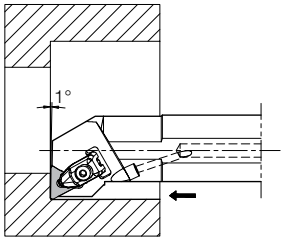
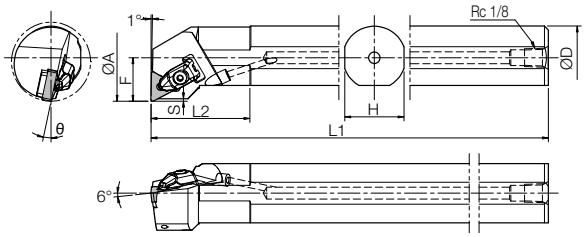
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A-DTFN (Boring)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

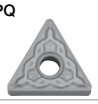
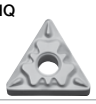
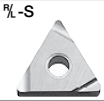
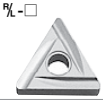
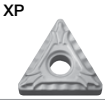
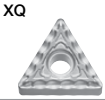
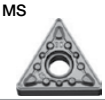
• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Stock		Min. Bore Dia.	Dimensions (mm)						θ	Standard Corner-R(rε)	Spare Parts							
												Clamp	Screw	Spring	Shim	Shim Screw	Nozzle	Wrench	Wrench (sold separately)
	R	L	ØA	ØD	H	L1	L2	F	S										
A25R-DTFN□16-32	○	○	32	25	23	200	42	17	0.8	12°	0.8	CP-2D	CS-2D	SP-3D	DT-32	SB-3080TR	DN10	LW-2.5	FT-10
A32S-DTFN□16-40	○	○	40	32	30	250	50	22	1.2	12°									
A40T-DTFN□22-50	○	○	50	40	37	300	60	27	1.5	12°	0.8	CP-3D	CS-3D	SP-3D	DT-42	SB-4085TR	DN20	LW-3	FT-15

*Not applicable to high-pressure coolant.

Applicable Inserts

Application	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing-Medium	Medium-Roughing	Medium-Roughing	Medium-Roughing	Medium-Roughing	Medium-Roughing / High Feed Rate
Ref. Page	B33	B33	B33	B33	B33	B34	B34	B34	B34	B35
Insert / Toolholder	**PP** 	**GP** 	**PQ** 	**HQ** 	**CQ** 	**GS** 	**PG** 	**PS** 	**HS** 	**PT** 
...-DTFN□16-...	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..
...-DTFN□22-...	-	-	-	-	TNMG43..	-	-	TNMG43..	TNMG43..	-
Application	Medium-Roughing / High Feed Rate	Roughing	Finishing	Medium-Roughing	Low Carbon Steel / Finishing	Low Carbon Steel / Medium	Low Carbon Steel / Roughing	Stainless Steel / Finishing	Stainless Steel / Medium-Roughing	Stainless Steel / Medium-Roughing
Ref. Page	B35	B35	B40	B40	B36	B36	B36	B37	B37	B37
Insert / Toolholder	**GT** 	**Standard** 	**□-S** 	**□-□** 	**XP** 	**XQ** 	**XS** 	**MQ** 	**MS** 	**MU** 
...-DTFN□16-...	TNMG33..	TNMG33..	TNGG33..	TNGG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMG33..
...-DTFN□22-...	-	TNMG43..	-	TNGG43..	-	-	-	-	-	-
Application	Stainless Steel / Medium-Roughing	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hardened Materials
Ref. Page	B37	B38	B38	B38	B38	B95	B39	B39	C23	C11
Insert / Toolholder	**□-ST** 	**C** 	**ZS** 	**GC** 	Without Chipbreaker 	**Ceramic** 	**AH** 	**□-A3** 	**PCD** 	**CBN** 
...-DTFN□16-...	TNMG33..	TNMG33..	TNMG33..	TNMG33..	TNMA33.. TNGA33..	TNGA33..	TN_G33..	TNGG33..	TNMM33..	TNGA33..
...-DTFN□22-...	-	-	-	-	-	-	-	-	-	-

Recommended Cutting Conditions → **F103~F104**

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