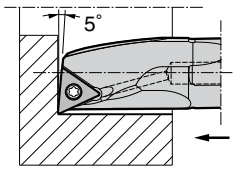
для заказа - kyocera@kyocera-tools.ru

A-STLC-AE Excellent Bar (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~5.5**)



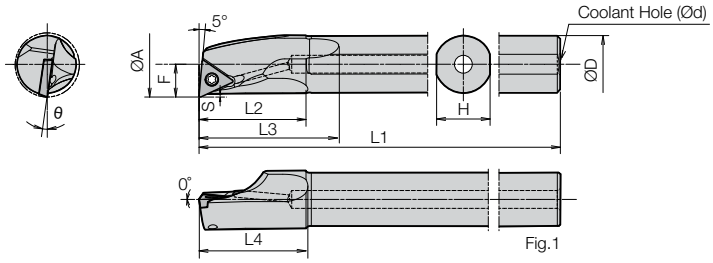


Fig.1

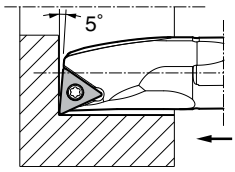
Shank Dia. ØD	Coolant Hole Dia. Ød
Ø8mm	Ø2.5mm
Ø10mm	Ø3.0mm
Ø12mm	Ø4.0mm
Ø16mm	Ø5.0mm
Ø20mm	Ø5.0mm

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-STLC-A Steel Bar (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~4**)



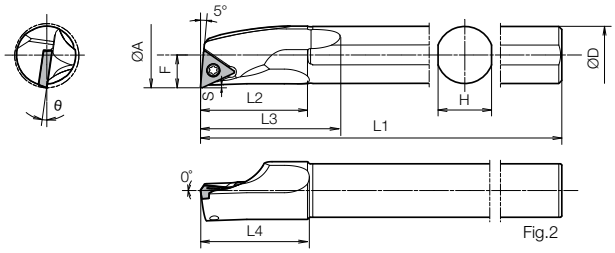


Fig.2

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Min. Bore Dia. ØA	Dimensions (mm) ØD	H	L1	L2	L3	L4	F	S	θ	Standard Corner-R(rε)	Coolant Hole	Drawing	Spare Parts: Clamp Screw	Spare Parts: Wrench
Excellent Bar	A08X-STLC**R**09-10AE	○	○	10	8	7	120	16	22	16	5.0	0.5	14°	0.4	Yes	Fig.1	SB-2250TR	FT-7
	A10L-STLC**R**09-12AE	○	○	12	10	9	140	20	26	20	6.2	0.9	12°					
	A10L-STLC**R**11-12AE	○	○	12	10	9	140	20	26	20	6.2	0.9	12°	0.4	Yes	Fig.1	SB-2560TR	FT-8
	A12M-STLC**R**11-14AE	○	○	14	12	11	150	24	30	25	7.2	0.7	10°					
	A16Q-STLC**R**11-18AE	○	○	18	16	15	180	30	39	31	9.2	0.7	8°					
	A20R-STLC**R**11-22AE	○	○	22	20	19	200	36	44	36	11.2	0.7	6°					
Steel	S08X-STLC**R**09-10A	○	○	10	8	7	120	16	22	16	5.0	0.5	14°	0.4	No	Fig.2	SB-2250TR	FT-7
	S10L-STLC**R**09-12A	○	○	12	10	9	140	20	26	20	6.2	0.9	12°					
	S10L-STLC**R**11-12A	○	○	12	10	9	140	20	26	20	6.2	0.9	12°	0.4	No	Fig.2	SB-2560TR	FT-8
	S12M-STLC**R**11-14A	○	○	14	12	11	150	24	30	25	7.2	0.7	10°					
	S16Q-STLC**R**11-18A	○	○	18	16	15	180	30	39	31	9.2	0.7	8°					
	S20R-STLC**R**11-22A	○	○	22	20	19	200	36	44	36	11.2	0.7	6°					

Applicable Insert

Application	Finishing	Finishing-Medium
Ref. Page	B68	B68
Insert / Toolholder	**WP** (Wiper) 	**HQ** 
...-STLC**R**09-...	TCMX1815..	TCMT1815..
...-STLC**R**11-...	TCMX215..	TCMT215..

When using **WP** chipbreaker, program corrections are required. **F44**

Recommended Cutting Conditions **F103~F104**

Applicable Sleeve **F94~F96**

● : U.S. Stock Standard

○ : World Express (Shipping: 7-10 Business Days)

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