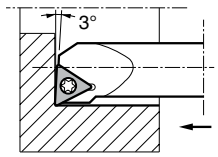
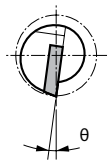
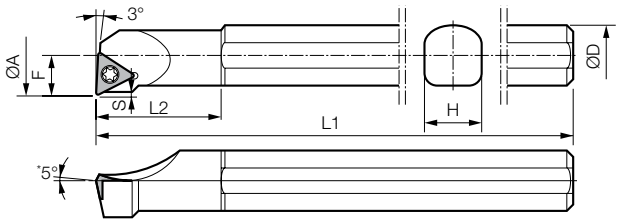
для заказа - kyocera@kyocera-tools.ru

S-STUP(B) Steel Bar (Boring)

(Max. Overhang Length **L/D = ~3**)







• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	S	θ	Standard Corner-R(re)	Coolant Hole	Spare Parts: Clamp Screw	Spare Parts: Wrench
Steel	**S04H-STUB□1.2**	●		inch	0.312	0.250	0.224	4.00	0.50	0.148	0.023	12°	1/64	No	SB-1STR	FT-6
	S05K-STUP□1.5	●			0.392	0.313	0.270	5.00	0.75	0.196	0.020	13°	1/64	No	SB-1TR	FT-6
	S06M-STUP□1.8	●	●		0.472	0.375	0.356	6.00	1.01	0.236	0.015	13°	1/64	No	SB-2TR	FT-8
	S08M-STUP□1.8	●	●		0.630	0.500	0.480	6.00	1.18	0.315	0.090	10°				
	S10X-STUP□2	●	●		0.787	0.625	0.584	7.00	1.38	0.394	0.100	7°	1/64	No	SB-3TR	FT-10
	S12R-STUP□2	●	●		0.912	0.750	0.710	8.00	1.58	0.456	0.115	5°				

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing-Medium	Finishing	Finishing / Precision	Medium	Low Feed / Precision	Low Carbon Steel/ Finishing
Ref. Page	B68, B71	B71	B71	B68	B71	B68, B72	B73	B73	B73	B71
Insert / Toolholder	CF	PP	GP	DP	HQ	□	□-FSF	□-H	F□-USF	XP
...-STUB□1.2	TBGT121..	-	-	TBMT121..	-	TBGT121..	-	-	-	-
...-STUP□1.5	TPGT1515..	-	-	-	-	TPGH1515..	TPET1515..	-	TPET1515..	-
...-STUP□1.8	TPGT1815..	TPMT1815..	TPMT1815..	-	TPMT1815..	TPGH1815..	-	-	-	TPMT1815..
...-STUP□2	-	TPMT22..	TPMT22..	-	TPMT22..	TPGH22..	TPET22..	TPGH22..	TPET22..	TPMT22..

Application	Low Carbon Steel / Finishing-Medium	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	B72	B68, B74	C26~C28	C16
Insert / Toolholder	XQ	Without Chipbreaker	PCD	CBN
...-STUB□1.2	-	TBGW121..	TBMT121.. TBGW121..	-
...-STUP□1.5	-	TPGB1515..	TPMH1515.. TPGB1515..	TPGB1515..
...-STUP□1.8	-	TPGB1815..	TPMH1815.. TPGB1815..	TPGB1815..
...-STUP□2	TPMT22..	TPGB22..	TPMH22.. TPGB22..	TPGB22..

Recommended Cutting Conditions ➡ **F103~F104**

Applicable Sleeve ➡ **F94~F96**

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