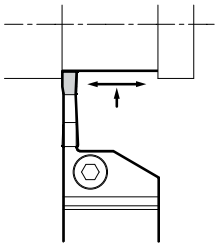
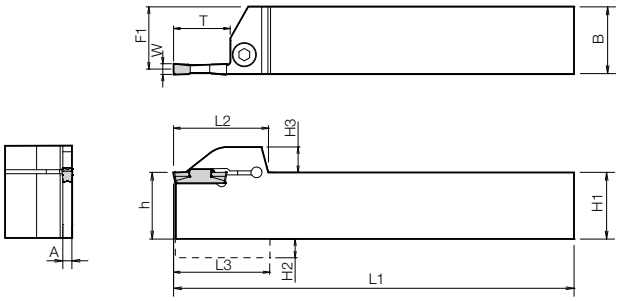
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KGD (Integral-Style)





• Right-hand shown

Toolholder Dimensions (Inch Size)

Width (in)	Max. Grooving Depth (in)	Part Number	Stock R	Stock L	Dimensions (in) H1=h	H2	H3	B	L1	L2	L3	F1	A	T*	Insert Width W (in) MIN	Insert Width W (in) MAX	Spare Parts: Clamp Bolt	Spare Parts: Wrench
0.079" (2mm)	0.669" (17mm)	KGD% 12-2T17	●	●	0.75	-	0.374	0.75	4.92	1.28	-	0.71	0.067	0.669 (17mm)	0.079	0.118	HH5X16	LW-4
		16-2T17	●	●	1.00	-	0.374	1.00	5.90	1.28	-	0.96	0.067	0.669 (17mm)	0.079	0.118	HH5X25	
0.118" (3mm)	0.393" (10mm)	KGD% 12-3T10	●	●	0.75	-	0.374	0.75	4.92	1.20	-	0.70	0.094	0.393 (10mm)	0.118	0.157	HH5X16	LW-4
		16-3T10	●	●	1.00	-	0.374	1.00	5.90	1.20	-	0.95	0.094	0.393 (10mm)	0.118	0.157	HH5X25	
	0.787" (20mm)	KGD% 12-3T20	●	●	0.75	-	0.374	0.75	4.92	1.35	-	0.70	0.094	0.787 (20mm)	0.118	0.157	HH5X16	
		16-3T20	●	●	1.00	-	0.374	1.00	5.90	1.39	-	0.95	0.094	0.787 (20mm)	0.118	0.157	HH5X25	
0.158" (4mm)	0.393" (10mm)	KGD% 12-4T10	●	●	0.75	-	0.374	0.75	4.92	1.20	-	0.68	0.133	0.393 (10mm)	0.157	0.197	HH5X16	LW-4
		16-4T10	●	●	1.00	-	0.374	1.00	5.90	1.20	-	0.93	0.133	0.393 (10mm)	0.157	0.197	HH5X25	
	0.787 (20mm)	KGD% 12-4T20	●	●	0.75	-	0.374	0.75	4.92	1.35	-	0.68	0.133	0.787 (20mm)	0.157	0.197	HH5X16	
		16-4T20	●	●	1.00	-	0.374	1.00	5.90	1.39	-	0.93	0.133	0.787 (20mm)	0.157	0.197	HH5X25	
	0.984 (25mm)	KGD% 16-4T25	●	●	1.00	-	0.374	1.00	5.90	1.59	-	0.93	0.133	0.990 (25mm)	0.157	0.197	HH5X25	
0.197" (5mm)	0.393 (10mm)	KGD% 12-5T10	●	●	0.75	-	0.374	0.75	4.92	1.20	-	0.66	0.173	0.393 (10mm)	0.197	0.236	HH5X16	LW-4
		16-5T10	●	●	1.00	-	0.374	1.00	5.90	1.20	-	0.91	0.173	0.393 (10mm)	0.197	0.236	HH5X25	
	0.669 (17mm)	KGD% 12-5T17	●	●	0.75	-	0.374	0.75	4.92	1.47	-	0.66	0.173	0.669 (17mm)	0.197	0.236	HH5X16	
		16-5T17	●	●	1.00	-	0.374	1.00	5.90	1.47	-	0.91	0.173	0.669 (17mm)	0.197	0.236	HH5X25	
	0.984 (25mm)	KGD% 16-5T25	●	●	1.00	-	0.374	1.00	5.90	1.59	-	0.91	0.173	0.990 (25mm)	0.197	0.236	HH5X25	
0.236" (6mm)	0.591 (15mm)	KGD% 16-6T15	●	●	1.00	-	0.374	1.00	5.90	1.28	-	0.89	0.208	0.590 (15mm)	0.236	0.236	HH5X25	LW-4
	1.181 (30mm)	KGD% 16-6T30	●	●	1.00	-	0.374	1.00	5.90	1.79	-	0.89	0.208	1.181 (30mm)	0.236	0.236		
0.315" (8mm)	0.984 (25mm)	KGD% 16-8T25	●	●	1.00	0.26	0.374	1.00	5.90	1.65	1.69	0.88	0.236	0.990 (25mm)	0.315	0.315	HH6X25	LW-5

* T dimension shows the distance from the toolholder to the cutting edge.
When using 2-edge insert, the maximum grooving depth is 0.709" (18mm).

Choose insert with width that falls within **MIN** and **MAX** parameters shown in table above.
Insert table ➔ **G17~G18**

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