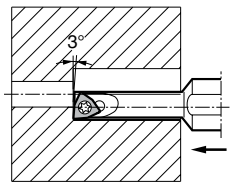
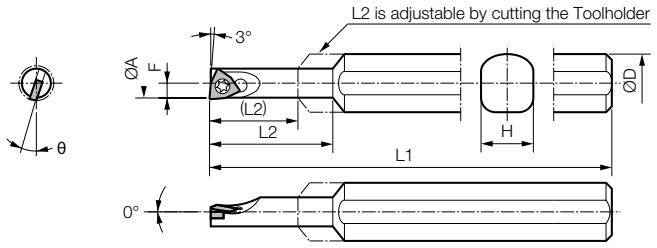
для заказа - kyocera@kyocera-tools.ru

S-SWUB Steel Bar (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	θ	Standard Corner-R(re)	Coolant Hole	Spare Parts: Clamp Screw	Spare Parts: Wrench
Steel	**S06H-SWUBR1.2**	●	●	inch	0.240	0.375	0.356	4.00	0.825	0.115	15°	0.004	No	SB-2040TR	FT-6
Steel	**S06X-SWUBR1.5**	●	●	inch	0.312	0.375	0.356	4.33	1.102	0.156	15°	1/64	No	SB-2050TR	FT-6

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	B82	B82	B82	B83	C28, C29	C18
Insert / Toolholder	CF	R-DP	R-F	Without Chipbreaker	PCD	CBN
...-SWUBR1.2	WBGT121..	WBMT121..	WB_T121..	WBGW121..	WBMT121..	WBGW121..
...-SWUBR1.5	-	WBMT1515..	WB_T1515..	WBGW1515..	WBMT1515..	WBGW1515..

Recommended Cutting Conditions → **F103~F104**

Applicable Sleeve → **F93~ F96**

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