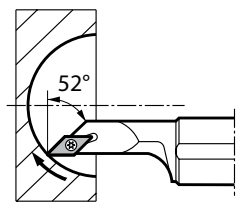
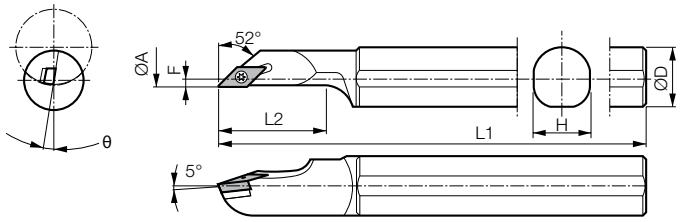
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S-SVJB-E Excellent Bar (Internal Spherical Machining / Internal Facing)

(Max. Overhang Length **L/D = ~5**)



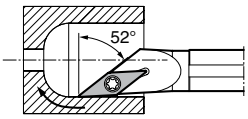


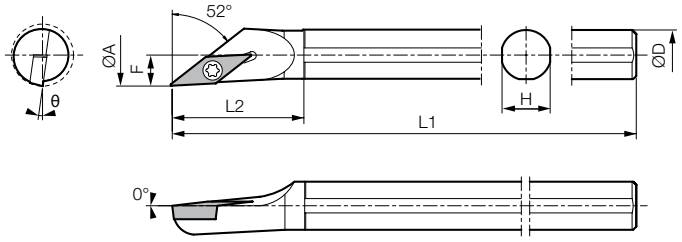
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-SVJB Steel Bar (Internal Spherical Machining / Internal Facing)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

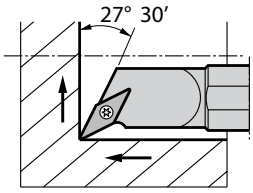
• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

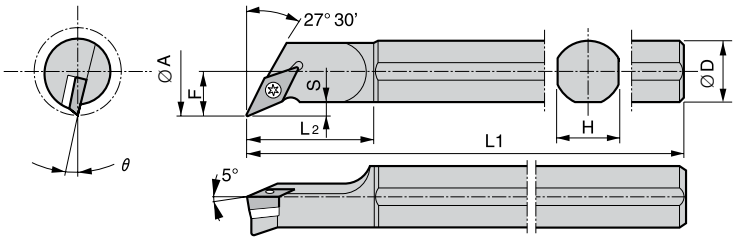
Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	θ	Standard Corner-R(rε)	Coolant Hole	Spare Parts: Clamp Screw	Wrench	Shim	Wrench
Excellent Bar	S16S-SVJBR/L2E	●	●	inch	1.18	1.00	0.97	10.00	2.92	-	5°	0.4	No	SB-2570TR	FT-8	-	-
Excellent Bar	S20S-SVJBR/L3E	●	●	inch	1.57	1.25	1.18	10.0	2.92	-	8°	0.8	No	SB-40115TR	FT-15	SVN-32	FT-6
Steel	S08M-SVJBR/L2	●	●	inch	0.620	0.500	0.480	6.00	1.25	0.310	8°	1/64	No	SB-2570TR	FT-8	-	-
Steel	S10X-SVJBR/L2	●	●	inch	0.780	0.625	0.584	7.00	1.44	0.390	8°						
Steel	S12R-SVJBR/L3	●	●	inch	0.984	0.750	0.710	8.00	1.86	0.492	8°	1/32		SB-4085TR	FT-15	-	-

S-SVPB(C)-E Excellent Bar (Copying / Undercutting)

(Max. Overhang Length **L/D = ~5**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	S	θ	Standard Corner-R(rε)	Coolant Hole	Spare Parts: Clamp Screw	Wrench	Shim	Shim Screw	Wrench
Excellent Bar	S06M-SVPCR/L1.5E	●	●	inch	0.63	0.38	0.33	6.0	0.98	0.315	0.138	8°	0.4	No	SB-2050TR	FT-6	-	-	-
Excellent Bar	S08M-SVPBR/L2E	●	●	inch	0.79	0.50	0.46	6.00	1.10	0.315	0.163	8°	0.4	No	SB-2570TR	-	-	-	-
Excellent Bar	S10Q-SVPBR/L2E	●	●	inch	0.98	0.63	0.59	7.00	1.10	0.492	0.194	5°							
Excellent Bar	S16X-SVPBR/L3E	●	●	inch	1.34	1.0	0.97	9.00	2.26	0.807	0.335	13°	0.8	No	SB-40115TR	FT-15	SVN-32	SB-2050TR	FT-6
Excellent Bar	S20S-SVPBR/L3E	●	●	inch	1.57	1.25	1.18	10.0	2.17	0.866	0.256	9°							

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