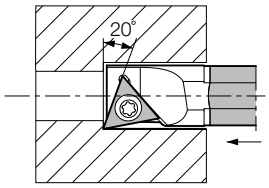
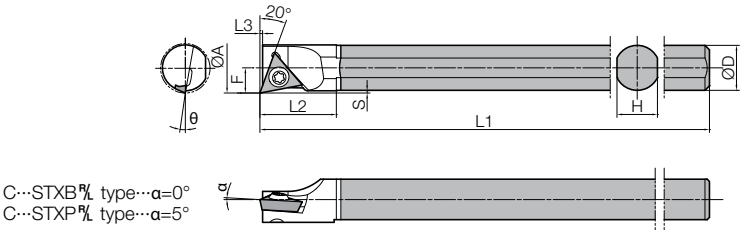
для заказа - kyocera@kyocera-tools.ru

C-STXP(B) Carbide Shank Bar (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~7**)





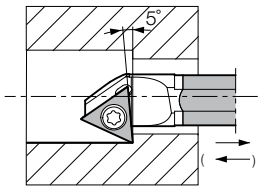
C···STXBR/L type···α=0°
C···STXPR/L type···α=5°

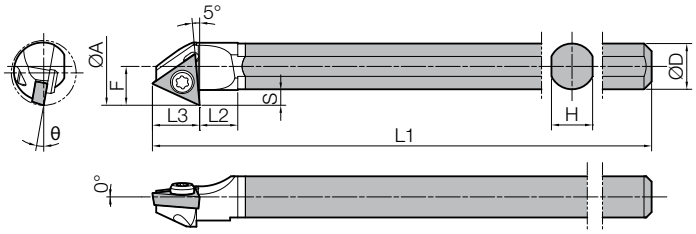
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

C-STZB Carbide Shank Bar (Back Boring)

(Max. Overhang Length **L/D = ~7**)





• Right-hand shown

• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder

※ When using R-hand Toolholder, Use R-hand insert for machining in this direction (→)
Use L-hand insert for machining in this direction (←)

Toolholder Dimensions

Part Number	Previous Part Number	Stock		Min. Bore Dia.	Dimensions (mm)							θ	Standard Corner-R(re)	Spare Parts	
														Clamp Screw	Wrench
		R	L	ØA	ØD	H	L1	L2	L3	F	S				
C06J-STXBR/L06-075	**STXBR/L 07506B-06W**	○	○	7.5	6	5.4	110	11	0.5	3.75	0.5	10°	0.03	SB-1STR	FT-6
C08X-STXPR/L08-09	**STXPR/L 09008B-08W**	○	○	9.0	8	7.0	143	14	0.6	4.60	0.5	10°	0.03	SB-1TR	
C10X-STXPR/L09-11	**11010B-09W**	○	○	11.0	10	9.0	164	17	0.6	5.60	0.5	10°	0.03	SB-2TR	FT-8
C06J-STZBR/L06-085	**STZBR/L 08506B-06W**	○		8.5	6	5.4	110	5	5.7	5.10	2.0	10°	0.03	SB-1STR	FT-6

Applicable Inserts

Application	Minute ap	Finishing	Finishing	Finishing	Finishing-Medium	Finishing	Finishing / Precision	Low Feed / Precision	Low Carbon Steel / Finishing
Ref. Page	B68, B71	B71	B71	B68	B71	B68, B72	B73	B73	B71
Insert / Toolholder	CF	PP	GP	DP	HQ	R/L	R/L-FSF	FR/L-USF	XP
									
...-STXBR/L06-...	TBGT121..	-	-	TBMT121..	-	TBGT121..	-	-	-
...-STXPR/L08-...	TPGT1515..	-	-	-	-	TPGH1515..	TPET1515..	TPET1515..	-
...-STXPR/L09-...	TPGT1815..	TPMT1815..	TPMT1815..	-	TPMT1815..	TPGH1815..	-	-	TPMT1815..
...-STZBR/L06-...	TBGT121..	-	-	TBMT121..	-	TBGT121..	-	-	-

Application	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	B68, B74	C26~C28	C16
Insert / Toolholder	Without Chipbreaker	PCD	CBN
			
...-STXBR/L06-...	TBGW121..	TBMT121..	-
...-STXPR/L08-...	TPGB1515..	TPMH1515.. TPGB1515..	TPGB1515..
...-STXPR/L09-...	TPGB1815..	TPMH1815.. TPGB1815..	TPGB1815..
...-STZBR/L06-...	TBGW121..	TBMT121..	-

※ **TPMX-WP insert will not fit in C-STXP type holders.**

Recommended Cutting Conditions → **F103~104**

Applicable Sleeve → **F93~F96**

C...STXP(B) Type Boring Bar Cutting Conditions

Toolholder Part Number	Insert Part Number (Grades)	Vc : sfm	D.O.C.	f (ipr)	Coolant
C06J-STXBR/L06-075	TBGT0601003 L/R (PR930)	100~330	0.0008~0.0039	0.0008~0.0016	Yes
C08X-STXPR/L08-09	TPGH080201 L/R (PR930)	100~330	0.0020~0.0059	0.0012~0.0031	Yes
C10X-STXPR/L09-11	TPGH090201 L/R (PR930)	100~330	0.0020~0.0059	0.0012~0.0031	Yes

(Workpiece Material: Alloy Steel)

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)