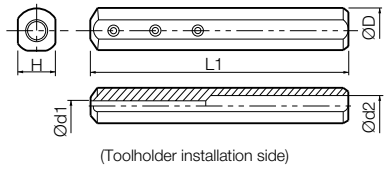
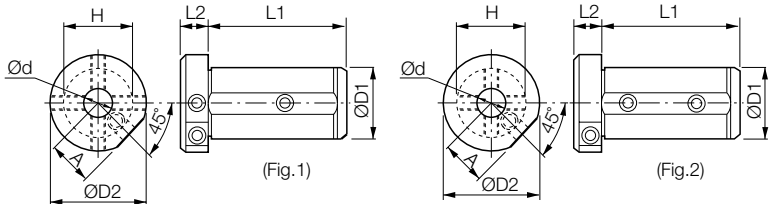
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Sleeves for Boring Bars

Shape	Part Number	Previous Part Number	Stock	Unit	Dimensions ØD	Ød1	Ød2	H	L1	Spare Parts Screw	Wrench
 (Toolholder installation side)	SH 0416-100	SH -0516	○	mm	16	4	5	14	100	HS4X4	LW-2
	0516-100	-0616	○		16	5	6	14	100		
	0616-100	-0716	○		16	6	7	14	100		
	0716-100	-0816	○		16	7	8	14	100		
	SH 0820-120	SH -1020	○		20	8	9	18	120	HS4X4	LW-2
	1020-120	-1220	○		20	10	11	18	120		
	1225-150	-1625	○		25	12	13	23	150	HS5X5	LW-2.5
	1632-180	-2032	○		32	16	18	30	180	HS5X5	LW-2.5
	2032-180	-2532	○		32	20	22	30	180		
	SL -1		●	inch	0.625	0.203	0.250	0.292	4.00	SLS-1	LW-2
	-2	-	●		0.625	0.281	0.312	0.292	4.00	SLS-2	
	-2.5-10		●		0.625	0.156	0.197	0.292	4.00	SLS-1	

Coolant Sleeve Dimensions



(Fig.1) (Fig.2)

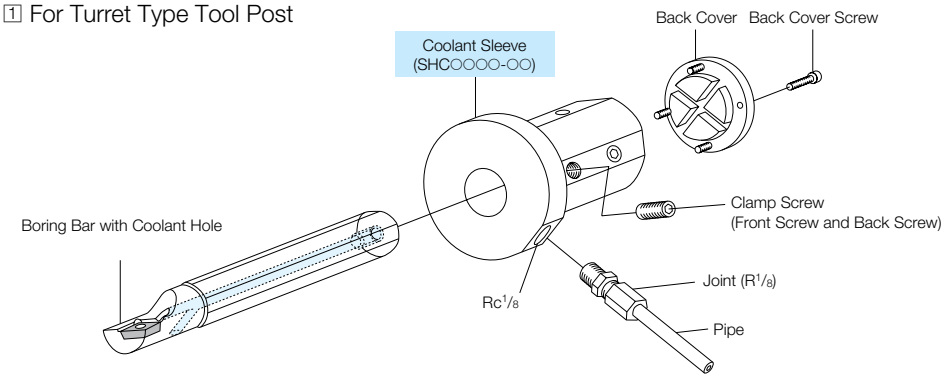
Accessories
- Back Cover / SHL-4···SHC○○40-70
  SHL-5···SHC○○50-95
- Back Cover Screw
- Shank Clamp Screw

(Note) To stabilize the Toolholder and to prevent coolant leaks, tighten all 4 screws of coolant sleeve securely.

Part Number	Previous Part Number	Stock	Dimensions (mm) ØD1	ØD2	Ød	L1	L2	H	A	Drawing	Spare Parts Front Screw	Wrench	Back Screw	Wrench	Back Cover	Back Cover Screw	Wrench
SHC 0840-70	SHC -084070	○	40	56	8	70	16	38	27.0	Fig.1	HS6X22	LW-3	HS6X14	LW-3	SHL-4	HH3X6	LW-2.5
1040-70	-104070	○	40	56	10	70	16	38	27.0								
1240-70	-124070	○	40	56	12	70	16	38	27.0	Fig.2	HS10X10	LW-5	HS10X10	LW-5	SHL-4	HH3X6	LW-2.5
1640-70	-164070	○	40	56	16	70	16	38	27.0								
2040-70	-204070	○	40	56	20	70	16	38	27.0	Fig.1	HS10X10	LW-5	HS6X6	LW-3	SHL-4	HH3X6	LW-2.5
2540-70	-254070	○	40	56	25	70	16	38	27.0								
SHC 0850-95	SHC -085095	○	50	65	8	95	16	47	30.5	Fig.1	HS6X22	LW-3	HS6X14	LW-3	SHL-5	HH3X12	LW-2.5
1050-95	-105095	○	50	65	10	95	16	47	30.5								
1250-95	-125095	○	50	65	12	95	16	47	30.5	Fig.2	HS10X10	LW-5	HS10X10	LW-5	SHL-5	HH3X12	LW-2.5
1650-95	-165095	○	50	65	16	95	16	47	30.5								
2050-95	-205095	○	50	65	20	95	16	47	30.5								
2550-95	-255095	○	50	65	25	95	16	47	30.5								

How to Install

1 For Turret Type Tool Post



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