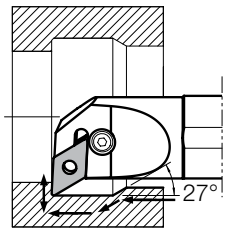
для заказа - kyocera@kyocera-tools.ru

S-PDUN15 (Copying)

(Max. Overhang Length **L/D = ~3**)



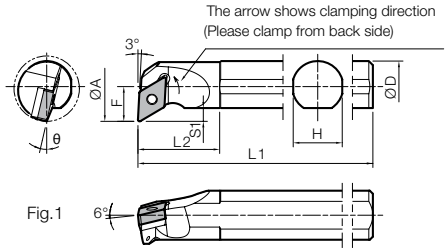


Fig.1

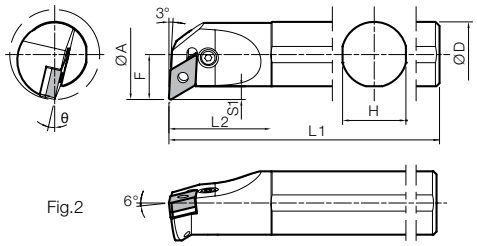


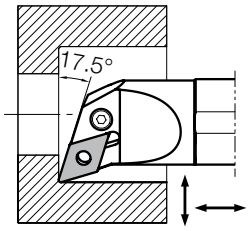
Fig.2

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-PDQN15 (Copying)

(Max. Overhang Length **L/D = ~3**)



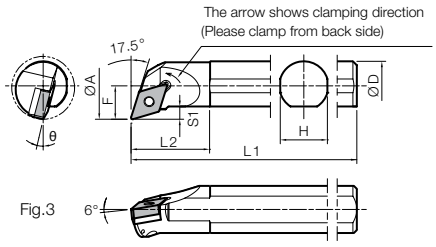


Fig.3

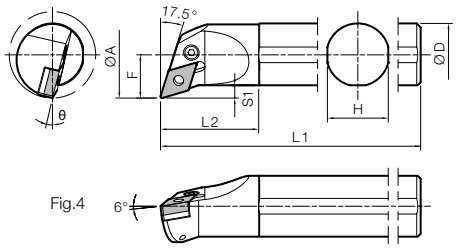


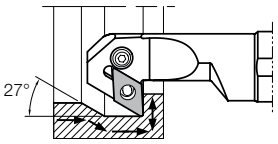
Fig.4

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-PDZN15 (Back Boring)

(Max. Overhang Length **L/D = ~3**)



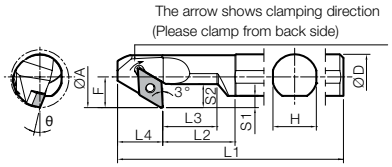
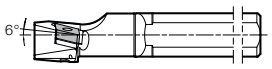


Fig.5



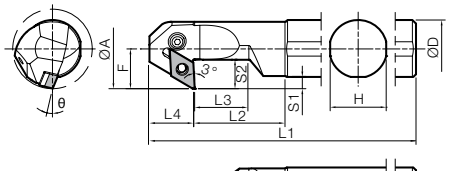
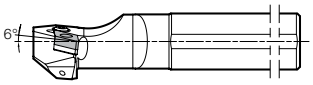


Fig.6



• Right-hand shown

• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder.

Toolholder Dimensions

Part Number	Stock		Min. Bore Dia.	Dimensions (mm)									θ	Standard Corner-R(re)	Drawing	Applicable Inserts → F82	
	R	L	ØA	ØD	H	L1	L2	L3	L4	F	S1	S2					
S25R-PDUNR/L15-32	●	○	32	25	24	200	40	-	-	17	6.5	-	13°	0.8	Fig.1	DN□A DN□G DN□M	43..
S32S-PDUNR/L15-44	○	○	44	32	31	250	50	-	-	22	6.5	-	13°	0.8	Fig.2		
S40T-PDUNR/L15-54	○	○	54	40	39	300	65	-	-	27	7.5	-	12°				
S25R-PDQNR/L15-32	○	○	32	25	24	200	40	-	-	17	6.5	-	13°	0.8	Fig.3	DN□A DN□G DN□M	43..
S32S-PDQNR/L15-44	○	○	44	32	31	250	50	-	-	22	6.5	-	13°	0.8	Fig.4		
S40T-PDQNR/L15-54	○	○	54	40	39	300	65	-	-	27	7.5	-	12°				
S25R-PDZNR/L15-32	○	○	32	25	24	225	40	30	25	17	6.5	13	13°	0.8	Fig.5	DN□A DN□G DN□M	43..
S32S-PDZNR/L15-44	○	○	44	32	31	275	50	30	25	22	6.5	16	13°	0.8	Fig.6		
S40T-PDZNR/L15-54	○	○	54	40	39	325	65	50	25	27	7.5	16	12°				