-3T10	○	○	16	4.0	9.5	16	100	30.2	30.5	14.8	2.4	10	3.0	4.0	HH5X16	LW-4
		2020K-3T10	○	○	20	-	9.5	20	125	30.5	-	18.8	2.4	10	3.0	4.0		
		2525M-3T10	○	○	25	-	9.5	25	150	30.5	-	23.8	2.4	10	3.0	4.0	HH5X25	LW-4
	20	KGD 1616H-3T20	○	○	16	4.0	9.5	16	100	34.2	34.5	14.8	2.4	20	3.0	4.0	HH5X16	LW-4
		2012K-3T20	○	○	20	-	9.5	12	125	34.5	-	10.8	2.4	20	3.0	4.0		
		2020K-3T20	○	○	20	-	9.5	20	125	34.5	-	18.8	2.4	20	3.0	4.0		
		2525M-3T20	○	○	25	-	9.5	25	150	35.5	-	23.8	2.4	20	3.0	4.0	HH5X25	LW-4
4	10	KGD 2020K-4T10	○	○	20	-	9.5	20	125	30.5	-	18.3	3.4	10	4.0	5.0	HH5X16	LW-4
		2525M-4T10	○	○	25	-	9.5	25	150	30.5	-	23.3	3.4	10	4.0	5.0	HH5X25	LW-4
	20	KGD 2020K-4T20	○	○	20	-	9.5	20	125	34.5	-	18.3	3.4	20	4.0	5.0	HH5X16	LW-4
		2525M-4T20	○	○	25	-	9.5	25	150	35.5	-	23.3	3.4	20	4.0	5.0	HH5X25	LW-4
	25	KGD 2525M-4T25	○	○	25	-	9.5	25	150	40.5	-	23.3	3.4	25	4.0	5.0		
5	10	KGD 2020K-5T10	○	○	20	-	9.5	20	125	30.5	-	17.8	4.4	10	5.0	6.0	HH5X16	LW-4
		2525M-5T10	○	○	25	-	9.5	25	150	30.5	-	22.8	4.4	10	5.0	6.0	HH5X25	LW-4
	17	KGD 2020K-5T17	○	○	20	-	9.5	20	125	37.5	-	17.8	4.4	17	5.0	6.0		
		2525M-5T17	○	○	25	-	9.5	25	150	37.5	-	22.8	4.4	17	5.0	6.0		
	25	KGD 2525M-5T25	○	○	25	-	9.5	25	150	40.5	-	22.8	4.4	25	5.0	6.0		
6	15	KGD 2525M-6T15	○	○	25	-	9.5	25	150	32.5	-	22.4	5.3	15	6.0	6.0	HH5X25	LW-4
	30	KGD 2525M-6T30	○	○	25	-	9.5	25	150	45.5	-	22.4	5.3	30	6.0	6.0		
8	25	KGD 2525M-8T25	○	○	25	7.0	9.5	25	150	43.3	44.2	22.0	6.0	25	8.0	8.0	HH6X25	LW-5
		3232P-8T25	○	○	32	-	9.5	32	170	43.3	-	29.0	6.0	25	8.0	8.0		

* T dimension shows the distance from the toolholder to the cutting edge.
When using 2-edge insert, the maximum grooving depth is 0.709" (18mm).

Choose insert with width that falls within **MIN** and **MAX** parameters shown in table above.
Insert table ➡ **G17~G18**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)