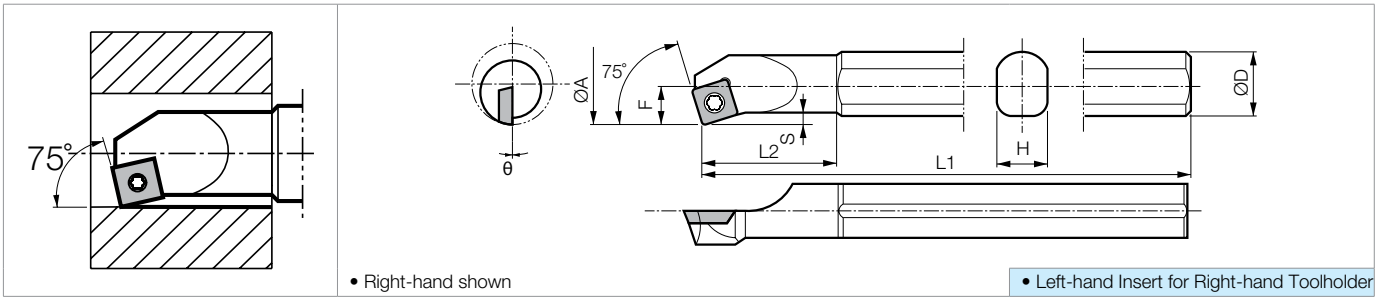
для заказа - kyocera@kyocera-tools.ru



## S-SSKP (Boring)

(Max. Overhang Length **L/D = ~3**)




• Right-hand shown

• Left-hand Insert for Right-hand Toolholder

### Toolholder Dimensions

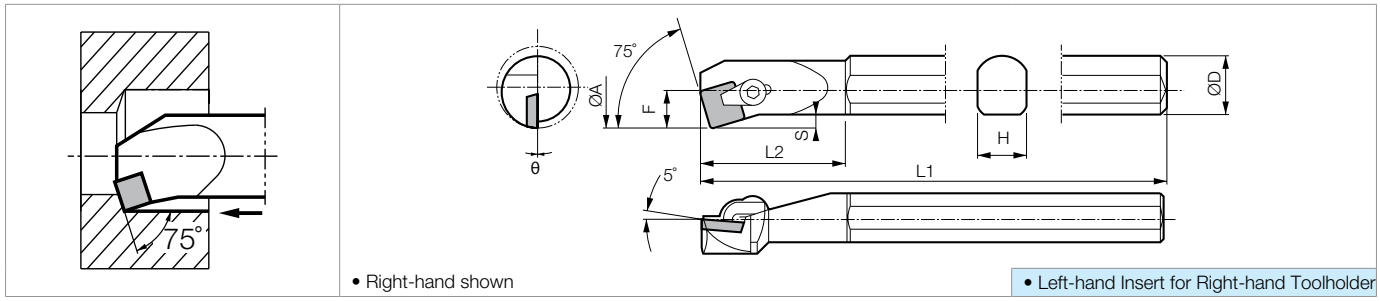
| Part Number | Previous Part Number | Stock | Unit | Min. Bore Dia. | Dimensions | | | | | | θ | Standard Corner-R(rε) | Spare Parts | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | Clamp Screw | Wrench |
| | | | | ØA | ØD | H | L1 | L2 | F | S | | | | |
| **S16Q-SSKPR09-20** | **SSKPR 2016B-09** | ○ | mm | 20 | 16 | 14 | 180 | 30 | 10.0 | 2.0 | -3° | 0.8 | SB-4TR | FT-15 |
| **S20R-SSKPR09-25** | **2520B-09** | ○ | | 25 | 20 | 18 | 200 | 35 | 12.5 | 2.5 | 0° | | | |

### Applicable Inserts

| Application | Finishing |
|---|---|
| Ref. Page | B67 |
| Insert / Toolholder | ℛ |
| **...-SSKPℛ09...** | SPGH32.. |

## S-CSKP (Boring)

(Max. Overhang Length **L/D = ~3**)




• Right-hand shown

• Left-hand Insert for Right-hand Toolholder

### Toolholder Dimensions

| Part Number | Previous Part Number | Stock | Unit | Min. Bore Dia. | Dimensions | | | | | | θ | Standard Corner-R(rε) | Spare Parts | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | Clamp Set | Wrench | | Shim | Shim Screw |
| | | | | ØA | ØD | H | L1 | L2 | F | S | | | | | | | |
| **S16N-CSKPR09-20** | **CSKPR 2016B-09** | ○ | mm | 20 | 16 | 14 | 160 | 40 | 10.0 | 2.0 | 0° | 0.8 | CPS-2 | FH-2.5 | - | - | - |
| **S20Q-CSKPR09-27** | **2720B-09** | ○ | | 27 | 20 | 18 | 180 | 45 | 13.5 | 3.5 | 0° | | | | | | |
| **S25X-CSKPR12-34** | **3425B-12** | ○ | | 34 | 25 | 23 | 220 | 60 | 17.0 | 4.5 | 0° | 0.8 | CPS-3 | - | LW-3 | - | - |
| **S32S-CSKPR12-43** | **4332B-12** | ○ | | 43 | 32 | 30 | 250 | 75 | 21.5 | 5.5 | 0° | 0.8 | CPS-3 | - | LW-3 | KPS-42 | SP3X10 |

### Applicable Inserts

| Application | Medium | Medium | Finishing-Medium | Cast Iron | Cast Iron | Non-ferrous Metals |
|---|---|---|---|---|---|---|
| Ref. Page | B67 | B67 | B67 | B67 | B97 | C29 |
| Insert / Toolholder | **G** | **Standard** | ℛ | **Without Chipbreaker** | **Ceramic** | **PCD** |
| **...-CSKPR09...** | SPMR32.. | SPMR32.. | SPGR32.. | SPM32..<br>SPG32.. | SPG32.. | - |
| **...-CSKPR12...** | SPMR42.. | SPMR42.. | SPGR42.. | SPM42..<br>SPG42.. | SPG42.. | SPG42.. |

Recommended Cutting Conditions ➡ **F103~F104**

Applicable Sleeves ➡ **F95~F96**





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