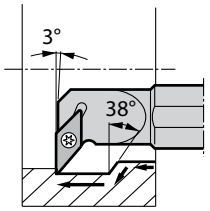
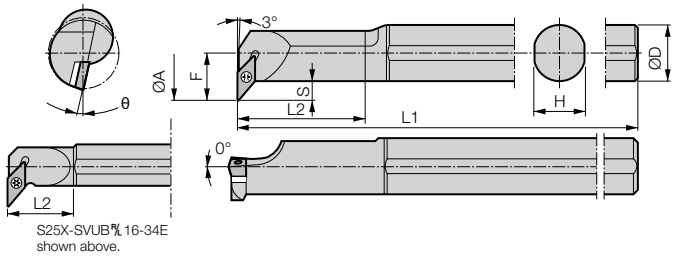
для заказа - kyocera@kyocera-tools.ru

S-SVUC(B)-E Excellent Bar (Copying)

(Max. Overhang Length **L/D = ~5**)





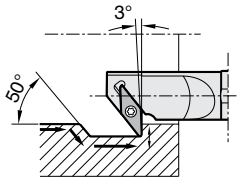
S25X-SVUBR/L16-34E shown above.

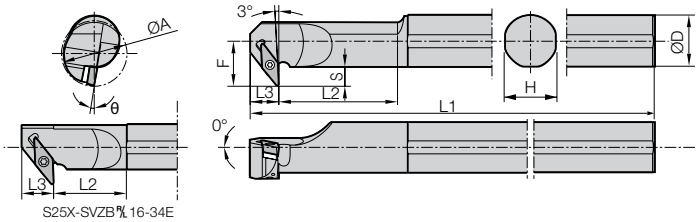
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-SVZC(B)-E Excellent Bar (Back Boring)

(Max. Overhang Length **L/D = ~5**)





S25X-SVZBR/L16-34E shown above.

• Right-hand shown

• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number		Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	L3	F	S	θ	Standard Corner-R(rε)	Coolant Hole	Spare Parts: Clamp Screw	Wrench	Shim	Shim Screw	Wrench
Excellent Bar	S08M-SVUCR/L1.5E	●	●	inch	0.63	0.50	0.46	6.00	1.10	-	0.433	0.217	8°	0.4	No	SB-2050TR	FT-6	-	-	-
	S10Q-SVUBR/L2E	●	●		0.79	0.63	0.59	7.00	1.28	-	0.610	0.315	8°	0.4	No	SB-2570TR	FT-8	-	-	-
	S12R-SVUBR/L2E	●	●		0.98	0.75	0.71	8.00	1.59	-	0.689	0.355	7°							
	S16X-SVUBR/L3E	●	●		1.34	1.00	0.97	9.00	1.97	-	0.689	0.195	13°	0.8	No	SB-40115TR	FT-15	SVN-32	SB-2050TR	FT-6
	S20S-SVUBR/L3E	●	●		1.57	1.25	1.18	10.00	3.31	-	1.080	0.472	9°							
	S08M-SVZCR/L1.5E	●	●		0.63	0.50	0.46	6.00	1.10	0.295	0.433	0.217	8°	0.4	No	SB-2050TR	FT-6	-	-	-
	S10Q-SVZBR/L2E	●	●		0.79	0.63	0.59	7.00	1.50	-	0.610	0.315	8°	0.4	No	SB-2570TR	FT-8	-	-	-
	S12R-SVZBR/L2E	●	●		0.98	0.75	0.71	8.00	1.73	-	0.689	0.355	7°							
	S16X-SVZBR/L3E	●	●		1.34	1.0	0.97	9.00	2.26	-	0.669	0.195	13°		No	SB-40115TR	FT-15	SVN-32	SB-2050TR	FT-6
	S20S-SVZBR/L3E	●	●		1.57	1.25	1.18	10.0	2.85	-	1.08	0.472	9°							

Applicable Inserts

Application	Finishing	Finishing	Finishing	Finishing-Medium	Finishing	Finishing / Precision	Finishing-Medium	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hardened Materials
Ref. Page	B77, B79	B77, B79	B77	B77, B79	B78	B77	B78	B79	B79	C28	C17
Insert / Toolholder	VF	PP	GP	HQ	R/L-F	R/L-FSF	R/L-Y	AH	R/L-A3	PCD	CBN
...-SVPCR/L1.5E ...-SVUCR/L1.5E ...-SVZCR/L1.5E	VCMT1515..	VCMT1515..	-	VCMT1515..	-	-	-	-	-	VCMT1515..	VCGW1515..
...-SVJBR/L2 ...-SVJBR/L2E ...-SVPBR/L2E ...-SVUBR/L2E ...-SVZBR/L2E	VBMT22..	VBMT22..	VBMT22..	VBMT22..	VBGT22..	VBET22..	VBGT22..	-	-	VBMT22..	VBGW22..
...-SVJBR/L3 ...-SVJBR/L3E ...-SVPBR/L3E ...-SVUBR/L3E ...-SVZBR/L3E	VBMT33..	VBMT33..	VBMT33..	VBMT33..	-	-	VBGT33..	VCGT33..	VCGT33..	VBMT33..	VBGW33..

Recommended Cutting Conditions → **F103~F104**

Applicable Sleeve → **F94~ F96**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)