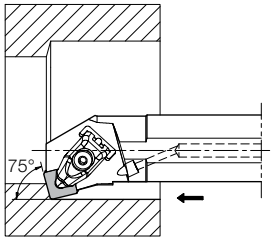
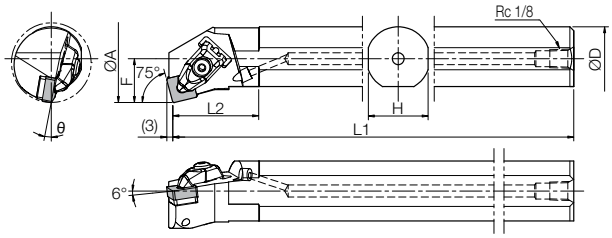
для заказа - kyocera@kyocera-tools.ru

A-DSKN (Boring)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Stock		Min. Bore Dia.	Dimensions (mm)						θ	Standard Corner-R(rε)	Spare Parts							
												Clamp	Screw	Spring	Shim	Shim Screw	Nozzle	Wrench	Wrench (sold separately)
	R	L	ØA	ØD	H	L1	L2	F	S									 For Clamp	 For Shim
A25R-DSKN□12-32	○	○	32	25	23	200	43	17	-	11°	0.8	CP-3D	CS-3D	SP-3D	DS-42	SB-4085TR	DN10	LW-3	FT-15
A32S-DSKN□12-40	○	○	40	32	30	250	43	22	-	11°									
A40T-DSKN□12-50	○	○	50	40	37	300	53	27	-	11°	0.8	CP-3D	CS-3D	SP-3D	DS-42	SB-4085TR	DN20	LW-3	FT-15

*Not applicable to high-pressure coolant.

Applicable Inserts

Application	Finishing-Medium	Medium-Roughing	Medium-Roughing	Medium-Roughing	Medium-Roughing / High Feed Rate	Roughing	Roughing	Single Sided / Roughing / High Feed Rate
Ref. Page	B29	B29	B29	B29	B29	B29	B30	B30
Insert / Toolholder	**PQ**	**PG**	**PS**	**HS**	**PT**	**Standard**	**PH**	**PX**
								
...DSKN□12...	SNMG43..	SNMG43..	SNMG43..	SNMG43..	SNMG43..	SNMG43..	SNMG43..	SNMM43..
Application	Finishing-Roughing	Medium-Roughing / Low Cutting Force	Low Carbon Steel / Finishing	Low Carbon Steel / Medium	Low Carbon Steel / Roughing	Stainless Steel / Finishing	Stainless Steel / Medium-Roughing	Cast Iron
Ref. Page	B32	B32	B30	B30	B30	B31	B31	B31
Insert / Toolholder	**□-□**	**□-25R**	**XP**	**XQ**	**XS**	**MQ**	**MS**	**C**
								
...DSKN□12...	SNGG43..	SNGG43..	SNMG43..	SNMG43..	SNMG43..	SNMG43..	SNMG43..	SNMG43..
Application	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Hardened Materials			
Ref. Page	B31	B31	B32	B90	C10			
Insert / Toolholder	**ZS**	**GC**	Without Chipbreaker	**Ceramic**	**CBN**			
								
...DSKN□12...	SNMG43..	SNMG43..	SN□A43..	SN□A43..	SNGA43..			

Recommended Cutting Conditions **F103~F104**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)