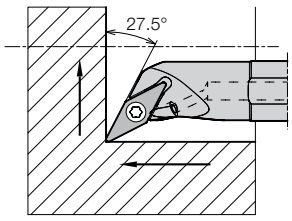
для заказа - kyocera@kyocera-tools.ru

A-SVPC(B)-AE Excellent Bar (Copying / Undercutting)

(Max. Overhang Length **L/D = ~5.5**)



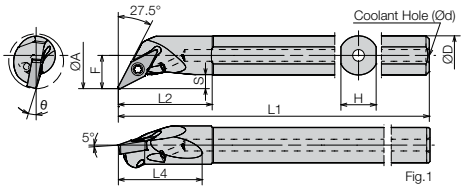


Fig.1

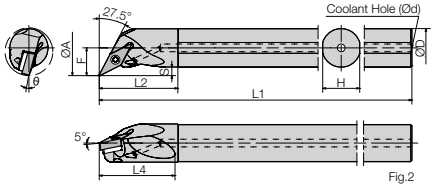


Fig.2

Shank Dia. ØD	Coolant Hole Dia. Ød
Ø0.375" Ø10mm	Ø3mm
Ø0.500" Ø12mm	Ø4mm
Ø0.625" Ø16mm	Ø5mm
Ø0.750" Ø20mm	Ø5mm
Ø1.000" Ø25mm	Ø5mm
Ø32mm	Ø5mm

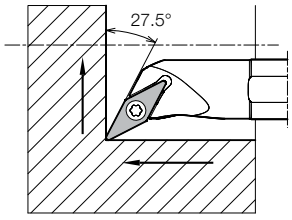
* No shim for SVPC□08 or SVPB□11.

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-SVPC(B)-A Steel Bar (Copying / Undercutting)

(Max. Overhang Length **L/D = ~4**)



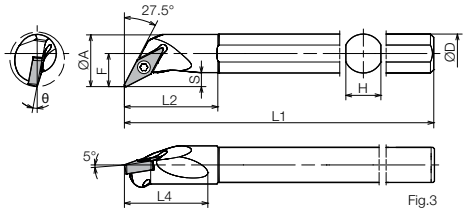


Fig.3

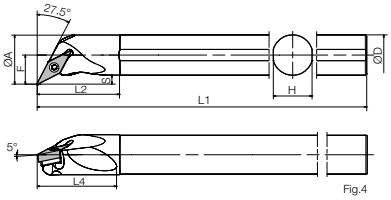


Fig.4

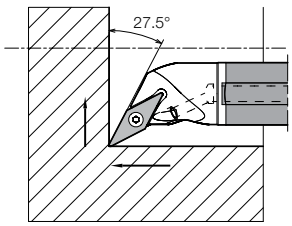
* No shim for SVPC□08 or SVPB□11.

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

E-SVPC(B)-A Carbide Shank Bar (Copying / Undercutting)

(Max. Overhang Length **L/D = ~7**)



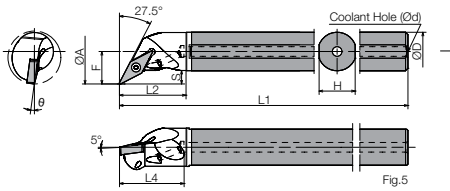


Fig.5

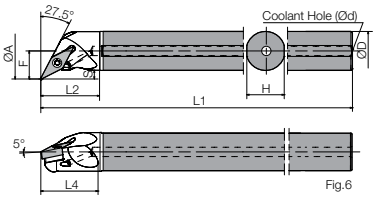


Fig.6

Shank Dia. ØD	Coolant Hole Dia. Ød
Ø10mm	Ø3mm
Ø12mm	Ø4mm
Ø16mm	Ø4mm
Ø20mm	Ø6mm
Ø25mm	Ø6mm

* No shim for SVPC□08 or SVPB□11.

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	L3	L4	F	S	θ	Standard Corner-R(rε)	Coolant Hole	Drawing	Spare Parts: Clamp Screw	Spare Parts: Wrench
Excellent Bar	A06M-SVPC□1.5AE	●	●	inch	0.630	0.375	0.336	6	0.945	-	0.843	0.335	0.118	8°	1/64	Yes	Fig.1	SB-2570TR	FT-8
	A08M-SVPB□2AE	●	●		0.790	0.500	0.461	6	1.142	-	1.000	0.433	0.177	8°					
	A10R-SVPB□2AE	●	●		0.980	0.625	0.586	8	1.378	-	1.283	0.531	0.197	5°					
	A12S-SVPB□2AE	●	●		1.180	0.750	0.711	10	1.575	-	1.528	0.610	0.197	5°					
	A16T-SVPB□3AE	●	●		1.240	1.000	0.961	12	2.008	-	1.937	0.709	0.197	13°	1/64	Yes	Fig.2	SB-40125TRN	FT-15
	A10L-SVPC□08-14AE	○	○	mm	14	10	9	140	24	-	21.0	8.5	3.0	8°	0.4	Yes	Fig.1	SB-2050TR	FT-6
	A12M-SVPB□11-18AE	○	○		18	12	11	150	29	-	26.0	11.0	4.5	8°	0.4	Yes	Fig.1	SB-2570TR	FT-8
	A16Q-SVPB□11-22AE	○	○		22	16	15	180	35	-	33.0	13.5	5.0	5°					
	A20R-SVPB□11-26AE	○	○		26	20	19	200	41	-	39	15.5	5.0	5°					
	A25S-SVPB□16-31AE	○	○		31	25	24	250	51	-	49	18.0	5.0	13°	0.4	Yes	Fig.2	SB-40125TRN	FT-15
	A32S-SVPB□16-40AE	●	○		40	32	31	250	54	-	53	23.0	6.5	9°					
Steel	S10L-SVPC□08-14A	○	○	mm	14	10	9	140	24	-	21.0	8.5	3.0	8°	0.4	No	Fig.3	SB-2050TR	FT-6
	S12M-SVPB□11-18A	○	○		18	12	11	150	29	-	26.0	11.0	4.5	8°	0.4	No	Fig.3	SB-2570TR	FT-8
	S16Q-SVPB□11-22A	○	○		22	16	15	180	35	-	33.0	13.5	5.0	5°					
	S20R-SVPB□11-26A	○	○		26	20	19	200	41	-	39	15.5	5.0	5°					
	S25S-SVPB□16-31A	○	○		31	25	24	250	51	-	49	18.0	5.0	13°	0.4	No	Fig.4	SB-40125TRN	FT-15
	S32S-SVPB□16-40A	○	○		40	32	31	250	54	-	53	23.0	6.5	9°					
Carbide	E10N-SVPC□08-14A	○		mm	14	10	9	160	20	-	18.5	8.5	3.0	8°	0.4	Yes	Fig.5	SB-2050TR	FT-6
	E12Q-SVPB□11-18A	○			18	12	11	180	23	-	22.0	11.0	4.5	8°	0.4	Yes	Fig.5	SB-2570TR	FT-8
	E16X-SVPB□11-22A	○			22	16	15	220	28	-	27.0	13.5	5.0	5°					
	E20S-SVPB□11-26A	○			26	20	19	250	32	-	31	15.5	5.0	5°					
	E25T-SVPB□16-31A	○			31	25	24	300	38	-	37	18.0	5.0	13°	0.4	Yes	Fig.6	SB-40125TRN	FT-15

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