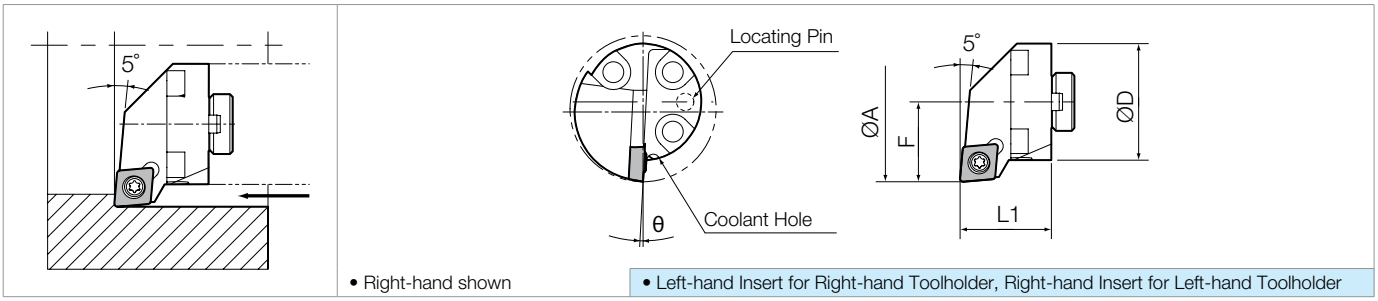
для заказа - kyocera@kyocera-tools.ru

HA...SCLC09 (Boring / Internal Facing, with Coolant Hole)



• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

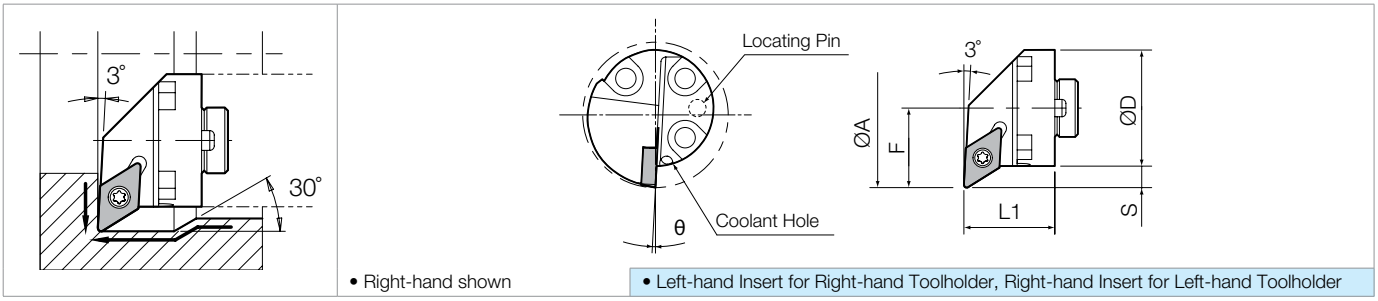
Part Number	Stock		Min. Bore Dia.	Dimensions (mm)				θ	Standard Corner-R(rε)	Spare Parts		Applicable Boring Adapter ➡ F76	Applicable Inserts
	R	L	ØA	ØD	L1	F	S			Clamp Screw	Wrench		
HA32SCLCR/L09-40	○	○	40	32	25	22	-	3°	0.8	SB-3580TR	FTS-15	AD32U	CC..325..

Applicable Inserts

Insert Part Number	Ref. to Page		
	Cermet / Coated Carbide / Carbide	PCD	CBN
CC..325..	➡ B52~B57	➡ C24	➡ C14

Recommended Cutting Conditions ➡ F103~F104

HA...SDUC11 (Copying, with Coolant Hole)



• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Stock		Min. Bore Dia.	Dimensions (mm)				θ	Standard Corner-R(rε)	Spare Parts		Applicable Boring Adapter ➡ F76	Applicable Inserts
	R	L	ØA	ØD	L1	F	S			Clamp Screw	Wrench		
HA32SDUCR/L11-40	○	○	40	32	25	22	6	3°	0.8	SB-3580TR	FTS-15	AD32U	DC..325..

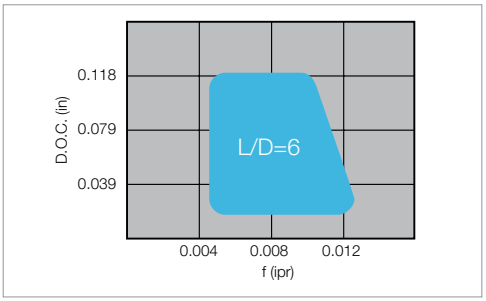
Applicable Inserts

Insert Part Number	Ref. to Page		
	Cermet / Coated Carbide / Carbide	PCD	CBN
DC..325..	➡ B59~B65	➡ C24	➡ C14

Recommended Cutting Conditions ➡ F103~F104

Possible Machining Area (Guide-Line for Overhang Length of AD Bars)

(4140 Vc = 500sfm ap = 0.020~0.118" f = 0.004 ~0.012ipr TNMG332)



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