для заказа - kyocera@kyocera-tools.ru

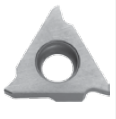
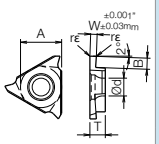
GBA Inserts (Inch)

(in)

Part Number	A	T	Ød
GBA32_	0.375	0.125	0.173
GBA43_	0.500	0.187	0.217
GBA43□480	0.500	0.197	0.217

P	Carbon Steel / Alloy Steel	●	◔
M	Stainless Steel		●
K	Cast Iron		
N	Non-ferrous Metals		
S	Titanium Alloy		●
H	Hard materials (≤40HRC)		●
	Hard materials (≥40HRC)		

Classification of Usage
◕ : Light Interruption / 1st Choice
◔ : Light Interruption / 2nd Choice
● : Continuous / 1st Choice
○ : Continuous / 2nd Choice

Insert (Right-handed Insert Shown)	Part Number	Previous Part Number	Unit	Dimensions (in) W	B	rε	MEGACOAT Cermet PV7040	MEGA COAT PR1215	Applicable Toolholders	Ref. Page for Toolholder
 	GBA32□ 031N	-	inch	0.031	0.079	0.002	●	●	KGBA□...-3 KGBA□...-16 KGBAS□...-3 KGBAS□...-16	➔ G11 ➔ G62 (Internal)
	041N	-		0.041	0.079	0.002	●	●		
	047N	-		0.047	0.079	0.008	●	●		
	058N	-		0.058	0.079	0.008	●	●		
	062N	-		0.062	0.079	0.008	●	●		
	078N	-		0.078	0.098	0.008	●	●		
	094N	-		0.094	0.098	0.008	●	●		
	GBA43□ 031N	-	inch	0.031	0.079	0.008	●	●	KGBA□...4-15 KGBA□...22-15 KGBAS□...4-15 KGBAS□...22-15	
	047N	-		0.047	0.079	0.008	●	●		
	062N	-		0.062	0.138	0.008	●	●		
	072N	-		0.072	0.138	0.008	●	●		
	078N	-		0.078	0.138	0.008	●	●		
	088N	-		0.088	0.138	0.008	●	●		
	094N	-		0.094	0.157	0.012	●	●	KGBA□...4-25 KGBA□...22-25 KGBA□...4-25T KGBA□...22-25T5 KGBAS□...4-25 KGBAS□...22-25 KGBAS□...22-25T5	
	097N	-		0.097	0.157	0.012	●	●		
	105N	-		0.105	0.157	0.012	●	●		
	109N	-		0.109	0.157	0.012		●		
	110N	-		0.110	0.157	0.012	●	●		
	125N	-		0.125	0.157	0.012	●	●		
	141N	-		0.141	0.197	0.012		●	KGBA□...4-35 KGBA□...22-35 KGBAS□...4-35 KGBAS□...22-35	
	142N	-		0.142	0.197	0.012	●	●		
	156N	-		0.156	0.197	0.016	●	●		
	172N	-		0.172	0.197	0.016		●		
	178N	-		0.178	0.197	0.016	●	●		
	188N	-		0.188	0.197	0.016		●		

• Dimension B shows available grooving depth

Recommended Cutting Conditions ➔ G123

Inserts are sold in 5 piece boxes.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

U.S. Stock Standard : ●
World Express (Shipping: 7-10 Business Days) : ○