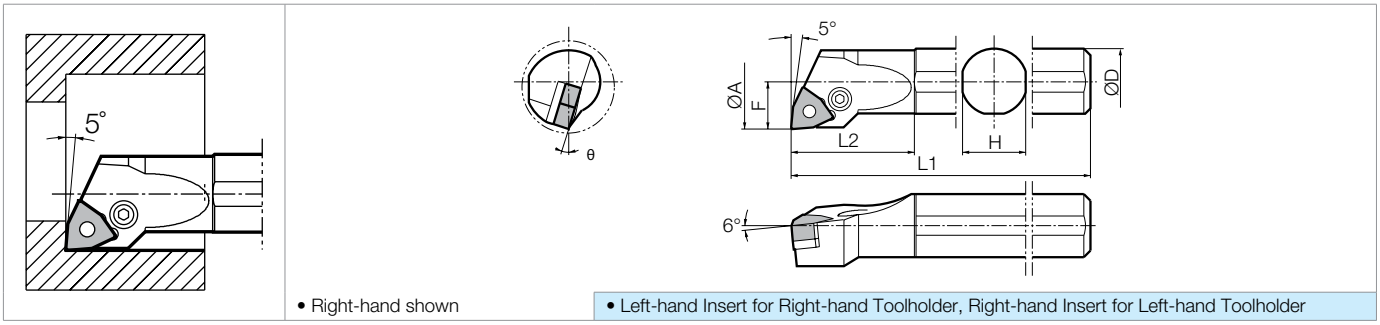
для заказа - kyocera@kyocera-tools.ru

S-PWLN06 (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~3**)

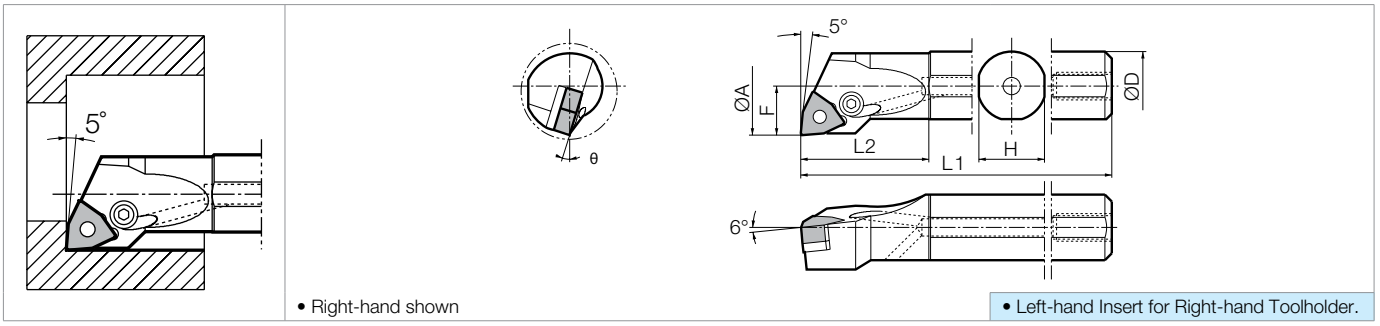


• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

A-PWLN06 Twin-Hole Bar (Boring / Internal Facing, with Coolant Hole)

(Max. Overhang Length **L/D = ~3**)



• Right-hand shown

• Left-hand Insert for Right-hand Toolholder.

Toolholder Dimensions

Part Number	Previous Part Number	Stock R	Stock L	Min. Bore Dia. ØA	Dimensions (mm) ØD	H	L1	L2	F	θ	Standard Corner-R(rε)	Spare Parts: Lever	Lock Screw	Shim	Shim Pin	Punch	Wrench
S16M-PWLN□06-20	**PWLN□ 2016B-06**	○	○	20	16	15	150	34	11.0	16°	0.8	LL-03SN	LS-03SN	-	P-03S	-	FH-2.5
S20Q-PWLN□06-27	**PWLN□ 2720B-06**	○	○	27	20	19	180	37	14.2	17°	0.8	LL-1N	LS-1SN	LW-32N	LSP-1	PC-1	FH-2.5
S25R-PWLN□06-32	**3225B-06**	○	○	32	25	24	200	42	15.7	15°							
A16M-PWLN□06-20	**2016B-06H**	○		20	16	15	150	34	11.0	16°	0.8	LL-03SN	LS-03SN	-	P-03S	-	FH-2.5
A20Q-PWLN□06-27	**PWLN□ 2720B-06H**	○		27	20	19	180	37	14.2	17°	0.8	LL-1N	LS-1SN	LW-32N	LSP-1	PC-1	FH-2.5
A25R-PWLN□06-32	**PWLN□ 3225B-06H**	○		32	25	24	200	42	15.7	15°							

Applicable Inserts

Application	Finishing	Finishing-Medium	Medium-Roughing	Finishing	Medium
Ref. Page	B43	B44	B44	B48	B48
Insert / Toolholder	GP	HQ	GS	□-S	□
					
...-PWLN□06-...	WNMG33..	WNMG33..	WNMG33..	WNGG33..	WNGG33..

Recommended Cutting Conditions ➡ **F103~F104**

Applicable Coolant Sleeve / Joint

Toolholder Part Number	Applicable Coolant Sleeve	Applicable Coolant Joint
A16M-PWLNR06-20	SHC1640-70, SHC1650-95	SJS-8
A20M-PWLNR06-27	SHC2040-70, SHC2050-95	
A25R-PWLNR06-32	SHC2540-70, SHC2550-95	

· For Coolant Sleeve, Coolant Joint, ref. to page ➡ **F95~F96**

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