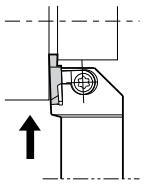
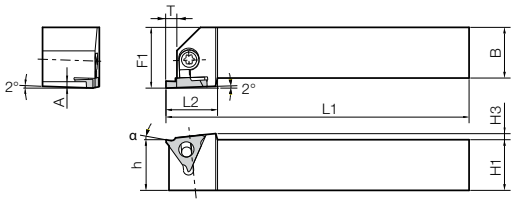
для заказа - kyocera@kyocera-tools.ru

KGBA





• Right-hand shown

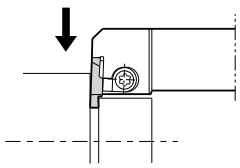
• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder

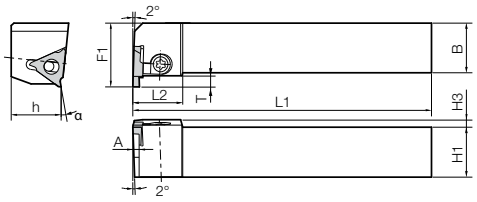
● Alternative Toolholder Reference Table

KGBA ←	(KGB)
KGBA□□…22-15	KGB□□…22-15
KGBA□□…22-25	KGB□□…22-25
KGBA□□…22-35	KGB□□…22-35
KGBA□□…22-25T5	KGB□□…22-25 (Available grooving depth has a limit)

· Short shank type is not available for KGB / KGBS.

KGBAS





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

● Alternative Toolholder Reference Table

KGBAS ←	(KGBS)
KGBAS□□…22-15	KGBS□□…22-15
KGBAS□□…22-25	KGBS□□…22-25
KGBAS□□…22-35	KGBS□□…22-35
KGBAS□□…22-25T5	KGBS□□…22-25 (Available grooving depth has a limit)

● Toolholder Dimensions

Part Number		Stock R	Stock L	Unit	Dimensions H1=h	H3	B	L1	L2	F1	A	T	Spare Parts: Clamp Set	Spare Parts: Wrench	Applicable Insert ➡ G6~G10
KGBA□□	12-3	●	●	inch	0.750	0.160	0.750	5.000	0.945	1.000	-	0.098	LGBA-16□□S	FT-15	GBA32□□ Type
	16-3	●	●		1.000	0.160	1.000	6.000	0.945	1.250	-	0.098			
	12-4-15	●	●		0.750	0.160	0.750	5.000	1.004	1.000	0.039	0.157	LGBA-22□□S	FT-15	GBA43□□ Type
	16-4-15	●	●		1.000	0.160	1.000	6.000	1.004	1.250	0.039	0.157			
	12-4-25	●	●		0.750	0.160	0.750	5.000	1.004	1.000	0.079	0.177			
	12-4-25T	□	□		0.750	0.160	0.750	5.000	1.004	1.000	0.079	0.217			
	16-4-25T	□	□		1.000	0.160	1.000	6.000	1.004	1.250	0.079	0.177			
	12-4-35	●	●		0.750	0.160	0.750	5.000	1.004	1.000	0.118	0.217			
	16-4-35	●	●		1.000	0.160	1.000	6.000	1.004	1.250	0.079	0.217			
KGBA□□	2020K-16	○	○	mm	20	4.0	20	125	24.0	25	-	2.5	LGBA-16□□S	FT-15	GBA32□□ Type
	2525M-16	○	○		25	4.0	25	150	24.0	30	-	2.5			
	2020K22-15	○	○		20	4.0	20	125	25.5	25	1.0	4.0	LGBA-22□□S	FT-15	GBA43□□ Type
	2525M22-15	●	○		25	4.0	25	150	25.5	30	1.0	4.0			
	2020K22-25	○	○		20	4.0	20	125	25.5	25	2.0	4.5			
	2525M22-25	○	○		25	4.0	25	150	25.5	30	2.0	4.5			
	2020K22-25T5	○	○		20	4.0	20	125	25.5	25	2.0	5.5			
	2525M22-25T5	○	○		25	4.0	25	150	25.5	30	2.0	5.5			
	2020K22-35	○	○		20	4.0	20	125	25.5	25	3.0	5.5			
	2525M22-35	○	○		25	4.0	25	150	25.5	30	3.0	5.5			
	2020H22-15*	○			20	4.0	20	100	25.5	25	1.0	4.0			
	2020H22-25*	○			20	4.0	20	100	25.5	25	2.0	4.5			
	2020H22-35*	○			20	4.0	20	100	25.5	25	3.0	5.5			
KGBAS□□	12-3	●		inch	0.750	0.152	0.750	5.000	0.984	0.984	-	0.098	LGBA-16LS	FT-15	GBA32L Type
	16-3	●			1.000	0.172	1.000	6.000	0.984	1.181	-	0.098			
	12-4-15	●			0.750	0.160	0.750	5.000	0.984	1.062	0.039	0.157	LGBA-22LS	FT-15	GBA43L Type
	16-4-15	●			1.000	0.180	1.000	6.000	0.984	1.260	0.039	0.157			
	12-4-25	●			0.750	0.160	0.750	5.000	0.984	1.062	0.079	0.177			
	16-4-25	●			1.000	0.197	1.000	6.000	0.984	1.250	0.079	0.177			
	12-4-35	●			0.750	0.160	0.750	5.000	0.984	1.062	0.118	0.217			
	16-4-35	●			1.000	0.180	1.000	6.000	0.984	1.260	0.118	0.217			
KGBAS□□	2020K-16	○	○	mm	20	4.0	20	125	25	25	-	2.5	LGBA-16□□S	FT-15	GBA32□□ Type
	2525M-16	○	○		25	4.5	25	150	25	30	-	2.5			
	2020K22-15	○	○		20	4.5	20	125	25	27	1.0	4.0	LGBA-22□□S	FT-15	GBA43□□ Type
	2525M22-15	○	○		25	5.0	25	150	25	32	1.0	4.0			
	2020K22-25	○	○		20	4.5	20	125	25	27	2.0	4.5			
	2525M22-25	○	○		25	5.0	25	150	25	32	2.0	4.5			
	2020K22-25T5	○	○		20	4.5	20	125	25	27	2.0	5.5			
	2525M22-25T5	○	○		25	5.0	25	150	25	32	2.0	5.5			
	2020K22-35	○	○		20	4.5	20	125	25	27	3.0	5.5			
	2525M22-35	○	○		25	5.0	25	150	25	32	3.0	5.5			

• Dimension T shows the distance from the Toolholder to the cutting edge Reference dimension B in applicable insert table for available grooving depth.

* mark indicates short shank type

• Clamp Set : KGBA□□…LGBA-○○RS for Right-hand Toolholder, and LGBA-○○LS for Left-hand Toolholder.
KGBAS□□…LGBA-○○LS for Right-hand Toolholder, and LGBA-○○RS for Left-hand Toolholder.

External Grooving Toolholders KGBA Short Shank Types Are Available

For NC lathe and HSK tooling, KGBAR2020K-○○ (Overall length 125mm) short shank type KGBAR2020H22-○○ (Overall length 100mm) is available., meaning it is no longer necessary for users to cut-down the shank.

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