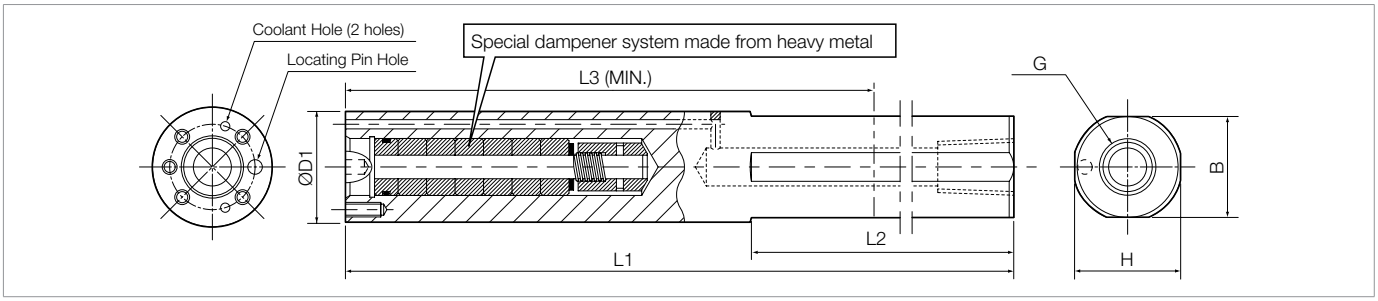
для заказа - kyocera@kyocera-tools.ru

Boring Adapter (with Coolant Hole / Anti-Vibration Dampener System)



Toolholder Dimensions

Part Number	Stock	Dimensions (mm)							Spare Parts		
									Clamp Bolt		Wrench
		ØD	H	B	L1	L2	L3 (MIN.)	G			
AD 32U	○	32	31	29	310	200	200	Rp3/8	HH5X20 (3 pcs)	HH5X30 (1 pcs)	LW-4
AD 40V	○	40	39	37	360	248	228	Rp3/8			
AD 50W	○	50	47	47	410	280	276	Rp3/8	HH6X20 (3 pcs)	HH6X30 (1 pcs)	LW-5

Note) L3 (MIN.) dimension indicates the minimum length in case of the back end of boring adapter is cut for use.
Do not shorten it to less than L3 (MIN.).

Combinations of Boring Adapter and Interchangeable Head

Interchangeable Head Part Number	Boring Adapter			
	Base Part Number	Clamp Bolt		Wrench
HA32 PCLN□12-40	AD32U	HH5X20	HH5X30	LW-4
PDUN□15-43				
PTFN□16-40				
SCLC□09-40		HH5X20		
SDUC□11-40				
HA40 PCLN□12-50	AD40V	HH5X20	HH5X30	
PDUN□15-50				
PTFN□16-50				
HA50 PCLN□12-63	AD50W	HH6X20	HH6X30	LW-5
PDUN□15-63				
PTFN□16-63				

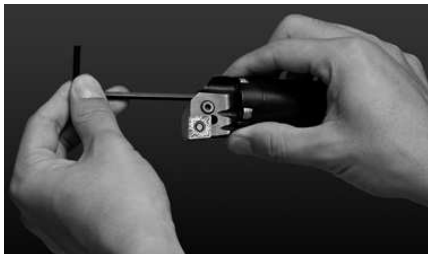
How to Exchange Heads



1. Remove the boring head.



2. Align the boring head with the installing position.



3. Tighten three screws to clamp the boring head.

   For lever lock type Interchangeable head, use 2 short bolts for upper clamping hole and 1 long bolt for lower clamping hole.
   HA32 SCLC□09-40 and
   HA32 SDUC□11-40
   use HH5 X 20 for all 3 bolts.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

U.S. Stock Standard : ●
World Express (Shipping: 7-10 Business Days) : ○