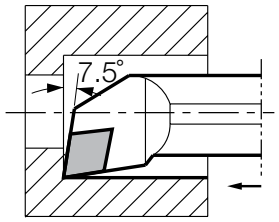
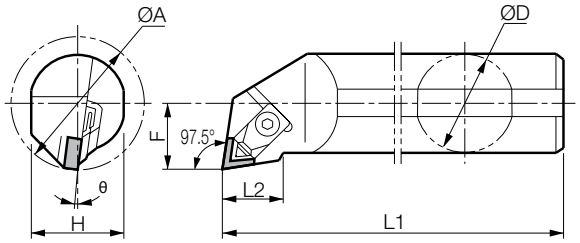
для заказа - kyocera@kyocera-tools.ru

S-CELN (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

Applicable Inserts

Cast Iron / Hardened Materials
B91
Ceramic

ENG45..

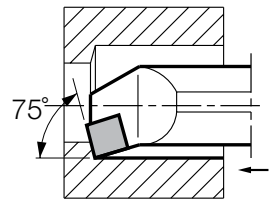
Toolholder Dimensions

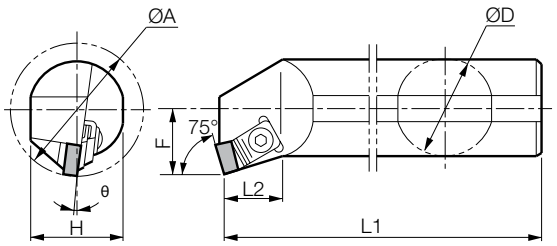
Recommended Cutting Conditions **F103~F104**

Part Number	Previous Part Number	Stock	Min. Bore Dia.	Dimensions (mm)					θ	Standard Corner-R(rε)	Spare Parts				
			ØA	ØD	H	L1	L2	F			Chipbreaker	Clamp Set	Wrench	Shim	Shim Screw
															
S40T-CELNR13-50	**CELNR 5040B-13**	○	50	40	37	300	32	27	12°	0.8	CB-16	CE-010	LW-4	SP-341P	M3X8

S-CSKN (Boring)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

Applicable Inserts

Cast Iron / Hardened Materials	Cast Iron	Cast Iron / Hardened Materials
B93	B32	C19
Ceramic	**Coated Carbide**	**CBN (KBN900)**
		
SNG45..(43..) SNM45..	(SNM43..)	(SNM43..)

Toolholder Dimensions

Recommended Cutting Conditions **F103~F104**

Part Number	Previous Part Number	Stock		Unit	Min. Bore Dia.	Dimensions					θ	Standard Corner-R(rε)	Spare Parts				
		R	L		ØA	ØD	H	L1	L2	F			Chipbreaker	Clamp Set	Wrench	Shim	Shim Screw
																	
S40T-CSKN□12-50	**CSKN□ 5040B-12**	○	○	mm	50	40	37	300	26	27	10.5°	0.8	CB-13/12	CE-320	LW-4	SP-141P (SP-143P)	M3X8 (M3X12)
S16X-CSKN□3	-		●	inch	1.18	1.00	0.97	9.00	1.65	0.591	10.0°	0.8	-	CE-360S	LW-4	SP-130A	BH3X12

· Chipbreaker: CB-13 for Right-hand Toolholder, CB-12 for Left-hand Toolholder.
· Shim & Shim Screw : When using SN□□43 Insert, purchase spare parts in ( ) separately.

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)