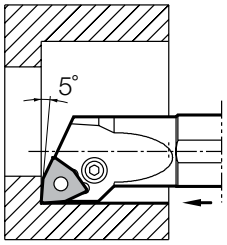
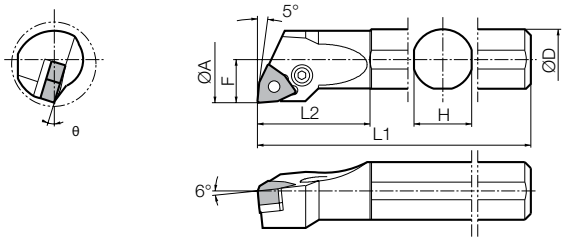
для заказа - kyocera@kyocera-tools.ru

S-PWLN08 (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

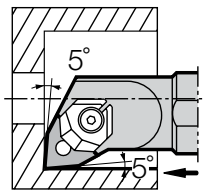
Toolholder Dimensions

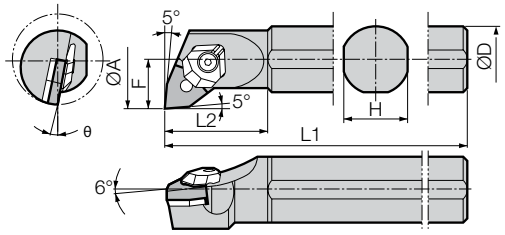
Part Number	Previous Part Number	Stock R	Stock L	Min. Bore Dia. ØA	Dimensions (mm) ØD	H	L1	L2	F	θ	Standard Corner-R(rε)	Spare Parts: Lever	Lock Screw	Shim	Shim Pin	Punch	Wrench
S32S-PWLNR/L08-40	-	○	○	40	32	30	250	50	22	10°	0.8	LL-2N	LS-2N	LW-42NR/L	LSP-2	PC-2	LW-3
S40T-PWLNR/L08-50		○	○	50	40	37	300	60	27	10°							

· Shim: LW-42NR for Right-hand Toolholder, LW-42NL for Left-hand Toolholder.

S-WWLN08-E Excellent Bar (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~5**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Previous Part Number	Stock R	Stock L	Min. Bore Dia. ØA	Dimensions (mm) ØD	H	L1	L2	F	θ	Standard Corner-R(rε)	Spare Parts: Clamp Set	Wrench	Shim	Shim Pin	Wrench
S25S-WWLNR/L08-34	-	○		34	25	24	250	40	17	11°	0.8	WCS-8	LW-3	WWP-42	WP5X11	LW-2
S32S-WWLNR/L08-40		○	○	40	32	30	250	50	20	10°						
S25S-WWLNR/L08-28E	WWLNR/L 2825B-08E	○	○	28	25	24	250	36	14	13°	1.2	WCS-8	LW-3	WWP-42 *WWP -42-16	WP5X11	LW-2
S25S-WWLNR/L08-34E	3425B-08E	○	○	34	25	24	250	40	17	11°						
S32S-WWLNR/L08-40E	4032B-08E	○	○	40	32	30	250	50	20	10°						

· When using inserts whose corner-R(rε) = 1.60mm or larger, purchase and use shim with * mark separately to prevent interference between workpiece and shim.

Applicable Inserts

Application	Finishing	Finishing-Medium	Finishing	Finishing-Medium	Finishing-Medium	Finishing-Medium	Medium-Roughing	Medium-Roughing	Medium-Roughing	Medium-Roughing / High Feed Rate	Roughing
Ref. Page	B43	B43	B43	B43	B44	B44	B44	B44	B45	B45	B45
Insert / Toolholder	WP (Wiper)	WQ (Wiper)	PP	PQ	CQ	CJ	GS	PG	PS	PT	Standard
...-PWLNR/L08 -... / ...-WWLNR/L08 -...	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..
Application	Low Carbon Steel / Finishing	Low Carbon Steel / Medium	Low Carbon Steel / Roughing	Stainless Steel / Finishing	Stainless Steel / Medium-Roughing	Stainless Steel / Medium-Roughing	Cast Iron	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Hardened Materials
Ref. Page	B46	B46	B46	B47	B47	B47	B48	B48	B48	C23	C13
Insert / Toolholder	XP	XQ	XS	MQ	MS	MU	C(GC)	ZS	AH	PCD	CBN
...-PWLNR/L08 -... / ...-WWLNR/L08 -...	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNGG43..	WNMM43..	WNGA43..

· In wedge lock, use of ceramic insert other than silicon nitride insert is not recommended due to strong restraint force.

Recommended Cutting Conditions → **F103~F104**

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