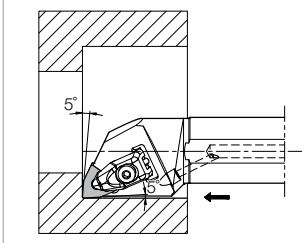
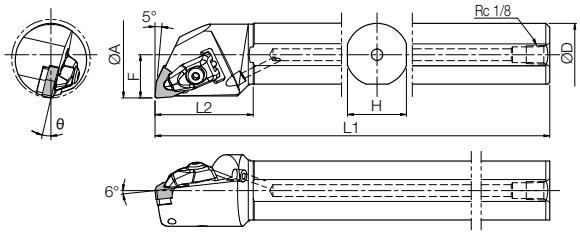
для заказа - kyocera@kyocera-tools.ru

A-DWLN (Boring / Internal Facing) NEW

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Stock		Unit	Min. Bore Dia.	Dimensions						θ	Standard Corner-R(rε)	Spare Parts							
													Clamp	Screw	Spring	Shim	Shim Screw	Nozzle	Wrench	Wrench (sold separately)
	R	L		ØA	ØD	H	L1	L2	F	S										
A16T-DWLN□4	●		inch	1.250	1.000	0.905	12	1.575	0.64	-	12°	1/32	CP-3D	CS-3D	SP-3D	DC-42	SB-4085TR	DN10	LW-3	FT-15
A20T-DWLN□4	●			1.500	1.250	1.181	12	1.614	0.765	-	11°									
A24T-DWLN□4	●			1.750	1.500	1.374	12	2.362	0.905	-	13°									
A25R-DWLN□08-32	○	○	mm	32	25	23	200	50	17	-	13°	0.8	CP-3D	CS-3D	SP-3D	DW-42	SB-4085TR	DN10	LW-3	FT-15
A32S-DWLN□08-40	○	○		40	32	30	250	50	22	-	13°									
A40T-DWLN□08-50	○	○		50	40	37	300	60	27	-	13°	0.8	CP-3D	CS-3D	SP-3D	DW-42	SB-4085TR	DN20	LW-3	FT-15

*Not applicable to high-pressure coolant.

Applicable Inserts

Application	Finishing	Finishing-Medium	Finishing	Finishing-Medium	Finishing-Medium	Finishing-Medium	Medium-Roughing	Medium-Roughing	Medium-Roughing	Medium-Roughing / High Feed Rate
Ref. Page	B43	B43	B43	B43	B44	B44	B44	B44	B45	B45
Insert / Toolholder	**WP** (Wiper)	**WQ** (Wiper)	**PP**	**PQ**	**CQ**	**CJ**	**GS**	**PG**	**PS**	**PT**
...-DWLN□4 **...-DWLN□08 -...**	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..

Application	Roughing	Low Carbon Steel / Finishing	Low Carbon Steel / Medium	Low Carbon Steel / Roughing	Stainless Steel / Finishing	Stainless Steel / Medium-Roughing	Stainless Steel / Medium-Roughing	Cast Iron	Cast Iron	Non-ferrous Metals
Ref. Page	B45	B46	B46	B46	B47	B47	B47	B48	B48	B48
Insert / Toolholder	**Standard**	**XP**	**XQ**	**XS**	**MQ**	**MS**	**MU**	**C(GC)**	**ZS**	**AH**
...-DWLN□4 **...-DWLN□08 -...**	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNMG43..	WNGG43..

Application	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	B96	C23	C13
Insert / Toolholder	**Ceramic**	**CBN**	
...-DWLN□4 **...-DWLN□08 -...**	WNGA43..	WNMM43..	WNGA43..

Recommended Cutting Conditions ➔ **F103~F104**

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)

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