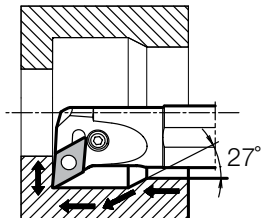
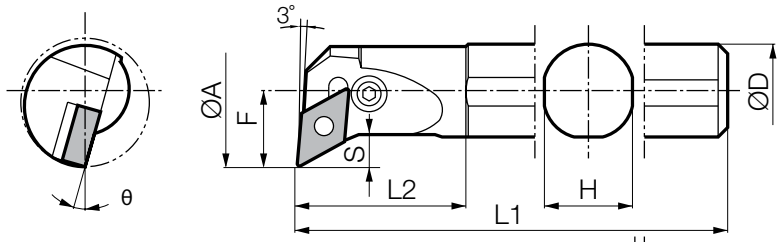
для заказа - kyocera@kyocera-tools.ru

S-PDUN3/11 (Copying)

(Max. Overhang Length **L/D = ~3**)



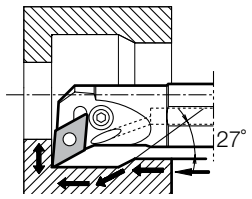


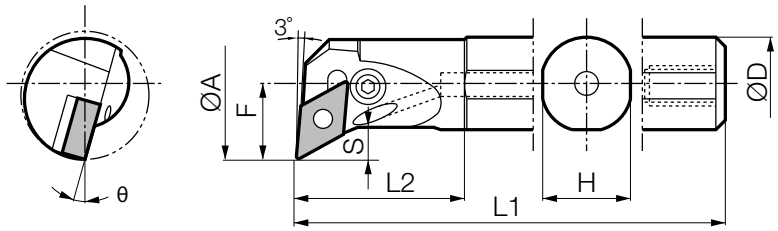
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

A-PDUN3/11 Twin-Hole Bar (Copying, with Coolant Hole)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

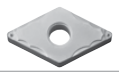
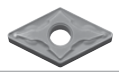
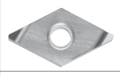
• Left-hand Insert for Right-hand Toolholder.

※ When using R-hand Toolholder, Use R-hand insert for machining in this direction (→)
Use L-hand insert for machining in this direction (←)

Toolholder Dimensions

Part Number	Previous Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions (mm) ØD	H	L1	L2	F	S	θ	Standard Corner-R(re)	Spare Parts: Lever	Lock Screw	Shim	Shim Pin	Punch	Wrench
																			
A12Q-PDUN□3	-	●	●	inch	1.06	0.75	0.71	7.00	1.37	-	-	17°	0.8	LL-1D	LS-1S	LD-32	LSP-1	PC-1	FH-2.5
A16R-PDUN□3		●	●		1.26	1.00	0.97	8.00	1.37	-	-	15°							
A20S-PDUN□3		●	●		1.57	1.25	1.18	10.00	1.37	-	-	12°							
S20Q-PDUN□11-27	PDUN□ 2720B-11	○	○	mm	27	20	19	180	35	16	7.6	17°	0.4	LL-1DN	LS-1SN	LD-32N	LSP-1	PC-1	FH-2.5
S25R-PDUN□11-32	3225B-11	○	○		32	25	24	200	40	17	7.6	15°							
S32S-PDUN□11-40	4032B-11	○	○		40	32	31	250	45	22	8.5	12°							
A20Q-PDUN□11-27	PDUN□ 2720B-11H	○			27	20	19	180	35	16	7.6	17°	0.4	LL-1DN	LS-1SN	LD-32N	LSP-1	PC-1	FH-2.5
A25R-PDUN□11-32	3225B-11H	○			32	25	24	200	40	17	7.6	15°							
A32S-PDUN□11-40	4032B-11H	○			40	32	31	250	45	22	8.5	12°							

Applicable Inserts

Application	Finishing	Finishing-Medium	Medium-Roughing	Finishing	Medium
Ref. Page	B22	B22	B23	B27	B27
Insert / Toolholder	GP	HQ	GS	□-S	□
					
...-PDUN□3 ...-PDUN□11-...	DNMG33..	DNMG33..	DNMG33..	DNGG33..	DNGG33..

Recommended Cutting Conditions **F103~F104**

Applicable Coolant Sleeve / Joint

Toolholder Part Number	Applicable Coolant Sleeve	Applicable Coolant Joint
A20Q-PDUNR11-27	SHC2040-70, SHC2050-95	SJS-8
A25R-PDUNR11-32	SHC2540-70, SHC2550-95	
A32S-PDUNR11-40	-	

· For Coolant Sleeve, Coolant Joint, ref. to page **F93~F94**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)