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Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing	Finishing-Medium	Finishing	Finishing / Precision	Medium	Low Feed / Precision
Ref. Page	**B68, B71**	**B71**	**B71**	**B71**	**B68**	**B71**	**B68, B72**	**B73**	**B73**	**B73**
Insert / Toolholder	**CF** 	**WP** (Wiper) 	**PP** 	**GP** 	**DP** 	**HQ** 	**PR** 	**PR-FSF** 	**PR-H** 	**FPR-USF** 
...-STLBR 1.2... **...-STLBR 06-...**	TBGT121..	-	-	-	TBMT121..	-	TBGT121..	-	-	-
...-STLPR 08-...	TPGT1515..	-	-	-	-	-	TPGH1515..	TPET1515..	-	TPET1515..
...-STLPR 1.8... **...-STLPR 09-...**	TPGT1815..	TPMX1815..	TPMT1815..	TPMT1815..	-	TPMT1815..	TPGH1815..	-	-	-
...-STLPR 2... **...-STLPR 11-...**	-	TPMX22..	TPMT22..	TPMT22..	-	TPMT22..	TPGH22..	TPET22..	TPGH22..	TPET22..
...-STLPR 16-...	-	-	-	TPMT32..	-	TPMT32..	TPGH32..	-	TPGH32..	-

Application	Low Carbon Steel/ Finishing	Low Carbon Steel / Finishing-Medium	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	**B71**	**B72**	**B68, B74**	**C26~C28**	**C16**
Insert / Toolholder	**XP** 	**XQ** 	Without Chipbreaker 	**PCD** 	**CBN** 
...-STLBR 1.2... **...-STLBR 06-...**	-	-	TBGW121..	TBMT121.. TBGW121..	-
...-STLPR 08-...	-	-	TPGB1515..	TPMH1515.. TPGB1515..	TPGB1515..
...-STLPR 1.8... **...-STLPR 09-...**	TPMT1815..	-	TPGB1815..	TPMH1815.. TPGB1815..	TPGB1815..
...-STLPR 2... **...-STLPR 11-...**	TPMT22..	TPMT22..	TPGB22..	TPMH22.. TPGB22..	TPGB22..
...-STLPR 16-...	TPMT32..	TPMT32..	TPGB32..	TPMH32.. TPGB32..	TPGB32..

When using **WP** chipbreaker, program corrections are required. **F44**

Recommended Cutting Conditions **F103~F104**

Applicable Toolholders **F53**

Applicable Sleeve **F94~F96**

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