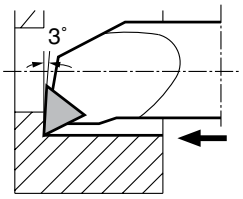
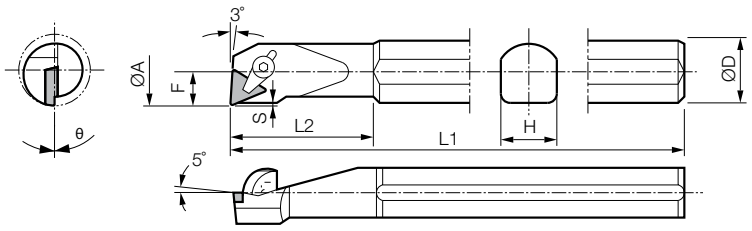
для заказа - kyocera@kyocera-tools.ru

S-CTUP Steel Bar (Boring)

(Max. Overhang Length **L/D = ~3**)





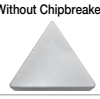
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Previous Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	S	θ	Standard Corner-R(rε)	Spare Parts: Clamp Set		Wrench		Shim	Shim Screw
																			
S10X-CTUP□2	-	●		inch	0.625	0.625	0.584	7.00	1.25	0.313	0.03	0°	1/64	-	CPS-2S	FT-15	-	-	-
S12X-CTUP□2		●			1.060	0.750	0.710	7.00	1.50	0.520	0.05	0°	1/64	-	CPS-2	-	LW-2.5		
S16R-CTUP□3		●			1.350	1.000	0.910	8.00	2.10	0.669	0.04	0°	1/32	-	CPS-3	-	LW-3	-	-
S12L-CTUP□09-16	**CTUP□ 1612B-09**	○		mm	16	12	11	140	32	8.0	0.5	0°	0.4	CPS-1	-	FH-2	-	-	-
S16N-CTUP□11-20	**2016B-11**	○	○		20	16	14	160	30	10.0	0.5	0°	0.4	-	CPS-2	FH-2.5	-	-	-
S20Q-CTUP□11-27	**2720B-11**	○	○		27	20	18	180	40	13.5	1.3	0°							
S25X-CTUP□16-34	**3425B-16**	○	○		34	25	23	220	60	17.0	1.0	0°	0.8	-	CPS-3	-	LW-3	-	-
S32S-CTUP□16-43	**4332B-16**	○	○		43	32	30	250	70	21.5	1.0	0°	0.8	-	CPS-3	-	LW-3	KPT-32	SP3X10
S40X-CTUP□16-50	**5040B-16**	○	○		50	40	37	315	80	25.0	1.0	0°							

Applicable Inserts

Application	Finishing	Finishing-Medium	Medium	Medium	Finishing	Finishing-Medium	Cast Iron	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	➡ B75	➡ B75	➡ B75	➡ B75	➡ B75	➡ B76	➡ B76	➡ B97	➡ C29	➡ C18
Insert / Toolholder	**GP** 	**HQ** 	**G** 	**Standard** 	**□-F** 	**□-□** 	**Without Chipbreaker** 	**Ceramic** 	**PCD** 	**CBN** 
...-CTUPR09-...	-	-	TPMR1815..	-	TPGR1815..	-	TPG1815..	-	-	-
...-CTUP□11-...	TPMR22..	TPMR22..	TPMR22..	TPMR22..	-	TPGR22..	TPM22.. TPG22..	TPG22..	TPG22..	TPG22..
...-CTUP□16-...	TPMR32..	TPMR32..	TPMR32..	TPMR32..	-	TPGR32..	TPM32.. TPG32..	TPG32..	TPG32..	TPG32..

Recommended Cutting Conditions ➡ **F103~F104**

Applicable Sleeve ➡ **F94~F96**

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)

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